

**Suggestion**

**1. Reassembling sequence**

To reassemble, follow the reverse of disassembly sequence.

**2. Placing the torque converter housing**

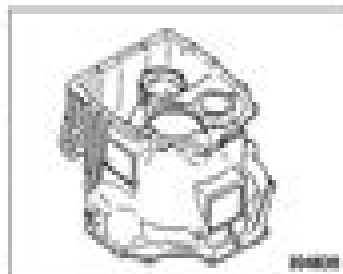
Lay the torque converter housing with its engine side down.

**3. Applying grease**

Apply grease to the tips of the oil seals of the pump assembly and transmission housing.

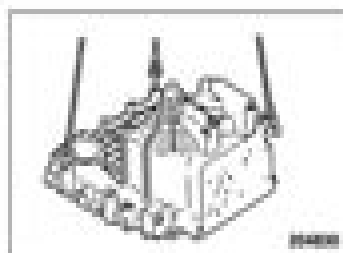
**4. Applying oil on seal ring**

Coat the input shaft seal ring with automatic transmission fluid.



**5. Mounting the transmission housing**

Set the transmission housing to a level with slings and eye bolts. Lower the housing onto the torque converter housing by aligning the input shaft with the transmission.

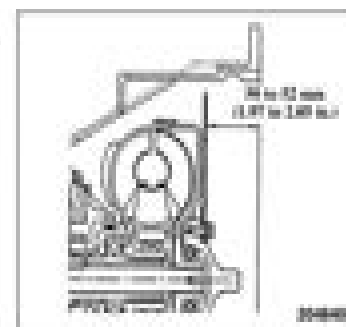


**6. Installing pump assembly**

- (1) Lay the transmission housing in a normal position.
- (2) Drive the input shaft (which has not been inserted into the transmission yet) into position with a copper rod from the torque converter side.
- (3) Tighten two torque converter housing mounting bolts.
- (4) Fit the O-ring on the pump assembly. Apply grease to the O-ring, and install the pump assembly to the torque converter assembly. Be sure to install the O-ring in the oil inlet port.

**7. Installing torque converter**

- (1) Install the torque converter in position by mating the splines of main shaft and by positioning the groove of pump-drive gear correctly.
- (2) Make sure that the distance between the end face of torque converter housing and the mating face of flexible plate is 50 to 52 mm (1.97 to 2.05 in.).
- (3) Support the flexible plate to the torque converter housing with a wire to prevent the torque converter from slipping out of position until the torque converter is coupled to the engine.



**8. Filling torque converter with ATF**

Fill the torque converter after the transmission has been mounted on the truck and the engine is ready to be started.

Run the engine at idle speed for a while. Stop the engine and, after 1 minute, check the oil level in the transmission with the oil level gauge in 15 minutes.

# Mc Service Manual 28

**Jianjun Gao**



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## **Table of Contents Mc Service Manual 28**

1. Understanding the eBook Mc Service Manual 28
  - The Rise of Digital Reading Mc Service Manual 28
  - Advantages of eBooks Over Traditional Books
2. Identifying Mc Service Manual 28
  - Exploring Different Genres
  - Considering Fiction vs. Non-Fiction
  - Determining Your Reading Goals
3. Choosing the Right eBook Platform
  - Popular eBook Platforms
  - Features to Look for in an Mc Service Manual 28
  - User-Friendly Interface
4. Exploring eBook Recommendations from Mc Service Manual 28
  - Personalized Recommendations
  - Mc Service Manual 28 User Reviews and Ratings
  - Mc Service Manual 28 and Bestseller Lists
5. Accessing Mc Service Manual 28 Free and Paid eBooks
  - Mc Service Manual 28 Public Domain eBooks
  - Mc Service Manual 28 eBook Subscription Services
  - Mc Service Manual 28 Budget-Friendly Options
6. Navigating Mc Service Manual 28 eBook Formats

- ePub, PDF, MOBI, and More
- Mc Service Manual 28 Compatibility with Devices
- Mc Service Manual 28 Enhanced eBook Features
- 7. Enhancing Your Reading Experience
  - Adjustable Fonts and Text Sizes of Mc Service Manual 28
  - Highlighting and Note-Taking Mc Service Manual 28
  - Interactive Elements Mc Service Manual 28
- 8. Staying Engaged with Mc Service Manual 28
  - Joining Online Reading Communities
  - Participating in Virtual Book Clubs
  - Following Authors and Publishers Mc Service Manual 28
- 9. Balancing eBooks and Physical Books Mc Service Manual 28
  - Benefits of a Digital Library
  - Creating a Diverse Reading Collection Mc Service Manual 28
- 10. Overcoming Reading Challenges
  - Dealing with Digital Eye Strain
  - Minimizing Distractions
  - Managing Screen Time
- 11. Cultivating a Reading Routine Mc Service Manual 28
  - Setting Reading Goals Mc Service Manual 28
  - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Mc Service Manual 28
  - Fact-Checking eBook Content of Mc Service Manual 28
  - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
  - Utilizing eBooks for Skill Development
  - Exploring Educational eBooks
- 14. Embracing eBook Trends
  - Integration of Multimedia Elements
  - Interactive and Gamified eBooks

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