

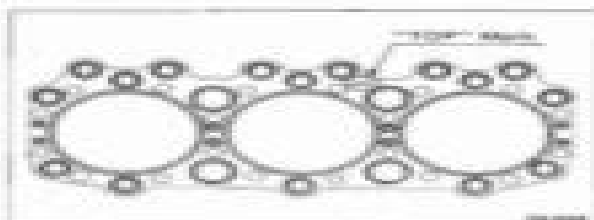
**8. Crankshaft Pulley**

- 1) Use a plastic hammer to gently tap the dust thrower in to the pulley.
- 2) Do not lubricate the oil sealing surface of the pulley.
- 3) Apply MoS₂ to the pulley fixing nut threads.
- 4) Install the pulley on the crankshaft front end and tighten the pulley nut to the specified torque.

Wrench : 55 mm

kg-m(lb. ft./ft.-lb.)

Crankshaft Pulley Nut Torque	90.0 ± 10.0 (578.5 ± 72.0/785.0 ± 98.0)
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**9. Cylinder Head Gasket****9. Cylinder Head**

- 1) Carefully place the cylinder head gasket on the cylinder body upper surface.
The gasket "TOP" mark must be facing up.
- 2) Align the cylinder body dowels and the cylinder head dowel holes.

- 3) Carefully place the cylinder head on the cylinder body.

- 4) Apply molybdenum disulfide grease to the cylinder head bolt threads and seating faces.

- 5) Use the Angular Tightening Method to tighten the cylinder head bolts in three steps.

Follow the numerical sequence shown in the illustration.

Refer to "Torque Specifications" for the angular tightening method.

Cylinder Head Bolt Torque**Angular Tightening Method**

kg-m(lb. ft./ft.-lb.)

	1st Step	2nd Step	Final Step
Head Bolt Torque	15 ± 1 (108.3 ± 7.2/ 147.0 ± 9.8)	19 ± 1 (137.4 ± 7.2/ 186.4 ± 9.8)	30° ¹⁰⁰ or

Apply a coat of MoS₂ grease.

Isuzu 6rb1 Manual

SJ Ball



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