

## Power SideShift Wear Pad

## Inspection (1000 hours)

When the wear pads are worn to 0 mm (0.0 in) or below they should be replaced.

The laser type pads, with straight grooves scribing it is permissible to rotate the top wear pads 180° to prolong service life, provided the rotated surface is more than 0 mm (0.0 in) high.

**Note:** If rotating the wear pad the grooves scribe will have to be swapped over.

## Disassembly

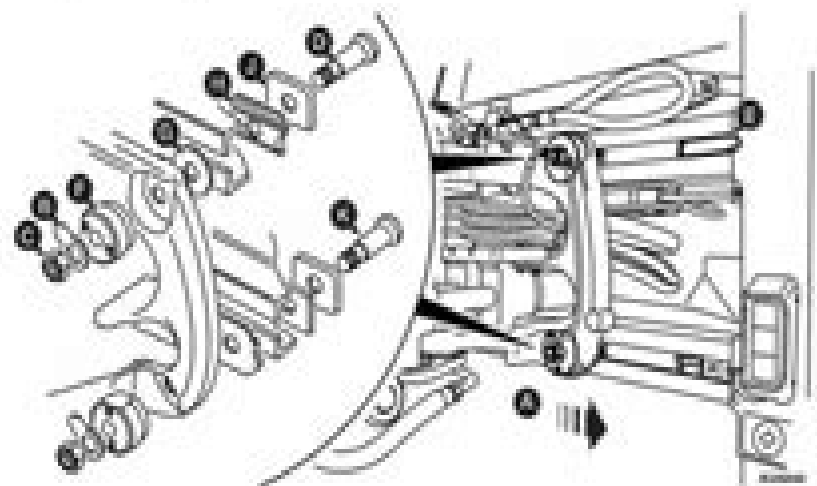
- 1 Park the machine on firm level ground, engage the parking brake and set the transmission to neutral. Lower the loader arms to the ground.
- 2 Set the carriage fully to end of travel A, shown in center position for clarity.
- 3 Lower the bucket to take the weight off the linkage.
- 4 Switch OFF the engine and remove the starter key, operate the control levers to reset needed hydraulic pressure.
- 5 Unlock top lock tab B and remove nut C.
- 6 Remove lock B through the slot in the rail E.
- 7 Hydraulic clamp F and washer G should remain in position.
- 8 Remove plate J and wear pad H.

## Assembly

- 9 Fit wear pad H, plate J and lock B.
- 10 Fit new lock tab B and nut C.
- 11 Set the hydraulic clearance as described on the previous page.
- 12 Repeat procedure steps 1 to 11 for the bottom clamp. The only difference on the bottom clamps is the wear pad is on the opposite side of the rail from the top clamp so lock B must not be completely removed.

**Note:** If the wear pad is trapped between the rail and carriage, lower the bucket to release the load on the wear pad.

- 13 Lift the bucket and set the carriage to the opposite end of the travel, repeat the procedure for opposite side.
- 14 When all clamps have been assembled refit the hydraulic clearance of all clamps.



## Power SideShift Chains

The chain tension should be checked at the initial 100 hour service and every 100 hours.

## Check and Adjust

- 1 Park the machine on firm level ground, engage the parking brake and set the transmission to neutral. Lower the loader arms to the ground.
- 2 Position the carriage centrally and rest the bucket on the ground, remove the starter key.
- 3 Check the chain tension which should be 1 to 10mm (0.03 to 0.39in) deflection B at the mid point. The tension should be equal for all chains.
- 4 If adjustment is required, slacken locknuts C and adjust on bolts D as required, tighten locknuts C on completion.
- 5 Repeat steps 1 and 2 for the opposite pair of chains.

