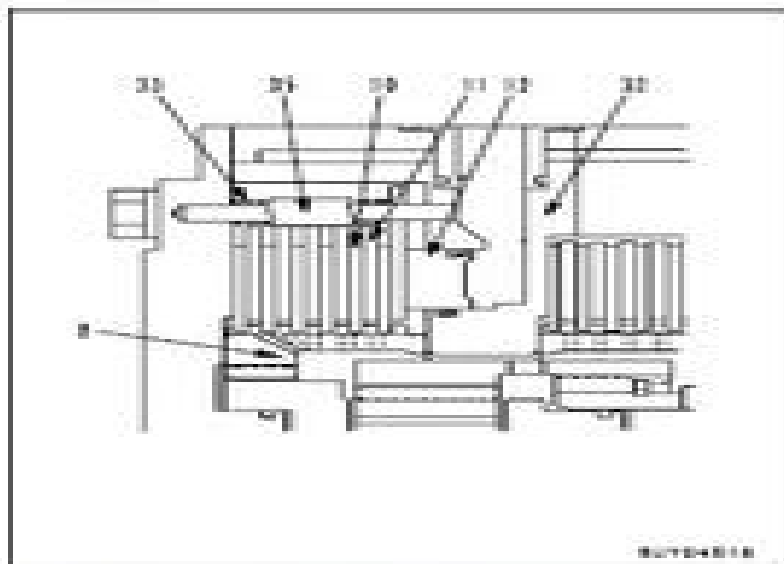
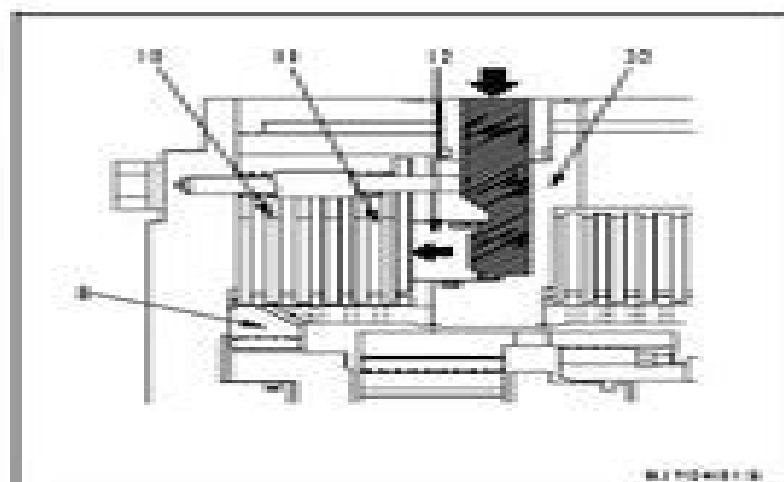


**Operation****1. Function of piston**

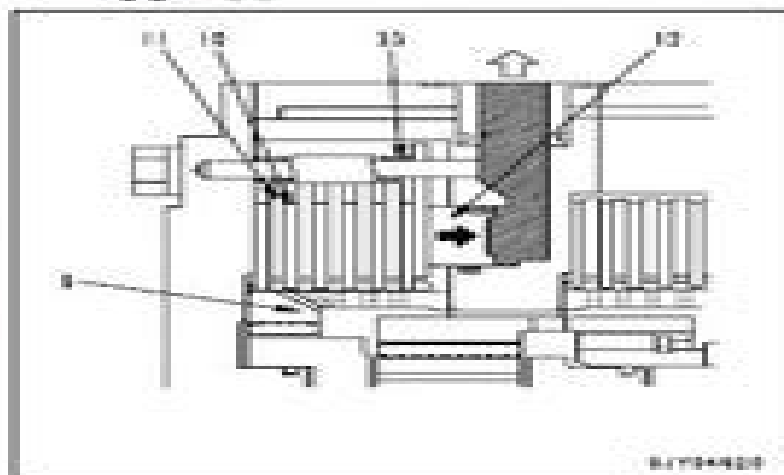
- To lock ring gear (8), the discs (10) and plates (11) are brought into close contact. The clutch consists of a clutch piston (12), clutch plates (11), clutch discs (10), pins (35) and piston return springs (33). The disc's internal teeth engage with the ring gear's external teeth. The plates, whose notch on the outside diameter engage with pins (35) on clutch housing (32).



- **Clutch engaged (oil pressure is acting)**  
Oil from the control valve flows under pressure through the port in clutch housing (32) to the piston (12). The piston presses clutch plates (11) and clutch discs (10) together, and the frictional force developed stops clutch discs (10) revolution, thus ring gear (8) meshing with the disc's internal teeth is locked.



- **Clutch disengaged (oil pressure is not acting)**  
When the supply of pressure oil from the control valve is shut off, piston (12) returns to the initial position by the force of piston return spring (33), thus relieving the frictional force between plates (11) and discs (10) making the ring gear (8) free.



# Komatsu D75s 5 Bulldozer Dozer Service Shop Manual

**Ian Pickup**



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