

**Fourth Semester B.E. Degree Examination, June-July 2009**  
**Manufacturing Process - II**

Time: 3 hrs.

Max. Marks:100

*Note : Answer any FIVE full questions, selecting atleast  
 TWO questions from each Part - A and Part - B.*

**PART - A**

1.
  - a. With neat sketches, give nomenclature of a single point cutting tool. (07 Marks)
  - b. Derive the conditions  $2\phi + \beta - \gamma = \frac{\pi}{2}$ . Explain its significance with usual notations. (07 Marks)
  - c. List various factors influencing tool - life. Explain any one of them. (06 Marks)
2.
  - a. List various cutting tool materials in the increasing order of their hardness. (06 Marks)
  - b. Explain with the help of neat sketches, heat distribution at tool and workpiece. (06 Marks)
  - c. What are the methods of measurement of temperature of cutting tool tip? Explain any one of them. (08 Marks)
3.
  - a. Differentiate between capstan and turret lathes. (05 Marks)
  - b. With a neat sketch, explain any one of the driving mechanisms used in a shaping machine. (08 Marks)
  - c. Sketch a planning machine indicating major parts. Name any one of the mechanism for quick return movement in a planer. (07 Marks)
4.
  - a. List various drilling machines. (05 Marks)
  - b. Draw neat sketch of a radial drilling machine indicating parts. (06 Marks)
  - c. Sketch and mention the application of the drilling machine operations - counter boring reaming and trepanning. (09 Marks)

**PART - B**

5.
  - a. With sketches, differentiate between up milling and down milling operations. (06 Marks)
  - b. Draw a neat sketch to show major parts of a horizontal milling machine. (08 Marks)
  - c. What is Indexing? Explain compound indexing. (06 Marks)
6.
  - a. List various grinding wheel abrasives and bonding processes. (07 Marks)
  - b. Sketch a centre type - cylindrical grinding machine indicating parts. (08 Marks)
  - c. Differentiate between horizontal and vertical grinding machines. (05 Marks)
7.
  - a. Sketch and explain vertical lapping machine. (08 Marks)
  - b. Name the parts along with a neat sketch of a tool head for honing of holes. (07 Marks)
  - c. List the uses of lapping process. (05 Marks)
8.
  - a. Mention any five non - traditional machining processes. (05 Marks)
  - b. Explain AJM with a neat sketch. (10 Marks)
  - c. What are the applications of non traditional machining methods? (05 Marks)

# Fitting And Machining 21question Papers

**Goyal Brothers Prakashan**



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**Chapter 2 Food Processing Preservation and Additives** Understanding the effects of cooking and processing techniques on nutritional components and other physical parameters alongside food preservation principles and application food pigments and food additives in context of UGC NTA NET Exam Subject Home Science

**Chapter 3 Food Safety Standards and Service Perspectives** Covering food standards microbiological safety of food HACCP food packaging and the perspectives of food service including menu planning food cost analysis and new product development with a focus on nano technology in context of UGC NTA NET Exam Subject Home Science

**Chapter 4 Institutional Food Service Management and Research Ethics** Examining food service management of institutional level hospital educational institutions social and special institutions and introducing fundamental issues concept need relevance scope and ethics in research in context of UGC NTA NET Exam Subject Home Science

**Chapter 5 Core Concepts in Nutrition and Dietetics** Delving into food groups the balanced diet food pyramid macro and micro nutrition the role of nutrients in the body nutrient deficiencies and requirements for Indians in context of UGC NTA NET Exam Subject Home Science

**Chapter 6 Applied Nutrition Across Lifespan and Special Conditions** Addressing public health nutrition nutrition through life span physiological changes growth and development from conception to adolescence nutritional needs and dietary guidelines for adequate nutrition through life cycle nutrition concerns community nutrition sports nutrition and nutrition in emergencies and disasters in context of UGC NTA NET Exam Subject Home Science

**Chapter 7 Nutritional Assessment Intervention and Therapeutic Nutrition** Focusing on nutritional assessment methods and techniques nutritional intervention national nutrition policies and programmes food and nutrition security and clinical and therapeutic nutrition in context of UGC NTA NET Exam Subject Home Science

