

# SECTION 1 - GENERAL INFORMATION

1

This manual covers the Kohler single cylinder, horizontal crankshaft, overhead valve engine. When ordering replacement parts and in any communication involving an engine, always report the MODEL, SPECIFICATION and SERIAL numbers as found on the nameplate which is mounted on top of engine blower housing (see Figure 1-1). The significance of these numbers is explained as follows.

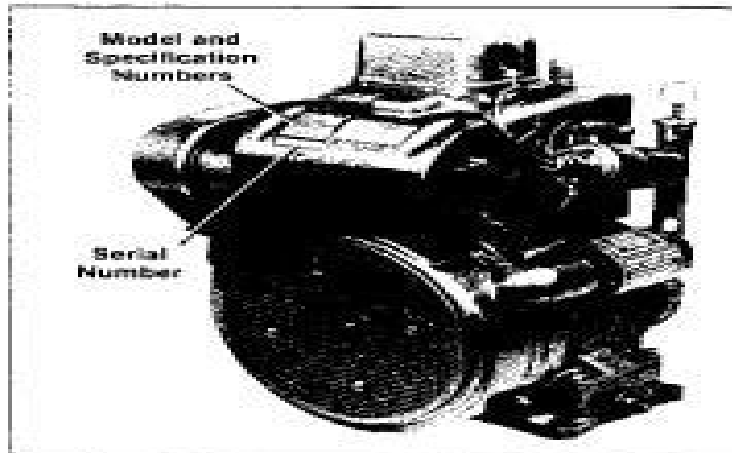


Figure 1-1. Engine Identification

**Model Number** is the model series within which the engine is built and indicates (a) the cubic inch displacement, and (b) number of cylinders. The model K361 denotes a 36 cubic inch displacement, single cylinder engine. Letter suffixes following the model number designate a specific version - the letter code is as follows:

Suffix	Designates
A	Oil Pan Type
C	Clutch Model
P	Pump Model
O	Quiet Model
S	Electric Start
T	Retractable Start

Model number without a letter suffix indicates a rope start version.

**Specification Number** is the model variation and is used to indicate the combination of various parts groups used to build an engine. It may have a suffix letter which determines supersession of parts. The first three digits of the spec. number designate the engine model: 231, for instance, designates the K361 engine. The remaining numbers are issued in numerical sequence as each new specification is released - for example 23100, 23101, 23102.

**Serial Number** is the order in which the engine was built. If a change occurs to a model or specification, the serial number is used to indicate the point at which this change was made. The first digit in the serial number is the code designation for year of manufacture. The chart following shows the year and corresponding first digit code for the serial number.

Year	First Digit	Year	First Digit
1969	1	1974	6
1970	2	1975	7 (0-2)*
1971	3	1976	7 (3)*
1972	4	1977	8
1973	5	1978	9

\*Both 1975 and 1976 first digit numbers are 7, however, the digit following the 7 (second digit) starts at 0 and runs to 2 for 1975 and starts at 3 for 1976.

## GENERAL SPECIFICATIONS

Bore (Nominal)	3-3/4" (95 mm)
Stroke	3-1/4" (83 mm)
Displacement (Cubic Inches)	36.89 (588 cc)
Horsepower (at 3600 RPM)	18 (13.4 kw)
Weight (Approximate Pounds)	124 (55.8 kg)
Oil Capacity (U.S. Quarts)	2 (1.9 L)*
Spark Plug Gap (Standard)	.035" (0.89 mm)
Spark Plug Gap (Resistor)	.035" (0.89 mm)
Spark Plug Size (Millimeters)	14
Breaker Point Gap	.020" (.508 mm)

\*K361A engine models have a 1-1/2 qt. (1.4 L) capacity.

# Kohler Model K361 Engine Workshop Service Repair Manual

**Rachel Sandford**



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