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Question Paper Code : 21545

B.E./B.Tech. DEGREE EXAMINATION, MAY/JUNE 2013.

Seventh Semester

Mechanical Engineering

ME 2027/ ME 701 / GE 1452 – PROCESS PLANNING AND COST ESTIMATION

(Common to Production Engineering)

(Regulation 2008)

(Common to PTME 2027 – Process Planning and Cost Estimation for
B.E (Part-Time) Sixth Semester – Mechanical Engineering – Regulation 2009)

Time : Three hours

Maximum : 100 marks

Answer ALL questions.

PART A — (10 × 2 = 20 marks)

1. What is SIMO chart?
2. Define 'Rating'.
3. List the information requires for process planning.
4. What are the two approaches to process planning?
5. Define costing.
6. What is meant by direct material? Give an Example.
7. Mention any two functions of cost estimation.
8. What do you meant by a realistic estimate?
9. What is meant by direct labour cost?
10. What is fatigue allowance?

PART B — (5 × 16 = 80 marks)

11. (a) (i) What steps are followed for doing a method study of job process? (8)
(ii) Write procedure of time study. (8)

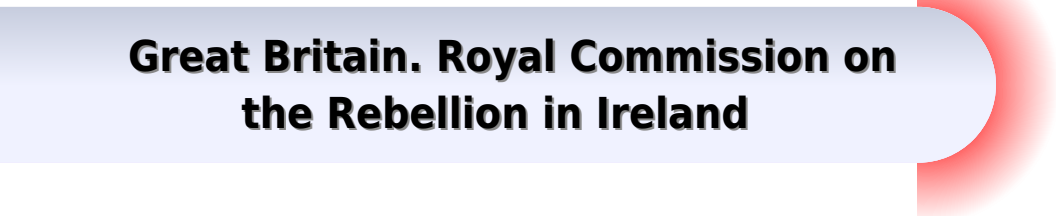
Or

- (b) (i) What is the purpose of work measurement? Enumerate its uses. (8)
(ii) Discuss the tools are techniques for work measurement. (8)



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**Great Britain. Royal Commission on
the Rebellion in Ireland**



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Sessional Papers Great Britain. Parliament. House of Commons,1900 Parliamentary Papers Great Britain. Parliament. House of Commons,1920 **Chronos** François Hartog,2022-09-27 As omnipresent as it is ungraspable time has always inspired and eluded attempts to comprehend it For the early Christians for the twenty first century world how have past and future been woven into the present In Chronos a leading French historian ranges from Western antiquity to the Anthropocene pinpointing the crucial turning points in our relationship to time Fran ois Hartog considers the genealogy of Western temporalities examining the orders of time and their divisions into epochs Beginning with how the ancient Greeks understood time Chronos explores the fashioning of a Christian time in the early centuries of the Catholic Church Christianity s hegemony over time reigned over Europe and beyond only to ebb as modern time presided over by the notion of relentless progress set out on its march toward the future Hartog emphasizes the deep uncertainties the world now faces as we reckon with the arrival and significance of the Anthropocene age Humanity has become capable of altering the climate triggering in mere life spans changes that once took place across geological epochs In this threatening new age which has challenged all existing temporal constructions what will become of the old ways of understanding time Intertwining reflections on intellectual history and historiography with critiques of contemporary presentism and apocalypticism Chronos brings depth and erudition to debates over the nature of the era we are living through and offers keen insight into the experience of historical time **Minutes and Votes and Proceedings of the Parliament, with Papers Presented to Both Houses** Western Australia. Parliament,1925 *Joint Volumes of Papers Presented to the Legislative Council and Legislative Assembly* New South Wales. Parliament,1907 Includes various departmental reports and reports of commissions Cf Gregory Serial publications of foreign governments 1815 1931 *Records of the Proceedings and Printed Papers of the Parliament* Australia. Parliament,1906 **Parliamentary Debates** Western Australia. Parliament,1924 **Proceedings Before a Committee of the United States Senate Composed of Senators Dillingham (chairman), Gamble, Jones, Kenyon, Johnston, Fletcher, Kern, and Lea Directed Under a Resolution of the Senate of June 7, 1911, to Investigate Whether Corrupt Methods and Practices Were Employed in the Election of William Lorimer as a Senator of the United States from the State of Illinois** United States. Congress Senate. Select Committee to Investigate the Election of William Lorimer,1911 **Popular Gardening and Fruit Growing** ,1890 **Selection of Reports and Papers of the House of Commons** ,1836 **Gardening Illustrated** ,1891 *Reports from Select Committees of the H.C., and Reports from Joint Select Committees of H.L. and H.C., and Evidence* Great Britain. Parliament. House of Lords,1888 *Report of Commission* Great Britain. Royal Commission on the Rebellion in Ireland,1916 *Reports from Commissioners* Great Britain. Parliament. House of Commons,1870 Engineering ,1881 Minutes of Evidence Taken Before the Committee Appointed to Inquire Into the Public Health of the City of Dublin Ireland. Local Government Board,1900 **Australian**

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