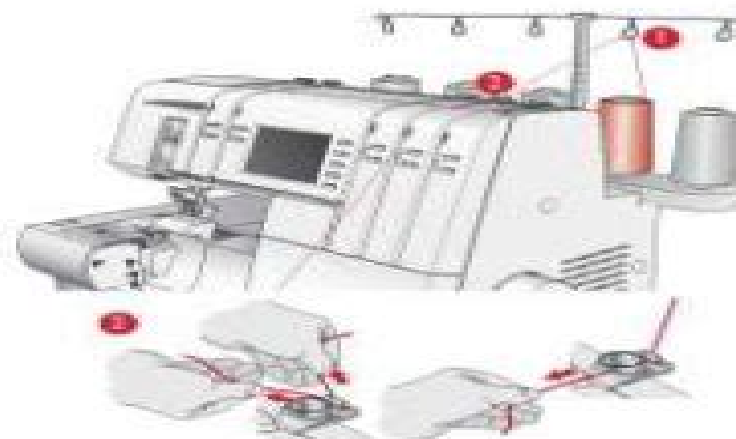
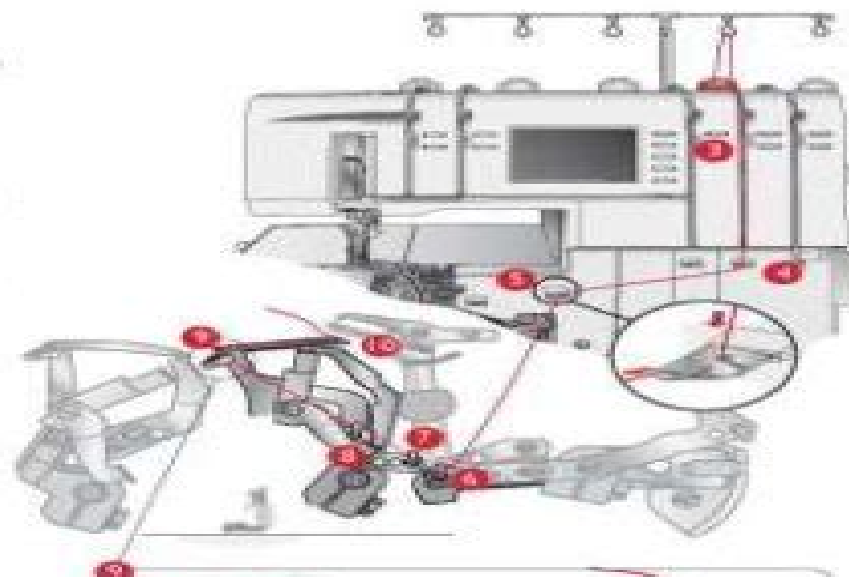


THREAD LOWER LOOPER (BLUE)

- Raise the presser foot to release tension discs.
- Pass the thread from back to front through the thread guide on the thread stand (1).
- Thread the top cover thread guide by pulling the thread towards the left until it slips under the guide. Then pull the thread along the right side of the button as illustrated (2).



- While holding the thread with both hands, pass it between the tension discs and pull it down to make certain it is properly placed between the tension discs (3).
- Turn the hand wheel toward you until the looper extends out 10 mm (3/8") from the needle plate edge.
- Thread the looper area of the machine following the blue color coded thread guides (4-10).
- Place the thread through threading guide (4).
- Place the thread through the rear slot of threading guide (5).
- Continue threading through guides 6-8.



- To thread the last thread guide (9), pull about 10 cm (4") of thread through guide 8.

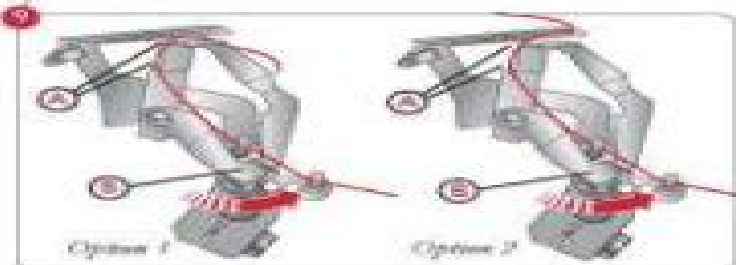
Hint: Moving the stitch finger lever to R makes the threading easier. Remember to set it back to N before starting to sew.

Option 1

Place the thread into the "V" cutouts (A) on threader lever. Pull the threader lever (B) up into place and back to wrap the thread into thread guide 9. Thread the looper eye (10) from front to back using the tweezers.

Option 2

Thread the looper eye (10) from front to back using the tweezers. Make sure the thread runs into the "V" cutouts (A) on threader lever. Firmly hold the thread tail with your left hand and pull the threader lever (B) up into place and back to wrap the thread into thread guide 9.



Husqvarna S25 Manual

Wenbin Ji



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Table of Contents Husqvarna S25 Manual

1. Understanding the eBook Husqvarna S25 Manual
 - The Rise of Digital Reading Husqvarna S25 Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying Husqvarna S25 Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Husqvarna S25 Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from Husqvarna S25 Manual
 - Personalized Recommendations
 - Husqvarna S25 Manual User Reviews and Ratings
 - Husqvarna S25 Manual and Bestseller Lists

5. Accessing Husqvarna S25 Manual Free and Paid eBooks
 - Husqvarna S25 Manual Public Domain eBooks
 - Husqvarna S25 Manual eBook Subscription Services
 - Husqvarna S25 Manual Budget-Friendly Options
6. Navigating Husqvarna S25 Manual eBook Formats
 - ePub, PDF, MOBI, and More
 - Husqvarna S25 Manual Compatibility with Devices
 - Husqvarna S25 Manual Enhanced eBook Features
7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Husqvarna S25 Manual
 - Highlighting and Note-Taking Husqvarna S25 Manual
 - Interactive Elements Husqvarna S25 Manual
8. Staying Engaged with Husqvarna S25 Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Husqvarna S25 Manual
9. Balancing eBooks and Physical Books Husqvarna S25 Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Husqvarna S25 Manual
10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
11. Cultivating a Reading Routine Husqvarna S25 Manual
 - Setting Reading Goals Husqvarna S25 Manual
 - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of Husqvarna S25 Manual
 - Fact-Checking eBook Content of Husqvarna S25 Manual
 - Distinguishing Credible Sources
13. Promoting Lifelong Learning

- Utilizing eBooks for Skill Development
- Exploring Educational eBooks

14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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