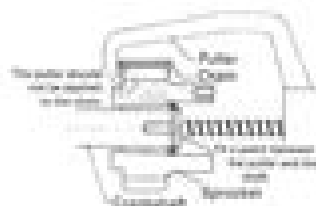


Disassembly

- 1. Remove the front cover.
- 2. Remove the clamping bolts, and then remove the front cover by lightly driving it with a mallet or other suitable means.
- 3. Replace the gasket with new one during assembly.
- 4. Remove the crankshaft bolts.
- 5. Remove the sprocket, hydraulic pump and roller together with the chain.
- 6. Attach a puller to the sprocket crankshaft side and extract the sprocket with this puller.



Mounting the sprocket



How to fit the puller

- 7. Remove the sprocket crankshaft side.
- 8. The sprocket is fixed to the crankshaft using a wedge and a crankshaft key.
- 9. Separate the sprocket from the bearings using a press.



Sprocket rollers



Separating the sprocket from the bearing

Special tool Bearing rollers
 ST1123 0000
 Sprocket rollers
 ST1124 0001

- 10. Remove the front oil seal from the front cover using the front oil seal drift.

Special tool Front oil seal drift
 ST1123 0000
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 ST1124 0001

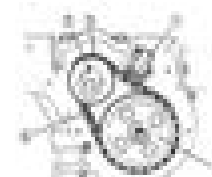
- 11. Remove the front oil seal from the front cover using the front oil seal drift.



Removing the front oil seal

Removal of front cover and chain

- (1) Remove the oil pan and then remove the oil pump together with the sprocket.
 - (2) Remove the front cover.
 - (3) Remove chain sprocket (1).
 - (4) Extract the chain gear bolt.
 - (5) Extract cam gear (1) and crank gear (2) together with chain (3).
- If a key is fixed for stopping rotation of the crank gear, remove the key (1) and extract chain (3).



Removing the timing chain

Komatsu Fg 15 Manual

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