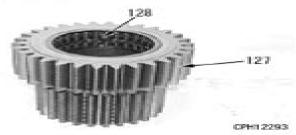
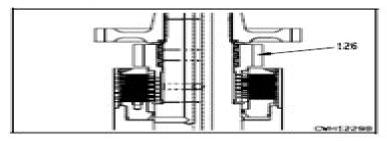


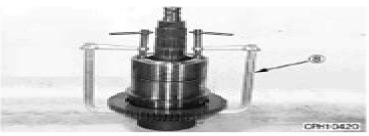
 Install needle roller bearing (128) (2 pieces) to gear (127).

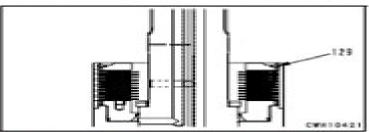


- 14) Install gear and needle roller bearing assembly (126) temporarily and match the grooves of the discs.
  - Pressing down the assembly, turn it to the right and left and push it in gradually so that it will not collide with the crests of the discs.



- 15) Remove the gear and needle roller bearing assembly (126).
- Using C-clamp, jig (B), etc., compress the dutch spring and install snap ring (129).
  - The clutch spring may be compressed by holding the end plate without using the C-clamp similarly to the 2nd clutch. (For example, put a bar to the screw hole of the shaft and press down the end plate with the spacer.)





- Install gear and needle roller bearing assembly (126).
  - If the gear and needle roller bearing assembly is difficult to install, repeat the procedure from step 13)

# Komatsu Hm400 1 Dump Truck Service Manual

**David Kirk** 

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