**Chapter 8 Diet Counseling Management and Research in Nutrition** Exploring diet counseling and management practices and research methods including research designs and the principles and purpose of research in context of UGC NTA NET Exam Subject Home Science

**Chapter 9 Textile Fundamentals Fibres Yarns and Weaves** Introducing textile terminologies fibre yarn weave fabric etc the classification of fibers yarns and weaves Identification of fibres and weaves and the manufacturing process of major natural and manmade fibres their properties and their end uses in context of UGC NTA NET Exam Subject Home Science

**Chapter 10 Fabric Construction Finishes and Coloration Techniques** Examining different methods of fabric construction woven knitted and non woven fabrics their properties and end uses the classification processing and purposes of

textiles finishes and various methods of dyeing and printing including block printing tie and dye batik roller printing screen printing discharge heat transfer printing and digitized printing in context of UGC NTA NET Exam Subject Home Science

Chapter 11 Traditional Indian Textiles and Quality Control in Textiles Studying traditional textiles of India embroidered textiles printed textiles woven textiles dyed textiles of various regions in India including Identification on the basis of fibre content technique motif colour and designed and understanding Textile Testing and quality control the need of testing sampling method techniques of testing fibres yarn fabrics and garments including testing of colour fastness shrinkage pilling and GSM of fabrics in context of UGC NTA NET Exam Subject Home Science

Chapter 12 Textiles and Environment Recent Developments and Textile Research Methods Addressing textile and environment concerns banned dyes eco friendly textiles contamination and effluent treatment Eco label and eco marks recent developments in textiles and apparels nano textiles technical textiles occupational clothing zero waste designing up cycling and recycling and exploring research methods including types of research descriptive survey historical qualitative quantitative analytical and action research in context of UGC NTA NET Exam Subject Home Science

Chapter 13 Apparel Design Foundations Measurements and Manufacturing Tools Covering body measurements procedure need figure types and anthropometry and the equipments and tools used for manufacturing garments including advancements and attachments used for sewing machine and types of machines used and their parts in context of UGC NTA NET Exam Subject Home Science

Chapter 14 Design Application in Apparel and Fashion Dynamics Applying elements and principles of design and its application to apparel including Illustrations and parts of garments and understanding Fashion Terminologies fashion cycle fashion theories fashion adoption fashion forecasting and factors affecting fashion in context of UGC NTA NET Exam Subject Home Science

Chapter 15 Pattern Making Techniques and Apparel Manufacturing Processes Detailing pattern making drafting draping and flat pattern making techniques pattern alteration and dart manipulation techniques and outlining apparel manufacturing terminology used seams techniques and machines used process of fabric to apparel manufacture in context of UGC NTA NET Exam Subject Home Science

Chapter 16 Apparel Quality Care Selection and Research in Apparel Focusing on Apparel Quality testing Quality standards and specification Quality parameters and defects of fabrics and garments care and maintenance of clothing principles of washing laundry agents storage techniques care labels and symbols selection of clothing for different age groups and selection of fabrics for different end uses and introducing research methods including hypothesis testing its types and scope in context of UGC NTA NET Exam Subject Home Science

Chapter 17 Core Principles of Management and Family Resource Application Introducing Management concept approaches management of time energy money space motivating factors motivation theories decision making and outlining functions of management planning supervision controlling organizing evaluation in relation to family life cycle stages and the availability and use of resources in context of UGC NTA NET Exam Subject Home Science

Chapter 18 Resource Classification Conservation and Natural Resource Management Detailing Resources