**Note:** When there is too travel left for adjustment fit new chain.

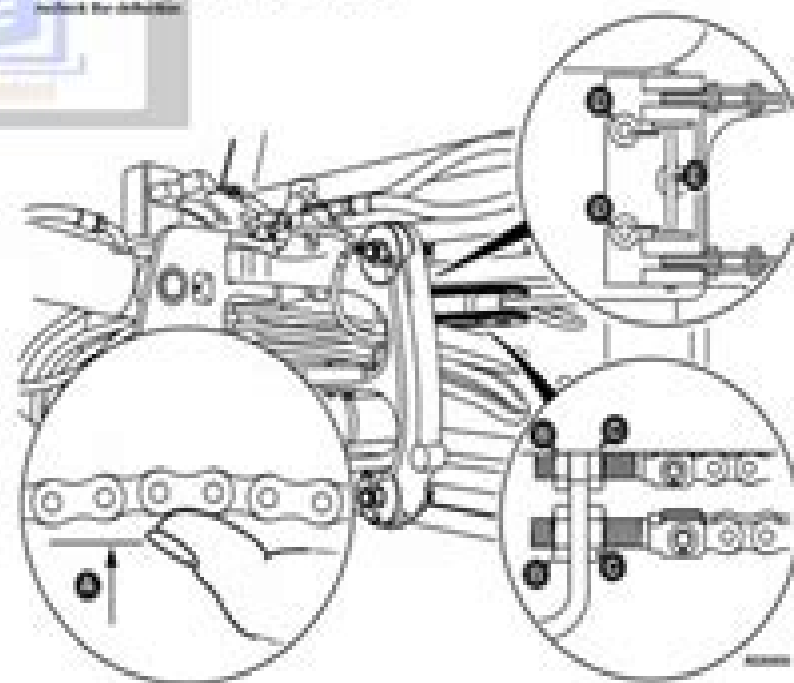
- 6 Operate the carriage side to side several times and refit the deflection.

## Removal

- 1 Park the machine on firm level ground, engage the parking brake and set the transmission to neutral. Lower the loader arms to the ground.
- 2 Position the carriage centrally and rest the bucket on the ground, remove the starter key.
- 3 Undo and remove nut D.
- 4 Remove split pin E and pin F.
- 5 Withdraw chains from the machine.

## Assembly

- 1 Thread the chains around the pulley and secure to the carriage with pin F, fit new split pin E.
- 2 Correct chain adjustment, tension chains as required, see Check and Adjust.



# Jcb 215 Parts Manual

**RD Boyd**



## Jcb 215 Parts Manual:

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### Table of Contents **Jcb 215 Parts Manual**

1. Understanding the eBook Jcb 215 Parts Manual
  - The Rise of Digital Reading Jcb 215 Parts Manual
  - Advantages of eBooks Over Traditional Books
2. Identifying Jcb 215 Parts Manual
  - Exploring Different Genres
  - Considering Fiction vs. Non-Fiction
  - Determining Your Reading Goals
3. Choosing the Right eBook Platform
  - Popular eBook Platforms
  - Features to Look for in an Jcb 215 Parts Manual
  - User-Friendly Interface
4. Exploring eBook Recommendations from Jcb 215 Parts Manual
  - Personalized Recommendations
  - Jcb 215 Parts Manual User Reviews and Ratings
  - Jcb 215 Parts Manual and Bestseller Lists

5. Accessing Jcb 215 Parts Manual Free and Paid eBooks
  - Jcb 215 Parts Manual Public Domain eBooks
  - Jcb 215 Parts Manual eBook Subscription Services
  - Jcb 215 Parts Manual Budget-Friendly Options
6. Navigating Jcb 215 Parts Manual eBook Formats
  - ePub, PDF, MOBI, and More
  - Jcb 215 Parts Manual Compatibility with Devices
  - Jcb 215 Parts Manual Enhanced eBook Features
7. Enhancing Your Reading Experience
  - Adjustable Fonts and Text Sizes of Jcb 215 Parts Manual
  - Highlighting and Note-Taking Jcb 215 Parts Manual
  - Interactive Elements Jcb 215 Parts Manual
8. Staying Engaged with Jcb 215 Parts Manual
  - Joining Online Reading Communities
  - Participating in Virtual Book Clubs
  - Following Authors and Publishers Jcb 215 Parts Manual
9. Balancing eBooks and Physical Books Jcb 215 Parts Manual
  - Benefits of a Digital Library
  - Creating a Diverse Reading Collection Jcb 215 Parts Manual
10. Overcoming Reading Challenges
  - Dealing with Digital Eye Strain
  - Minimizing Distractions
  - Managing Screen Time
11. Cultivating a Reading Routine Jcb 215 Parts Manual
  - Setting Reading Goals Jcb 215 Parts Manual
  - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of Jcb 215 Parts Manual
  - Fact-Checking eBook Content of Jcb 215 Parts Manual
  - Distinguishing Credible Sources
13. Promoting Lifelong Learning

- Utilizing eBooks for Skill Development
  - Exploring Educational eBooks
14. Embracing eBook Trends
- Integration of Multimedia Elements
  - Interactive and Gamified eBooks

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