

Steering wheel nut	30 to 40 ft. lbs.
Axis extension clamping bolts (Absolute Max.)	75 to 100 ft. lbs.
Axis extension through bolt (Absolute Max.)	80 to 100 ft. lbs.
Axis pivot pin bracket bolts	120 to 135 ft. lbs.
Springs, Active Plunger	
Free length	.703 inch
Length under 13 L. 2 pounds load	.628 inch
Hydraulic cylinder bore, I.D.	1.249 to 1.251 inches
Lubrication, Steering Gear	
Type lubricant	Special, undiluted SAE 75W R1
Capacity, manual gear	20 ounces (1-1/4 pints)
Capacity, hydraulic gear	35 ounces (1-1/8 quarts)

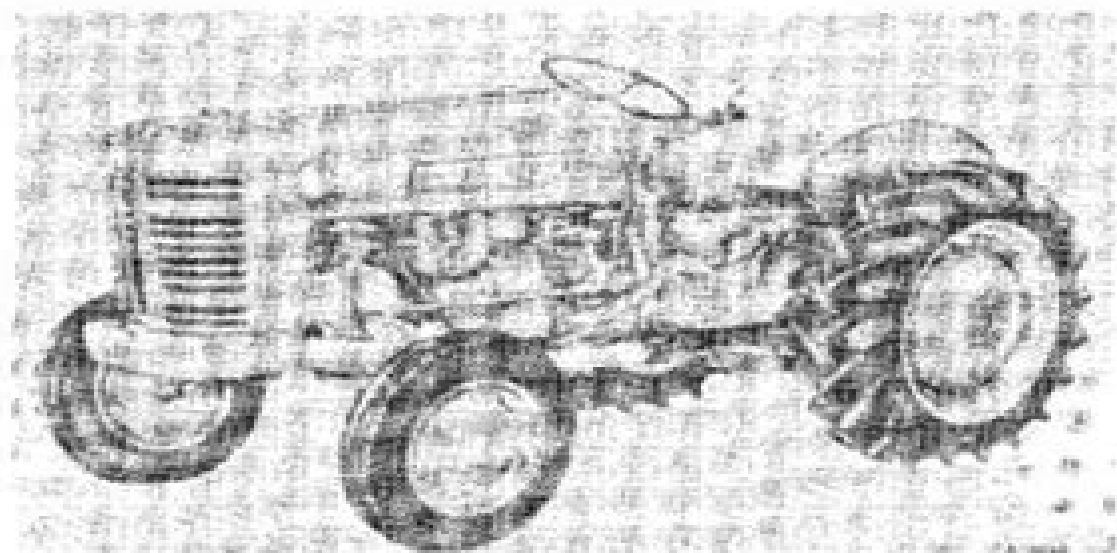


Fig. 1. The functional 350 tractor is available with either mechanical or hydraulic power steering.

Ih 350 Tractor Service Manual

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