classification characteristics factors affecting use resource conservation time management work simplification techniques classes of change and fatigue and its management and covering management of natural resources land forest water air water harvesting municipal solid waste management the concept of sustainable development and SDGs in context of UGC NTA NET Exam Subject Home Science Chpater 19 Financial Management and Human Resource Development Addressing money management family income types supplementation budgeting household accounts family savings and investment tax implications and Human resource management functions need human resource development challenges functions manpower planning training need assessment training methodologies training evaluation in context of UGC NTA NET Exam Subject Home Science Chpater 20 Consumer Issues Protection Entrepreneurship and Sampling Research Defining the Consumer definition role rights and responsibilities consumer behavior consumer problems education and empowerment Consumer protection consumer organization cooperatives alternative redressal standardization standard marks quality control buying aids consumer legislation Entrepreneurship concept process barriers entrepreneurial motivation challenges enterprise setting project planning and appraisal enterprise management and research methods focusing on sampling techniques types of sampling sampling procedures including probability and non probability sampling in context of UGC NTA NET Exam Subject Home Science Chpater 21 Fundamentals of Design and Colour in Interior Spaces Exploring design fundamentals elements of art principles of design principles of composition and understanding Colour dimensions of colour psychological effects of colour colour schemes and factors affecting use of colour in interior design in context of UGC NTA NET Exam Subject Home Science Chpater 22 Space Planning Housing Needs and Building Regulations Covering space planning and design housing need and important principles of planning spaces types of house plans economy in construction planning for different income groups and detailing building regulations norms and standards zoning housing for special groups and areas housing finance in context of UGC NTA NET Exam Subject Home Science Chpater 23 Housing Environment and Energy Efficiency in Buildings Addressing housing and environment building materials impact on environment green rating systems energy efficiency in buildings energy auditing indices of indoor comfort and understanding Energy as a resource conventional and non conventional sources renewable nonrenewable energy energy management national efforts on energy conservation in context of UGC NTA NET Exam Subject Home Science Chpater 24 Product Design Ergonomics Furnishings and Data Collection Tool Research Examining product design design thinking process diffusion and innovation design communication ergonomic considerations Ergonomics significance scope anthropometry man machine environment relationship factors affecting physiological cost of work body mechanics functional design of work place time and motion study energy studies Furniture and furnishing historical perspectives architectural styles contemporary trends wall finishes window and window treatments and research methods including selection and preparation of tools for data collection questionnaire interview observation measuring scales ranking and measurement and ensuring reliability and validity of tools

in context of UGC NTA NET Exam Subject Home Science Chapter 25 Principles of Growth Development and Foundational Theories Outlining the principles of growth and development care during pregnancy and pre natal and neonatal development and introducing key theories of human development and behavior in context of UGC NTA NET Exam Subject Home Science Chapter 26 Early Childhood Care Education and Developmental Influences Focusing on early childhood care and education and activities to promote holistic development and analyzing the influence of family peers school community and culture on personality development in context of UGC NTA NET Exam Subject Home Science Chapter 27 Addressing Special Needs At Risk Children and Lifespan Development Stages Covering children and persons with special needs care and support special education prevention of disabilities rehabilitation Children at risk child labour street children children of destitute orphans child abuse and trafficking Adolescence and youth changes challenges and programs to promote optimal development Adulthood characteristics changing roles and responsibilities in early and middle adulthood and Aging physical and psychological changes and care needs in context of UGC NTA NET Exam Subject Home Science Chapter 28 Research Methodology in Human Development Variables and Selection Introducing research methods pertinent to child human development with a specific focus on understanding types of variables and their selection in context of UGC NTA NET Exam Subject Home Science Chapter 29 Dynamics of Marriage Family Relationships and Family Welfare Exploring the dynamics of marriage and family relationships and discussing family welfare approaches programmes and challenges role in national development in context of UGC NTA NET Exam Subject Home Science Chapter 30 Family Challenges Conflict Resolution and Educational Support Addressing domestic violence marital disharmony conflict resolution of conflict and covering parent education positive parenting and community education alongside family disorganization and single parent families in context of UGC NTA NET Exam Subject Home Science Chapter 31 Family Studies in Crisis Human Rights Counseling and Lifespan Well being Examining family studies family in crisis family therapy initiatives for child development Human rights rights of children rights of women status of women and gender roles Guidance and counseling across life span and for care givers and promoting health and well being across life span development in context of UGC NTA NET Exam Subject Home Science Chapter 32 Research in Family Studies Data Handling and Statistical Analysis Focusing on research methods relevant to family studies including data collection and classification coding tabulation and the application of inferential and descriptive statistics in context of UGC NTA NET Exam Subject Home Science Chapter 33 Communication Fundamentals Processes and Theories Covering the basics of communication nature characteristics functions process models elements principles barriers perception persuasion and empathy types of communication levels settings of communication transactions process of listening and communication systems and communication theories human interaction theories mass communication theories message design theories communication systems culture and communication in context of UGC NTA NET Exam Subject Home Science Chapter 34 Development Concepts and the Role of Communication in Development Explaining the concept of

