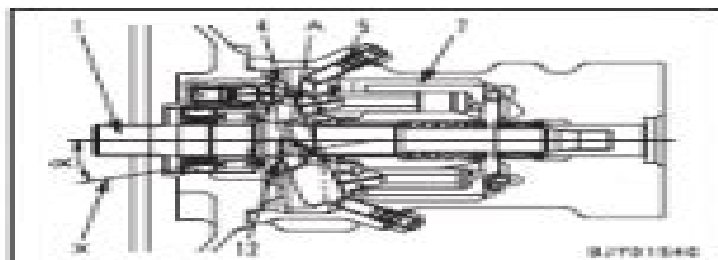


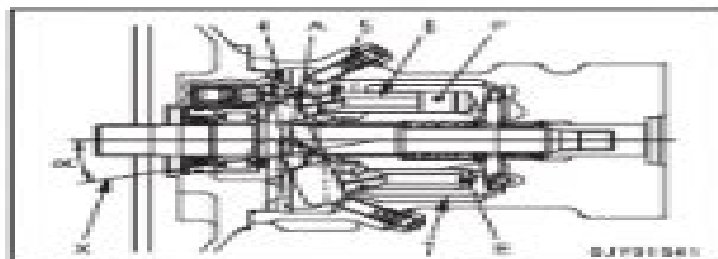
## Operation

### 1. Operation of pump

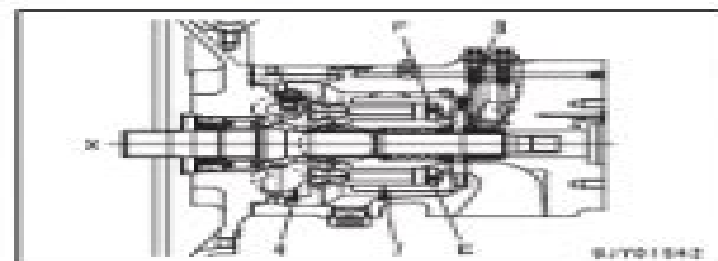
- Shaft (1) and cylinder block (7) revolve together and shoe (5) slides on plane A. As rocker cam (4) starts around ball (12) at this time, angle ( $\alpha$ ) between the center line X of rocker cam (4) and axis of cylinder block (7) changes. Angle ( $\alpha$ ) is called the swash plate angle.



- If the angle between the center line X of rocker cam (4) and the axis of cylinder block (7) is  $\alpha$ , plane A works as a cam for shoe (5).
- Accordingly, piston (6) slides inside cylinder block (7) and makes difference between volumes E and F in cylinder block (7) and the oil is drawn and discharged by the difference.
- In short, if cylinder block (7) revolves and volume of chamber E is reduced, the oil is discharged. On the other hand, the volume of chamber F is increased and the oil is sucked. (The figure shows the end of suction process of chamber F and the end of discharge process of chamber E.)



- If center line X of rocker cam (4) is in the direction of the axis of cylinder block (7) (Swash plate angle = 0), the difference between volumes E and F in cylinder block (7) is 0 and oil is not sucked or discharged (The swash plate angle is not reduced to 0 actually, however).
- In short, swash plate angle ( $\alpha$ ) is in proportion to the discharge of the pump.
- The number of holes on cylinder block (7) is even 10 and every second one of them is fitted to 2 grooves of valve plate (8). The quantity of the oil equivalent to 5 pistons is discharged to each of P1 and P2.



# Komatsu Pc78mr 6 Service Manual

**IM Harris**



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