

Disassembly

- 1. Remove the front cover.
- 2. Remove the clamping bolts, and then remove the front cover by lightly driving it with a mallet or other suitable means.
- 3. Replace the gasket with new one during assembly.
- 4. Remove the crankshaft bolts.
- 5. Remove the sprocket, hydraulic pump and roller together with the chain.
- 6. Attach a puller to the sprocket crankshaft side and extract the sprocket with this puller.



Mounting the sprocket



How to fit the puller

- 7. Remove the sprocket crankshaft side.
- 8. The sprocket is fixed to the crankshaft using a wedge and a crankshaft key.
- 9. Separate the sprocket from the bearings using a press.



Sprocket relations

Special tool Bearing roller
 ST1123 0000
 Grit ST1124 0001

- 10. Remove the front oil seal from the front cover using the front oil seal drift.



Separating the sprocket from the bearing

Special tool Front oil seal drift
 ST1123 0000
 Grit ST1124 0001

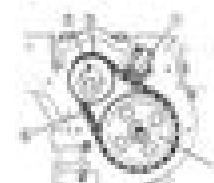
- 11. Remove the front oil seal from the front cover using the front oil seal drift.



Removing the front oil seal

Removal of front cover and chain

- (1) Remove the oil pan and then remove the oil pump together with the sprocket.
- (2) Remove the front cover.
- (3) Remove chain tensioner (1).
- (4) Loosen the chain gear bolt.
- (5) Extract cam gear (1) and crank gear (2) together with chain (3). If a key is fixed for stopping rotation of the crank gear, remove the key (1) and extract chain (3).



Removing the timing chain

Komatsu Fg 15 Service Manual

M Walker



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