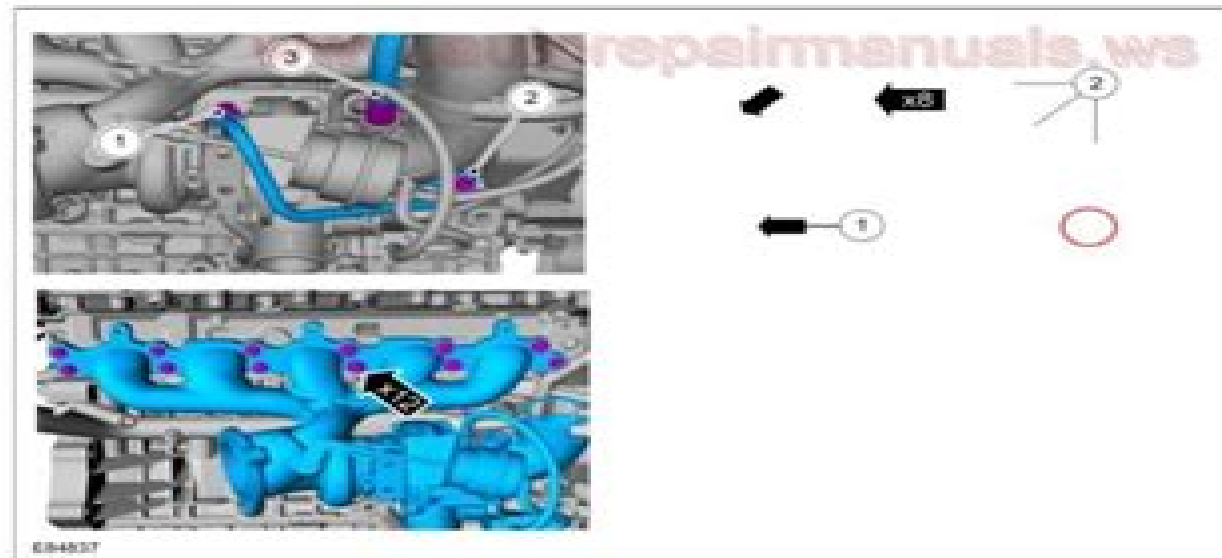


Black arrows are used to draw attention to components (usually fasteners). Arrows with multiples specified (here, x2) identify an identical number of fasteners or items. Callouts (numbers inside circles) show a required sequence or tightening torque.

In the illustration, the callouts indicate the removal sequence, which is reversed for installation. The yellow coloring of the hose indicates it is to be positioned aside (not removed). Two identical (magenta-colored) fasteners are indicated by the x2 arrow. The fasteners in this illustration require different torques (same torque for the x2 fasteners) so numbered callouts are used to identify them with torque values in the associated step text. The (magenta-colored) hose clamp is another fastener to be removed.

Examples of fastener removal sequence and an identical service action for 12 fasteners. Other possible symbols are shown on the right.



Example of fastener sequence information with two persons required for the service action

Ford Ls25 Service Manual

Ford Motor Company



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Product Safety & Liability Reporter ,1996 **Motor Sport** William Boddy,1969 **Refrigeration and Air Conditioning Year Book** ,1974 **LS Focus Repair Manual (Set)** Ford Motor Company,2005-05-01 **LS Focus Repair Manual** Ford Motor Company,2005-05-01 **LS Focus Repair Manual** Ford Motor Company,2005-05-01 **Repair Manual** Ford Motor Company,1960 **Ford ... Engine & Chassis Repair Manual** Ford Motor Company,19?? **Ford Focus 01-05 Service and Repair Manual** ,2015-03 This is a service and repair manual for the DIY mechanic The book covers the Ford Focus 01 05 **Ford, Lincoln & Mercury Service Manual** Ford Motor Company,1946 **Owner Maintenance and Light Repair Manual** Ford Motor Company,1973 *Ford LR Focus Repair Manual* Ford Motor Company,2002 Part no WM 170 Covers model 2002 50

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