

Fourth Semester B.E. Degree Examination, June-July 2009
Manufacturing Process - II

Time: 3 hrs.

Max. Marks:100

*Note : Answer any FIVE full questions, selecting atleast
 TWO questions form each Part – A and Part - B.*

PART - A

1.
 - a. With neat sketches, give nomenclature of a single point cutting tool. (07 Marks)
 - b. Derive the conditions $2\phi + \beta - \gamma = \frac{\pi}{2}$. Explain its significance with usual notations. (07 Marks)
 - c. List various factors influencing tool – life. Explain any one of them. (06 Marks)
2.
 - a. List various cutting tool materials in the increasing order of their hardness. (06 Marks)
 - b. Explain with the help of neat sketches, heat distribution at tool and workpiece. (06 Marks)
 - c. What are the methods of measurement of temperature of cutting tool tip? Explain any one of them. (08 Marks)
3.
 - a. Differentiate between capstan and turret lathes. (05 Marks)
 - b. With a neat sketch, explain any one of the driving mechanisms used in a shaping machine. (08 Marks)
 - c. Sketch a planning machine indicating major parts. Name any one of the mechanism for quick return movement in a planer. (07 Marks)
4.
 - a. List various drilling machines. (05 Marks)
 - b. Draw neat sketch of a radial drilling machine indicating parts. (06 Marks)
 - c. Sketch and mention the application of the drilling machine operations – counter boring reaming and trepanning. (09 Marks)

PART - B

5.
 - a. With sketches, differentiate between up milling and down milling operations. (06 Marks)
 - b. Draw a neat sketch to show major parts of a horizontal milling machine. (08 Marks)
 - c. What is Indexing? Explain compound indexing. (06 Marks)
6.
 - a. List various grinding wheel abrasives and bonding processes. (07 Marks)
 - b. Sketch a centre type – cylindrical grinding machine indicating parts. (08 Marks)
 - c. Differentiate between horizontal and vertical grinding machines. (05 Marks)
7.
 - a. Sketch and explain vertical lapping machine. (08 Marks)
 - b. Name the parts along with a neat sketch of a tool head for honing of holes. (07 Marks)
 - c. List the uses of lapping process. (05 Marks)
8.
 - a. Mention any five non – traditional machining processes. (05 Marks)
 - b. Explain AJM with a neat sketch. (10 Marks)
 - c. What are the applications of non traditional machining methods? (05 Marks)

Mechanical Fitting Theory Question Paper N1

Rachel Sandford



Mechanical Fitting Theory Question Paper N1:

Density Functional Theory Eberhard K.U. Gross,Reiner M. Dreizler,2013-06-29 The first Nato Advanced Studies Institute entirely devoted to density functional theory was held in Portugal in September 1983 The proceedings of this School published in early 1985 is still used as a standard reference covering the basic development of the theory and applications in atomic molecular solid state and nuclear physics However astonishing progress has been achieved in the intervening years The foundations of the theory have been extended to cover excited states and time dependent problems more fully density functional theory of classical liquids and superconducting systems has been addressed and extensions to relativistic that is field theoretical systems as well as a more thorough discussion of magnetic field problems have been presented In addition new functionals have been devised for instance under the heading of generalised gradient expansions and the number of applications in the traditional fields has steadily increased in particular in chemistry Applications in new fields as for instance the structure of atomic clusters and the marriage of density functional theory with molecular dynamics and simulated annealing have provided additional impetus to the field of density functional theory **Applied Mechanics Reviews** ,1988

U.S. Government Research & Development Reports ,1966-11 **The Mechanical World** ,1908 □□□□ ,1994 Paper ,1995 **Transactions of the American Society of Mechanical Engineers** American Society of Mechanical Engineers,1963 Vols 2 4 11 62 68 include the Society's Membership list *Publications of the National Institute of Standards and Technology ... Catalog* National Institute of Standards and Technology (U.S.),1991 *English Mechanic and World of Science* ,1873 **Title List of Documents Made Publicly Available** ,1992-03 Publications United States. National Bureau of Standards,1991 **Government Reports Announcements** ,1972-04 *Government Reports Announcements & Index* ,1976 **Journal of Railway Appliances and Railway Price Current** ,1884 **Current Index to Journals in Education** ,1993 *Physics Briefs* ,1994 *The Engineer* ,1908 *CAD/CAM Abstracts* ,1992 A Supplement to the Oxford English Dictionary R. W. Burchfield,1972 These volumes replace the 1933 Supplement to the OED The vocabulary treated is that which came into use during the publication of the successive sections of the main Dictionary that is between 1884 when the first fascicle of the letter A was published and 1928 when the final section of the Dictionary appeared together with accessions to the English language in Britain and abroad from 1928 to the present day Nearly all the material in the 1933 Supplement has been retained here though in revised form Preface **Chemical Abstracts** ,1994-03-07

Whispering the Techniques of Language: An Psychological Quest through **Mechanical Fitting Theory Question Paper N1**

In a digitally-driven world where displays reign great and instant connection drowns out the subtleties of language, the profound secrets and psychological subtleties concealed within words often go unheard. Yet, located within the pages of **Mechanical Fitting Theory Question Paper N1** a interesting fictional prize pulsing with fresh emotions, lies an extraordinary quest waiting to be undertaken. Composed by a talented wordsmith, that wonderful opus invites viewers on an introspective trip, gently unraveling the veiled truths and profound influence resonating within the fabric of every word. Within the emotional depths of the touching review, we shall embark upon a heartfelt exploration of the book is core subjects, dissect their interesting writing type, and yield to the effective resonance it evokes heavy within the recesses of readers hearts.

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web mar 26 2018 insert the date and address your letter to the proper person such as the department director or your supervisor in the first paragraph identify your reason for requesting a salary advance planned or recurring events usually do not qualify as an emergency therefore describe dire circumstances such as major home repairs due to

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web may 24 2019 below is a request letter for advance salary to the employer or some hr person advance salary request letter from satvik roy mall road big bazar kanpur city 778899 satvik gmail com 92 9889987652 date 3 feb 2022 to malvika vegetable co in ltd near b temple 33 9 sikkim 564356