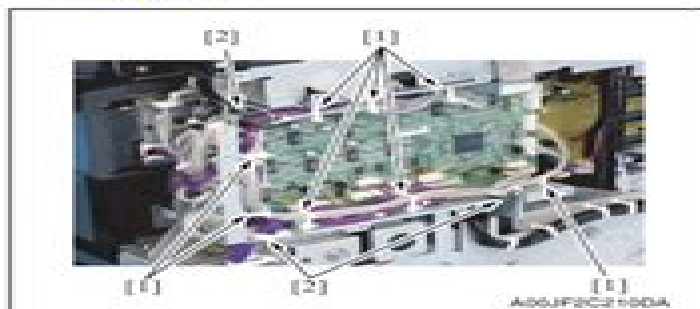
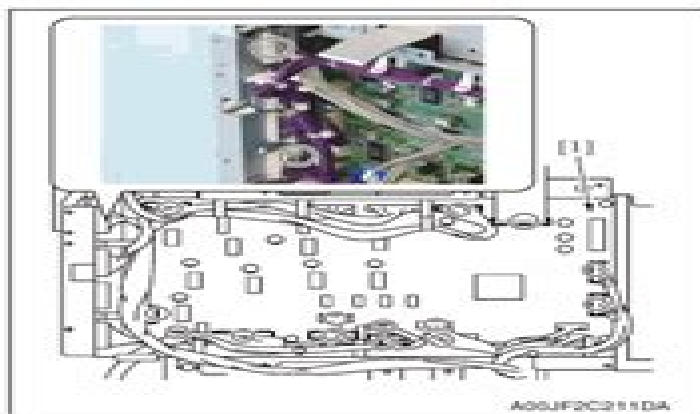


6.3.54 High voltage unit/V1 (HV1)

1. Remove the upper rear cover /1, upper rear cover /2 and lower rear cover.
[See P.116](#)
2. Remove the rear right cove /1, rear right cove /2, rear right cove /3 and rear right cove /4.
[See P.115](#)
3. Remove the DC power supply.
[See P.160](#)
4. Open the PWB box.
[See P.172](#)



5. Remove the harness from eight wire saddles [1] and three edge covers [2].



6. Remove all connectors and the flat cable on the paper feed/transport drive board [1].

Konica C451 Field Service Manual

M Walker



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