

## EVERY 2000 HOURS MAINTENANCE

Carry out the maintenance for EVERY 500 HOURS, and EVERY 1000 HOURS SERVICE at the same time.

### CHANGE OIL IN HYDRAULIC TANK, CLEAN STRAINER

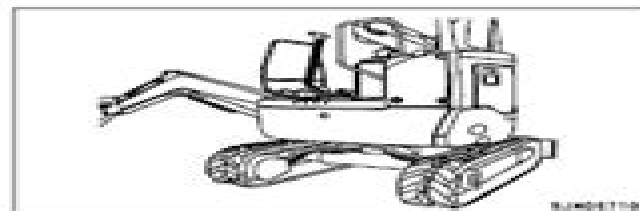


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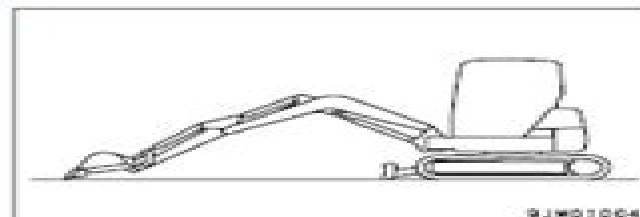
- When this maintenance is carried out, it is necessary to open (tilt) the floor.  
Before starting the operation to open the floor, read the precautions in "CAUTIONS FOR OPENING (TILTING) FLOOR (PAGE 2-34)" in the safety and maintenance sections thoroughly, and refer to the explanation for each part in "METHOD OF OPENING (TILTING) FLOOR (PAGE 3-23)" when carrying out the operation. Or ask your Komatsu distributor to carry out the maintenance.
- Immediately after the engine is stopped, the parts and oil are at a high temperature, and will cause burns. Wait for the temperature to go down before starting the operation.
- When removing the oil filler cap, oil may spurt out, so turn it slowly to release the internal pressure before removing it.

- Container to catch drained oil: min. 16 liters (4.22 US gal) capacity
- Refill capacity: 15.2 liters (4.02 US gal)
- Prepare a handle (for the socket wrench).

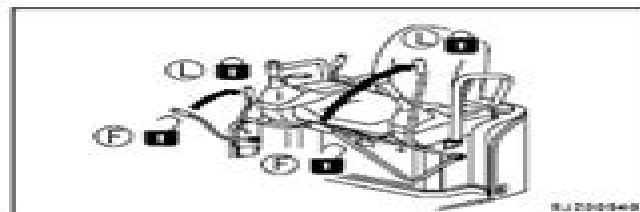
1. Swing the upper structure so that the drain plug under the hydraulic tank will be between both tracks.



2. Retract the arm and bucket cylinders, then lower the boom and put the teeth in contact with the ground.
3. Lower the blade to the ground.



4. Set the lock lever to the LOCK position (L) and stop the engine.



# Komatsu Pc18mr 3 Excavator Manual

**Yicheng Fang**



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## **Table of Contents Komatsu Pc18mr 3 Excavator Manual**

1. Understanding the eBook Komatsu Pc18mr 3 Excavator Manual
  - The Rise of Digital Reading Komatsu Pc18mr 3 Excavator Manual
  - Advantages of eBooks Over Traditional Books
2. Identifying Komatsu Pc18mr 3 Excavator Manual
  - Exploring Different Genres
  - Considering Fiction vs. Non-Fiction
  - Determining Your Reading Goals
3. Choosing the Right eBook Platform
  - Popular eBook Platforms
  - Features to Look for in an Komatsu Pc18mr 3 Excavator Manual
  - User-Friendly Interface
4. Exploring eBook Recommendations from Komatsu Pc18mr 3 Excavator Manual
  - Personalized Recommendations
  - Komatsu Pc18mr 3 Excavator Manual User Reviews and Ratings
  - Komatsu Pc18mr 3 Excavator Manual and Bestseller Lists
5. Accessing Komatsu Pc18mr 3 Excavator Manual Free and Paid eBooks
  - Komatsu Pc18mr 3 Excavator Manual Public Domain eBooks
  - Komatsu Pc18mr 3 Excavator Manual eBook Subscription Services

- Komatsu Pc18mr 3 Excavator Manual Budget-Friendly Options
- 6. Navigating Komatsu Pc18mr 3 Excavator Manual eBook Formats
  - ePub, PDF, MOBI, and More
  - Komatsu Pc18mr 3 Excavator Manual Compatibility with Devices
  - Komatsu Pc18mr 3 Excavator Manual Enhanced eBook Features
- 7. Enhancing Your Reading Experience
  - Adjustable Fonts and Text Sizes of Komatsu Pc18mr 3 Excavator Manual
  - Highlighting and Note-Taking Komatsu Pc18mr 3 Excavator Manual
  - Interactive Elements Komatsu Pc18mr 3 Excavator Manual
- 8. Staying Engaged with Komatsu Pc18mr 3 Excavator Manual
  - Joining Online Reading Communities
  - Participating in Virtual Book Clubs
  - Following Authors and Publishers Komatsu Pc18mr 3 Excavator Manual
- 9. Balancing eBooks and Physical Books Komatsu Pc18mr 3 Excavator Manual
  - Benefits of a Digital Library
  - Creating a Diverse Reading Collection Komatsu Pc18mr 3 Excavator Manual
- 10. Overcoming Reading Challenges
  - Dealing with Digital Eye Strain
  - Minimizing Distractions
  - Managing Screen Time
- 11. Cultivating a Reading Routine Komatsu Pc18mr 3 Excavator Manual
  - Setting Reading Goals Komatsu Pc18mr 3 Excavator Manual
  - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Komatsu Pc18mr 3 Excavator Manual
  - Fact-Checking eBook Content of Komatsu Pc18mr 3 Excavator Manual
  - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
  - Utilizing eBooks for Skill Development
  - Exploring Educational eBooks
- 14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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