# Troubleshooting

Condition	Cause	Reference
The fabric is not being fed smoothly.	The feed dog is packed with lint. The presser foot has been raised.	See page 90. Lower the presser foot.
The needle breaks.	The needle is incorrectly inserted. The needle is bent or blunt. The fabric is forcedly pulled.	See page 18. See page 18. Pull the fabric lightly.
The thread breaks.	The machine is not correctly threaded. The needle or looper thread tension is too tight. The needle is incorrectly inserted. The needle is bent or blunt.	See pages 34 – 54, 64 and 68 See pages 60, 62, 66, 70, 72 and 80 See page 18. See page 18.
Skippedstitches	The needle is bent or blunt. The machine is not correctly threaded. The needle is incorrectly inserted.	See page 18. See pages 34 - 54, 64 and 68 See page 18.
The seam is not sewnneatly.	The needle and/or looper thread tensions are not correctly adjusted. The machine is not correctly threaded. The needle and/or the thread are not suitable for the fabric being sewn.	See pages 60, 62, 66, 70, 72 and 80 See pages 34 – 54 and 64. See pages 74, 76, 84 and 86. See pages 38, 44, 48 and 52.
Seampuckering	The needle or looper thread tension is too tight. The machine is not correctly threaded. The differential feed dial is not correctly adjusted.	See pages 60, 62, 66, 70, 72 and 80 See pages 34 – 54, 64 and 68 See page 22.
The machine does notoperate.	The machine has not been plugged in firmly. The power switch is turned off.	See page 12. See page 12.
The fabric is not cutneatly.	The position of the upper knife is not adjusted properly. The upper knife is dull.	See page 88. Replace the upper knife. (See page 88.)

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**LL Leslie** 

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