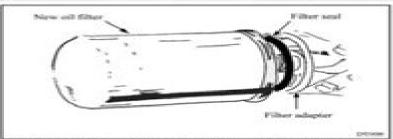
ENGINE TUNE-UP & MAINTENANCE



- a) Check oil level, then start the engine and check for oil leaks
- b) Repair as required

Note: After running the engine, the oil level must be checked.

Replacement Oil Filter Cartridge - Internal VZ - Alloytech V6

- Remove the engine covers to obtain access to the oil filter adaptor cap.
- Unscrew and remove the oil filter adaptor cap, then remove the filter cartridge and discard.
- Install a new oil filter cartridge.



- 3a) Apply a thin film of new engine oil to the threads of the oil filter adaptor cap.
- Screw the adapter cap into place tightening to specification.

- 4a) Clean any excess oil from filter and adaptor.
- b) Check oil level, then start engine and check for oil leaks.

* After running the engine, the oil level must be rechecked and oil added as recessary, to compensate for oil used to retil the oil litter.

COOLING SYSTEM

The cooling system is designed to use a coolant solution containing a mixture of ethylene glycol - (antifreeze), corrosion inhibitors and water. The use of glycol raises the boiling point and therefore increases the cooling system efficiency.

The coolant is made up of a solution of 50% ethylene glycol antifreeze/inhibitor and 50% clean water.

Coolant Specification:

VT-VX V6 & 5.0 V8 Holden Specification: HN2043 VZ V6 & All GenIII V8 GM Specification 6277M Note: Do Not fill the cooling system with straight water as dam-

Coolant Concentration

age to the engine may result.

Checking the concentration of the coolant is critical to maintain the efficient operation of the cooling system and longevity of the engine. The coolant concentration can be checked using a suitable hydrometer.

Testing Concentration Level

- Make sure cooling system is at or around the current ambient temperature
- Remove the radiator cap and insert the hydrometer into the radiator
- a) Fill the hydrometer with coolant and remove from the radiator
- b) Check the coolant concentration reading on the hydrometer
- If coolant percentage is to low more antifreeze/inhibitor will have to be added to the radiator. Drain some of the coolant out of the radiator and top up with the correct amount of antifreeze/inhibitor.

| VT, VX, VY - V6 & V8 | |
|----------------------|--------------------------------|
| Hydrometer Reading | Antifreeze/Inhibitor to Add |
| 0 | 6.0 |
| 5 | 5.7 |
| 10 | 5.3 |
| 15 | 4.9 |
| 2:0 | 4.5 |
| 25 | 4.0 |
| 3-0 | 3.4 |
| 35 | 2.8 |
| 40 | 2.0 |
| 45 | 1.1 |
| 50 | 0 |

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