

INTRODUCTION

GENERAL

This section has a description and the repair and adjustment procedures for the parts of the master drive unit (MDU) manufactured by Hurth. This section is for the Hurth Models HFK 200 through 500. The traction motor, steering and brake repair procedures are in separate sections. The main parts of the MDU are the case, pinion (motor) and large gear set, the pinion and spiral bevel gear set, bearings, and the axle and wheel. The large ball bearing for steering is part of the top case of the MDU. The traction motor fastens to the MDU (Type A) on the following units: W40XL, W60XL, B40XL, B60XL, C60XL, T5XL, TWR, R30F, FA, FF, FS, XM, XMA, R30XM2, XMA2, XMF2, AND XMS2. The traction motor and MDU turn as a unit for steering. The traction motor fastens to an adapter ring at the MDU (Type B) on the following units: A1.00, A1.25XL, A1.50XL, (A20XL, A25XL, A30XL), N40EA, N50EA, N40ER, N45ER, N50FA, N30FR, N40FR, N45FR, R30DH, R30E, R30EA, R30EF and R30ES. The adapter ring fastens to the lift truck frame or steering axle. The MDU turns for steering and the traction motor does not turn.

NOTE: Early A1.00-1.50XL (A20-30XL) units have a Speth MDU. See the section **THE SPETH MASTER DRIVE UNIT, 630 SRM 363.**

There are three different types of MDUs used on the lift truck models listed. The major difference is the physical size and the top case. There are also two methods of mounting the MDU and traction motor in the lift truck. See **FIGURE 2**. Also see **NO TAG** In type A, the traction motor fastens to the MDU and turns with the MDU. In type B, the traction motor fastens to an adapter ring that is fastened to the lift truck or steering axle frame. This adapter ring is part of the large ball bearing and allows the MDU to turn on the axis of the traction motor. The traction motor does not turn with the MDU. The lower case and internal parts of these MDUs are very similar.

There are also three different Hyster Part No. for the main (lower) part of the MDU depending on the truck series. MDU Part No. 2007081 is a replacement for MDU Part No. 338600. There is also Part No. 1335340 used on the A1.00-1.50XL, A20-30XL). The axle and axle seals are different

for the MDUs, so internal parts from one cannot be used in the other. To identify the different parts, see **NO TAG** The operation is the same. MDU removal, disassembly, assembly, adjustment and installation procedures are written for all the lift truck models listed and the MDUs described.

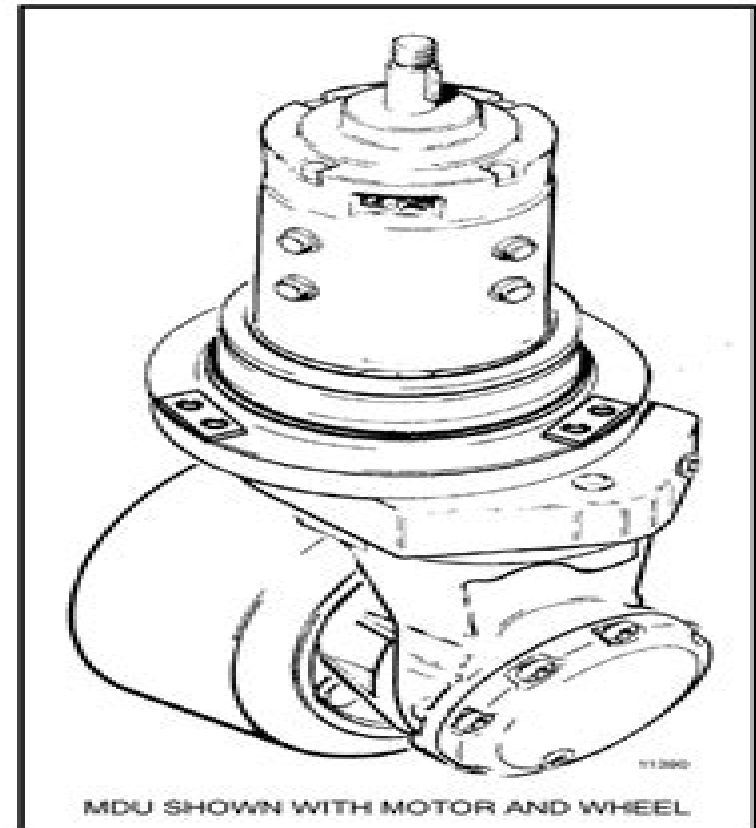


FIGURE 1. THE MASTER DRIVE UNIT

DESCRIPTION

(See **FIGURE 1.** and **FIGURE 2.**)

Six capscrews fasten the large ball bearing and MDU to the frame or axle plate. The bearing lets the

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Table of Contents Hyster C174 R30xms Forklift Service Repair Factory Manual Instant

1. Understanding the eBook Hyster C174 R30xms Forklift Service Repair Factory Manual Instant
 - The Rise of Digital Reading Hyster C174 R30xms Forklift Service Repair Factory Manual Instant
 - Advantages of eBooks Over Traditional Books
2. Identifying Hyster C174 R30xms Forklift Service Repair Factory Manual Instant
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Hyster C174 R30xms Forklift Service Repair Factory Manual Instant
 - User-Friendly Interface
4. Exploring eBook Recommendations from Hyster C174 R30xms Forklift Service Repair Factory Manual Instant
 - Personalized Recommendations

- Hyster C174 R30xms Forklift Service Repair Factory Manual Instant User Reviews and Ratings
- Hyster C174 R30xms Forklift Service Repair Factory Manual Instant and Bestseller Lists
- 5. Accessing Hyster C174 R30xms Forklift Service Repair Factory Manual Instant Free and Paid eBooks
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 - Hyster C174 R30xms Forklift Service Repair Factory Manual Instant eBook Subscription Services
 - Hyster C174 R30xms Forklift Service Repair Factory Manual Instant Budget-Friendly Options
- 6. Navigating Hyster C174 R30xms Forklift Service Repair Factory Manual Instant eBook Formats
 - ePub, PDF, MOBI, and More
 - Hyster C174 R30xms Forklift Service Repair Factory Manual Instant Compatibility with Devices
 - Hyster C174 R30xms Forklift Service Repair Factory Manual Instant Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Hyster C174 R30xms Forklift Service Repair Factory Manual Instant
 - Highlighting and Note-Taking Hyster C174 R30xms Forklift Service Repair Factory Manual Instant
 - Interactive Elements Hyster C174 R30xms Forklift Service Repair Factory Manual Instant
- 8. Staying Engaged with Hyster C174 R30xms Forklift Service Repair Factory Manual Instant
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Hyster C174 R30xms Forklift Service Repair Factory Manual Instant
- 9. Balancing eBooks and Physical Books Hyster C174 R30xms Forklift Service Repair Factory Manual Instant
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Hyster C174 R30xms Forklift Service Repair Factory Manual Instant
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Hyster C174 R30xms Forklift Service Repair Factory Manual Instant
 - Setting Reading Goals Hyster C174 R30xms Forklift Service Repair Factory Manual Instant
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Hyster C174 R30xms Forklift Service Repair Factory Manual Instant
 - Fact-Checking eBook Content of Hyster C174 R30xms Forklift Service Repair Factory Manual Instant

- Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
- 14. Embracing eBook Trends
 - Integration of Multimedia Elements
 - Interactive and Gamified eBooks

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