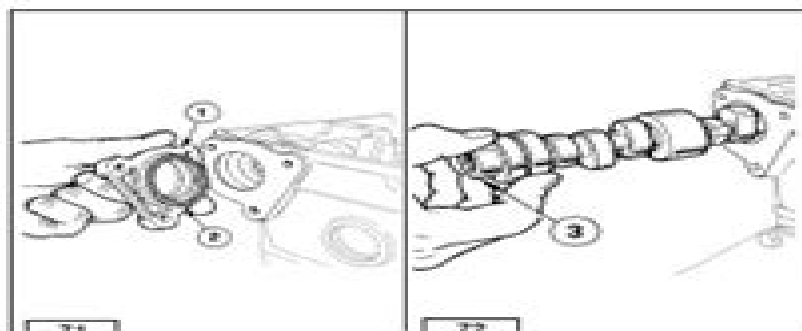


#### Rocker arm pivot, dismounting and remounting

To remove pivot 1 from the support 2 it's necessary to drill out pin 3 using a 4mm drill bit. On remounting insert a new pin and reinsert it in bearing surface A (0 to 1 mm). Check the rod's state of wear and tear (diam. B) and that of the rocker arm holes (diam. C). Remove the closing caps 4 at the end and carefully clean inside.

Dimensions (mm):

	mm	C-B	C-B limit value
A	0-1,00		
B	17,989-18,000	0,015-0,041	0,090
C	18,015-18,030		

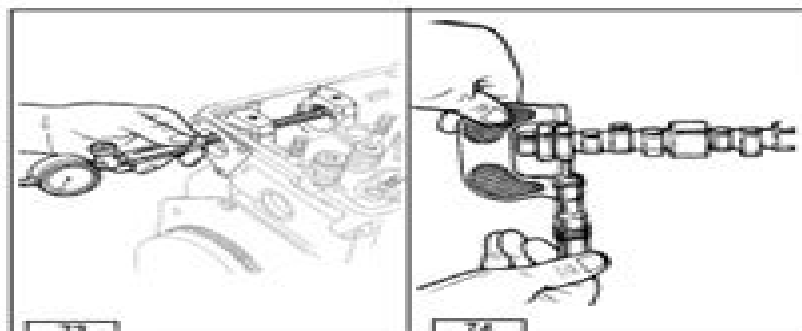


#### Camshaft, disassembly

Loosen the screws and remove the cover 1. Check gasket ring 2 for integrity. Remove the drive rod from the fuel pump. Gently remove the camshaft, slight rotations may be required to avoid binding the camshaft lobes against the camshaft bearing surface bores.

**Note:** The lift pump drive eccentric 3 is included on the flywheel end of the camshaft and fixed with a screw.

○ In case of replacement tighten the eccentric screw at a torque of 80 Nm.



#### Camshaft, journal and housing measurement

Use an inside micrometer gauge for housing diameters and an outside micrometer gauge for journal diameters.

# Kohler Kdw702 Kdw1003 Kdw1404 Engine Workshop Service Repair Manual

**General Motors Corporation. Detroit  
Diesel Engine Division**



## **Kohler Kdw702 Kdw1003 Kdw1404 Engine Workshop Service Repair Manual:**

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*Diesel Engines* Perkins Engines Limited. Service Division, 196? **Diesel Supplementary Service Instructions for Series 110 Four Valve Head Engines** General Motors Corporation. Detroit Diesel Engine Division, 1958 *Duramax Diesel Engine Repair Manual* Editors of Haynes Manuals, 2020-05-26 With Haynes Manuals you can do it yourself from simple maintenance to major repairs Haynes writes every procedure based on a complete teardown and rebuild of the machine

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Instruction Book for Perkins Diesel Engines, R6 Mk 2 Perkins Engines Limited. Service Division, 1957 **Ford Diesel**

**Engine Service & Repair Manual** Matthew Minter, Chris Rogers, 1996 **Small Diesel Engine Service Manual** Intertec Publishing Corp, 1982 *Workshop Manual and Instruction Book for Perkins Diesel Engines, P6, P4 and P3 Series* Perkins

Engines Limited. Service Division, 1957 Workshop Manual and Instruction Book for Perkins 4.270 Marine Diesel Engines Perkins Engines Limited. Service Division, 1963

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