development theories models measurement and indicators of development concept of development communication models and approaches diffusion and innovation mass media social marketing and the role of communication in development need and importance development journalism writing for development print radio television and internet in context of UGC NTA NET Exam Subject Home Science Chapter 35 Key Concerns and Strategies in Development Communication Addressing concerns of development communication gender health environment sustainability human rights population literacy rural and tribal development and exploring advocacy and behavior change communication concept theories models approaches application and challenges in context of UGC NTA NET Exam Subject Home Science Chapter 36 Media for Development Relevant Organizations and Data Analysis Research Utilizing traditional modern and new media for development folk forms of songs art dance theatre puppetry advertisement cinema ICTs for development community radio participatory video social media and mobile phones identifying Organisation agencies institutes working for development communication international national state and local and research methods involving analysis of data through parametric and non parametric tests in context of UGC NTA NET Exam Subject Home Science Chapter 37 Extension Education History Principles and Programme Management Discussing historical perspectives of extension genesis of extension education and extension systems in India and other countries objectives of extension education and extension service philosophy and principles of extension programme development and detailing Programme management need assessment situation analysis planning organization implementation monitoring and evaluation in context of UGC NTA NET Exam Subject Home Science Chapter 38 Extension Methods Materials Curriculum and Lifelong Education Covering extension methods and materials interpersonal small and large group methods audiovisual aids need importance planning classification preparation and field testing use and evaluation of audio visual materials Curriculum development and planning for extension education and development activities using Bloom s taxonomy of educational objectives and learning and Non Formal adult and lifelong education historical perspectives concept theories approaches scope methods and materials used challenges of implementation and evaluation issues to be addressed in context of UGC NTA NET Exam Subject Home Science Chapter 39 Human Resource Development Community Organization and Participatory Approaches in Extension Focusing on Training skill development and capacity building for human resource development methods of training entrepreneurship development Community development perspectives approaches community organization leadership support structures for community development Panchyati raj institutions NGOs and community based organisations and People s participation and stakeholders perspectives including Participatory Learning and Action methods and techniques in context of UGC NTA NET Exam Subject Home Science Chapter 40 Development Programmes in India and Research Reporting in Extension Surveying development programmes in India for urban rural and tribal population groups programmes for nutrition health education wage and self employment women s development skill development sanitation and infrastructure and research methods focused on



scientific report writing presentation of data and its interpretation and discussion in context of UGC NTA NET Exam Subject Home Science     Machinery Fred Herbert Colvin, Lester Gray French, 1926     *106 Topic-wise English Language Previous Year Question Bank for IBPS/ SBI/ RRB/ RBI Bank Clerk/ PO Prelim & Main Exams (2010 - 2024) 8th Edition | 100% Solved General English PYQs* Disha Experts, 2024-04-11 The thoroughly revised updated 8th edition of 93 English Language Topic wise Previous Year Solved Papers for IBPS SBI Bank PO Clerk Prelim Main Exams 2010 23 consists of past solved papers for Prelim and Main Exams of Banks IBPS PO IBPS Clerk SBI PO SBI Clerk IBPS RRB PO IBPS RRB Office Assistant RBI Assistant and IBPS SBI Specialist Officer from 2010 to 2024 The coverage of the papers has been kept RECENT 2010 to 2024 as they actually reflect the changed pattern of the Banking exams Thus the papers prior to 2010 have not been included in the book In all there are 106 Question Papers having 4100 Questions from 2010 to 2024 which have been divided into 9 Topics with detailed solutions Practicing these questions aspirants will come to know about the pattern and toughness of the questions asked in the bank examinations In the end this book will make the aspirants competent enough to crack the these Entrance Examination with good score The strength of the book lies in the originality of its question papers and Errorless Solutions The solution of each and every question is provided in detail step by step so as to provide 100% concept clarity to the students     Machine Learning and Big Data Analytics (Proceedings of International Conference on Machine Learning and Big Data Analytics (ICMLBDA) 2021) Rajiv Misra, Rudrapatna K. Shyamasundar, Amrita Chaturvedi, Rana Omer, 2021-09-29 This edited volume on machine learning and big data analytics Proceedings of ICMLBDA 2021 is intended to be used as a reference book for researchers and practitioners in the disciplines of computer science electronics and telecommunication information science and electrical engineering Machine learning and Big data analytics represent a key ingredients in the industrial applications for new products and services Big data analytics applies machine learning for predictions by examining large and varied data sets i e big data to uncover hidden patterns unknown correlations market trends customer preferences and other useful information that can help organizations make more informed business decisions     Machinery Lester Gray French, 1915     *10 Sample Question Papers for CBSE Class 10 Science with Marking Scheme & Revision Notes* Disha Experts, The book provides 10 Sample Question Papers for CBSE Class 10 Science March 2018 Exam designed exactly as per the latest Blue Prints and Sample Papers issued by CBSE Each of the Sample Paper provides detailed solutions with Marking Scheme Further the book provides 1 CBSE Sample Paper with Solutions CBSE Blueprint issued by the CBSE Board The book also provides Revision Notes which will help you in revising the syllabus quickly before the exam The book is made strictly in accordance with the latest CBSE prescribed syllabus and pattern     Objective Question Bank of Computer Awareness for General Competitions Arihant Experts, 2018-04-20 In a technology driven world basic knowledge and awareness about computers is a must if we wish to lead a successful personal and professional life Today Computer Awareness is considered as an important dimension in most of the competitive

