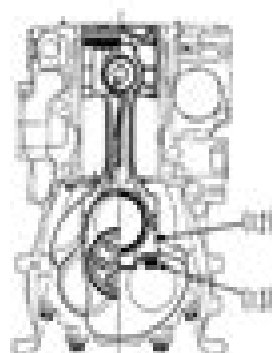


FCD PISTON TYPE



1000-000

SPECIFICATIONS

Crankshaft

- Special alloy steel forging, 7 bearings
- Journal surfaces: induction hardening

Main bearing, connecting rod bearing

- 3-lipper oil seal
- Upper main bearing: little oil groove

Connecting rod

- Alloy steel forging

Crankshaft

- Closed die forging
- Journal portion: flat portion: induction hardening

Piston




Type	Structure type
------	----------------

- Ductile casting
- Forced lubricating oil cooling by piston cooling nozzle (2 nozzles per cylinder)



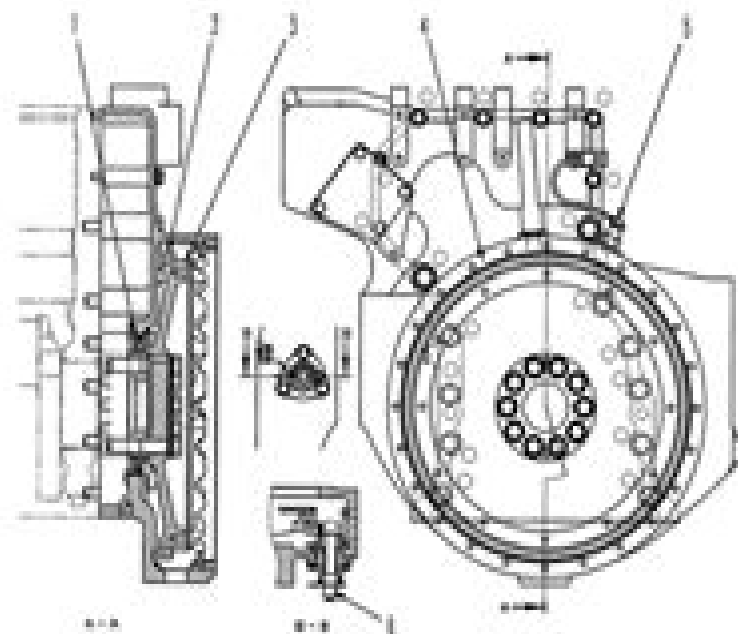
1000-000

Piston ring

Engine	TOP ring (with inner oil)	2nd ring	Oil ring
S46D1700-0 S46D1700-0	Barrel face, inner oil, hard chrome plating	Inner oil, taper face, hard chrome plating	Barrel outer surface skidding
	 1000-000	 1000-000	 1000-000

FLYWHEEL AND FLYWHEEL HOUSING

- The specifications may be different from the following figure, depending on the type of machine.



1000-000

1. Rear seal
2. Ring gear (No. of teeth: 110)
3. Flywheel
4. Flywheel housing
5. Engine rotating sensor
6. Barring device (service tool)

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