

STAY ROD AND BALL

All Farmall Models

8. On Farmall tractors equipped with

wide front axle shown in Fig. 3 or Fig. 5, stay rod (8) and stay rod ball are available as individual parts. Tractors equipped with wide front axle shown in

torque of 80-85 ft.-lbs. and lock by bending tabs of lock plate against flats of screw heads.

TIE RODS AND TOE-IN

All Models

9. The procedure for removal and disassembly of the tie rods on all models so equipped is obvious after an examination of the units. Tie rod ends are non-adjustable and faulty units will require renewal.

Adjust toe-in on all models to 1/4-inch, plus or minus 1/16-inch. Adjustment is made by varying the length of the tie rods. Both tie rods should be adjusted an equal amount with not more than one turn difference when adjustment is complete.

STEERING KNUCKLES

All Models

10. Removal of steering knuckles from axle extensions or axle main member is obvious after an examination of the units and reference to Figs. 3, 4, 5, 6 and 7. Note that steering knuckles used on International model tractors have a snap ring located at top end of knuckle pivot shaft.

When renewing steering knuckle bushings be sure to align lubrication hole in bushing with grease fitting hole in axle or axle extension. Ream bushings after installation, if necessary, to provide an operating clearance of 0.001-0.006.

HYDROSTATIC STEERING SYSTEM

NOTE: The maintenance of absolute cleanliness of all parts is of utmost importance in the operation and servicing of the hydrostatic steering system. Of equal importance is the avoidance of nicks or burns on any of the working parts.

STEERING FLUID CIRCUITS

All Models

11. Power steering is standard equipment on all tractors and except for the steering cylinders and front supports which differ between Farmall and International models, components for all tractors are similar. On tractors equipped with standard (gear) transmissions, an oil cooler is used in the steering system. On hydrostatic drive tractors, the oil cooler is connected to

the multiple valve on the hydrostatic drive unit. Refer to Figs. 9, 10, 11 and 12 for views showing the relative position of power steering components.

On Farmall and International tractors equipped with the standard (gear) transmission, working fluid is pumped to the flow divider valve. The priority 3.5 gpm fluid diverted to the steering control (pilot) valve is regulated at 1600 psi by a relief valve in the flow divider block. When power steering is not in use, this fluid flows through the control valve to the oil cooler and from the oil cooler to a tee located at left side of clutch housing top cover. A small amount goes down into the clutch housing through an orifice. This orifice dumps below fluid level at all times as its sole purpose is supplying make-up fluid during manual steering (engine

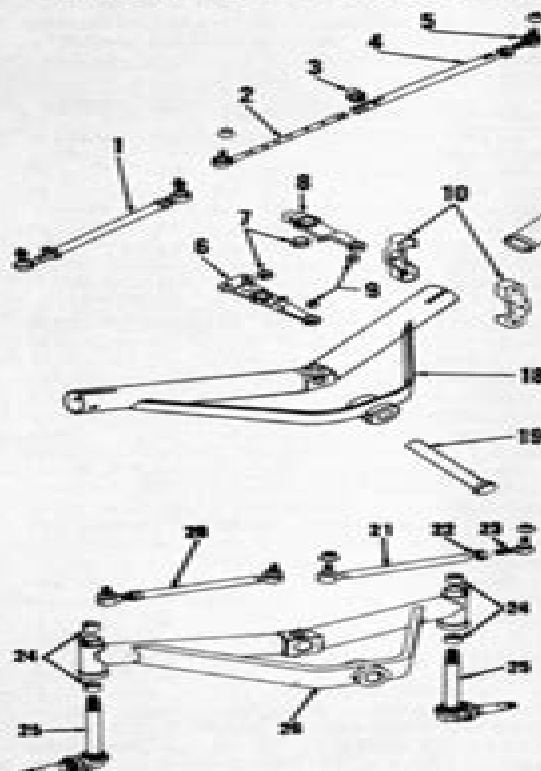


Fig. 6—Exploded view of adjustable front axle available for International 544 and 656 tractors. Refer also to Fig. 7.

1. Tie rod assembly
2. Tie rod extension
3. Clamp
4. Tube
5. Tie rod end
6. Steering cylinder support arm (lower)
7. Bushings
8. Steering cylinder support arm (upper)
9. Bushings
10. Axle clamp
11. Axle extension
12. Steering arm
13. Snap ring
14. Bearing
15. Thrust bearing
16. Felt washer
17. Steering knuckle
18. Axle main member
19. Pivot pin

Fig. 4 is not available with individual stay rod, only ball (6A). Clearance between stay rod ball and socket can be adjusted by adding or removing shims between socket and cap. Tighten socket cap retaining cap screws to a

Fig. 7—Heavy duty non-adjustable front axle available for International 544 and 656 tractors. Refer to Fig. 8 for balance of components.

- | | |
|-----------------------|-----------------------|
| 20. Tie rod assembly | 24. Bushings |
| 21. Tube and assembly | 25. Steering knuckles |
| 22. Nut | 26. Axle main member |
| 23. Tie rod end | |



Fig. 8—On International 544 and 656 tractors, axle pivot bushings are pressed into front axle support (4).

- | | |
|---------------------|-------------------|
| 1. Front frame L.H. | 3. Front bushings |
| 2. Front frame R.H. | 4. Axle support |

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