examinations like SSC Bank PO Clerk IT Officer UPSC other State Level PSCs etc Objective questions covering Computer Awareness are asked in a number of competitive exams so the present book which will act as an Objective Question Bank for Computer Awareness has been prepared keeping in mind the importance of the subject This book has been divided into 22 chapters covering all the sections of Computer Awareness like Introduction to Computer Computer Organisation Input Output Devices Memory Software MS Office Database Internet Networking Computer Security Digital Electronics etc The chapters in the book contain more than 75 tables which will help in better summarization of the important information With a collection of more than 3500 objective questions the content covered in the book simplifies the complexities of some of the topics so that the non computer students feel no difficulty while studying various concepts covered under Computer Awareness section This book contains the most streamlined collection of objective questions including questions asked in competitive examinations upto 2014 As the book thoroughly covers the Computer Awareness section asked in a number of competitive examinations it for sure will work as a preparation booster for various competitive examinations like UPSC State Level PSCs Examinations SSC Bank PO Clerk IT Officer and other general competitive recruitment examinations Best 2000 Smart Question Bank - Environmental Studies & Pedagogy English Testbook.com,2023-02-02 Candidates prepping for teacher recruitment exams can refer to this 2000 Smart Questions Bank on Environmental Studies Pedagogy English and ace the exams *Data Science and Machine Learning Interview Questions Using Python* Vishwanathan Narayanan,2020-05-08 Know Data science with numpy pandas scipy sklearn DESCRIPTION Data science and Machine learning interview questions using Python a book which is a true companion of people aspiring for data science and machine learning and it provides answers to most asked questions in an easy to remember and presentable form Book mainly intended to be used as last minute revision before the interview as all the important concepts and various terminologies have been given in a very simple and understandable format Many examples have been provided so that the same can be used while giving answers in an interview The book is divided into six chapters which starts with the Data Science Basic Questions and Terms then covers the questions related to Python Programming Numpy Pandas Scipy and its Applications then at the last covers Matplotlib and Statistics with Excel Sheet KEY FEATURES Questions related to core basic Python Excel basic and advanced statistics are included Book will prove to be a companion whenever you want to go for an interview Simple to use words have been used in the answers for the questions to help ease of remembering WHAT WILL YOU LEARN You can learn the basic concept and terms related to Data Science python programming You will get to learn how to program in python basics of Numpy You will get familiarity with the questions asked in an interview related to Pandas and learn the concepts of Scipy Matplotlib and Statistics with Excel Sheet WHO THIS BOOK IS FOR The book is mainly intended to help people represent their answer in a sensible way to the interviewer The answers have been carefully rendered in a way to make things quite simple and yet represent the seriousness and complexity of the matter Since data science is incomplete without mathematics we have also

included a part of the book dedicated to statistics Table of Contents 1 Data Science Basic Questions and Terms 2 Python Programming Questions 3 Numpy Interview Questions 4 Pandas Interview Questions 5 Scipy and its Applications 6 Matplotlib Samples to Remember 7 Statistics with Excel Sheet

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