



Figure 6—Top View of Engine

9. Disconnect the radiator hoses from the water outlet and from the water pump.
10. Disconnect the water temperature gauge tube from the right side of the cylinder block, see Figure 6.
11. Remove the five right side rail bracket attaching bolts and remove the bracket.

#### Tractor With Loader

- a. Remove the three bolts and lock washers that attach the control valve to the control valve support, see Figure 7. Remove the two bolts and lock washers that attach the control valve support to the cylinder block. Remove the "U" clamp that attaches the support to the filter tube mounting bracket and remove the support.
- b. Remove the two bolts, nuts and lock washers that attach the right diagonal brace to the transmission and the loader frame. Manipulate the brace to free it from the transmission. It is not necessary to remove the brace from the control handles.

12. Place a drain pan below the hydraulic pump and manifold. Remove the five attaching bolts and washers from the pump and manifold. Carefully pry the hydraulic tubing away from the engine just enough to provide clearance for the hydraulic pump and manifold. Disconnect the oil pressure gauge line from the fitting in the cylinder block.



Figure 7—Loader Control Valve and Hydraulic Lines

# Ford Series 871 Tractor Service Manual

**Lei Huang**



## **Ford Series 871 Tractor Service Manual:**

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## **Table of Contents Ford Series 871 Tractor Service Manual**

1. Understanding the eBook Ford Series 871 Tractor Service Manual
  - The Rise of Digital Reading Ford Series 871 Tractor Service Manual
  - Advantages of eBooks Over Traditional Books
2. Identifying Ford Series 871 Tractor Service Manual
  - Exploring Different Genres
  - Considering Fiction vs. Non-Fiction
  - Determining Your Reading Goals
3. Choosing the Right eBook Platform
  - Popular eBook Platforms
  - Features to Look for in an Ford Series 871 Tractor Service Manual
  - User-Friendly Interface
4. Exploring eBook Recommendations from Ford Series 871 Tractor Service Manual
  - Personalized Recommendations
  - Ford Series 871 Tractor Service Manual User Reviews and Ratings
  - Ford Series 871 Tractor Service Manual and Bestseller Lists
5. Accessing Ford Series 871 Tractor Service Manual Free and Paid eBooks
  - Ford Series 871 Tractor Service Manual Public Domain eBooks
  - Ford Series 871 Tractor Service Manual eBook Subscription Services
  - Ford Series 871 Tractor Service Manual Budget-Friendly Options
6. Navigating Ford Series 871 Tractor Service Manual eBook Formats
  - ePub, PDF, MOBI, and More
  - Ford Series 871 Tractor Service Manual Compatibility with Devices
  - Ford Series 871 Tractor Service Manual Enhanced eBook Features
7. Enhancing Your Reading Experience
  - Adjustable Fonts and Text Sizes of Ford Series 871 Tractor Service Manual
  - Highlighting and Note-Taking Ford Series 871 Tractor Service Manual
  - Interactive Elements Ford Series 871 Tractor Service Manual

8. Staying Engaged with Ford Series 871 Tractor Service Manual
  - Joining Online Reading Communities
  - Participating in Virtual Book Clubs
  - Following Authors and Publishers Ford Series 871 Tractor Service Manual
9. Balancing eBooks and Physical Books Ford Series 871 Tractor Service Manual
  - Benefits of a Digital Library
  - Creating a Diverse Reading Collection Ford Series 871 Tractor Service Manual
10. Overcoming Reading Challenges
  - Dealing with Digital Eye Strain
  - Minimizing Distractions
  - Managing Screen Time
11. Cultivating a Reading Routine Ford Series 871 Tractor Service Manual
  - Setting Reading Goals Ford Series 871 Tractor Service Manual
  - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of Ford Series 871 Tractor Service Manual
  - Fact-Checking eBook Content of Ford Series 871 Tractor Service Manual
  - Distinguishing Credible Sources
13. Promoting Lifelong Learning
  - Utilizing eBooks for Skill Development
  - Exploring Educational eBooks
14. Embracing eBook Trends
  - Integration of Multimedia Elements
  - Interactive and Gamified eBooks

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