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**Question Paper Code : 21545**

B.E./B.Tech. DEGREE EXAMINATION, MAY/JUNE 2013.

Seventh Semester

Mechanical Engineering

ME 2027/ ME 701 / GE 1452 – PROCESS PLANNING AND COST ESTIMATION

(Common to Production Engineering)

(Regulation 2008)

(Common to PTME 2027 – Process Planning and Cost Estimation for  
B.E (Part-Time) Sixth Semester – Mechanical Engineering – Regulation 2009)

Time : Three hours

Maximum : 100 marks

Answer ALL questions.

**PART A — (10 × 2 = 20 marks)**

1. What is SIMO chart?
2. Define 'Rating'.
3. List the information requires for process planning.
4. What are the two approaches to process planning?
5. Define costing.
6. What is meant by direct material? Give an Example.
7. Mention any two functions of cost estimation.
8. What do you meant by a realistic estimate?
9. What is meant by direct labour cost?
10. What is fatigue allowance?

**PART B — (5 × 16 = 80 marks)**

11. (a) (i) What steps are followed for doing a method study of job process? (8)  
(ii) Write procedure of time study. (8)

Or

- (b) (i) What is the purpose of work measurement? Enumerate its uses. (8)  
(ii) Discuss the tools are techniques for work measurement. (8)

# Me2027 Question Paper In May June 2014

**Xiaolong Qi**



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5.5 - Hypothesis Testing for Two-Sample Proportions We are now going to develop the hypothesis test for the difference of two proportions for independent samples. The hypothesis test follows the same steps as ...

Two-Sample t-Test | Introduction to Statistics The two-sample t-test is a method used to test whether the unknown population means of two groups are equal or not. Learn more by following along with our ...

1.3.5.3. Two-Sample *t*-Test for Equal Means Purpose: Test if two population means are equal, The two-sample t-test (Snedecor and Cochran, 1989) is used to determine if two population means are equal.

2 Sample t-Test (1 tailed) Suppose we have two samples of ceramic sherd thickness collected from an archaeological site, where the two samples are easily distinguishable by the use of.

Two sample t-test: SAS instruction Note that the test is two-sided (sides=2), the significance level is 0.05, and the test is to compare the difference between two means ( $\mu_1 - \mu_2$ ) against 0 ( $H_0$  ...