

VARIOSTAR 1500/2500/3100

/ MIG/MAG welding system



/ The step-switched MIG/MAG welding system Variostar is a byword for rugged design and ease of operation. Particularly when used on light-gauge sheets, Variostar stands out for its exceptionally good welding properties. Three different amperage ratings are available: 150, 250 and 310 A, optimally harmonised for both mixed gas and CO₂. The Variostar machines are just about indestructible, being robustly built from only top-grade materials.

OPERABILITY

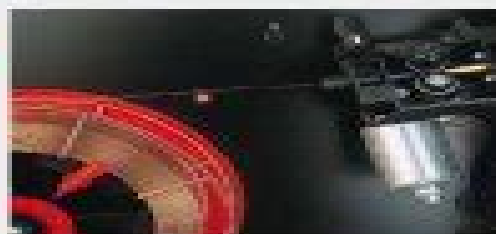
- / The Variostar is extremely simple to operate. Only three settings need to be made:
 - / switching steps
 - / inductance tap
 - / wirefeed speed
- / An integral settings assistant makes the machine even easier to operate.

WELDING PROPERTIES

- / Variostar has two or three inductance taps. This makes it easier to adapt the arc to the job needing to be done.
- / The ignition process is reliable and absolutely jerk-free: at the start of welding, the wire is fed more slowly and only gets up to speed once the arc has ignited.
- / The end-of-welding sequence is easy to define, with an adjustable wire burn-back.



/ The integral settings assistant makes the machine extremely easy to operate.



/ 2 inductance settings ensure excellent wirefeeding.



/ The specially tuned inductance makes it possible, optimally, welding with CO₂ and mixed gas.

Fronius Variostar 2500 Manual

BM King



Fronius Variostar 2500 Manual:

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