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a - Mounting Bolts

Figure 4. Rear Mounts

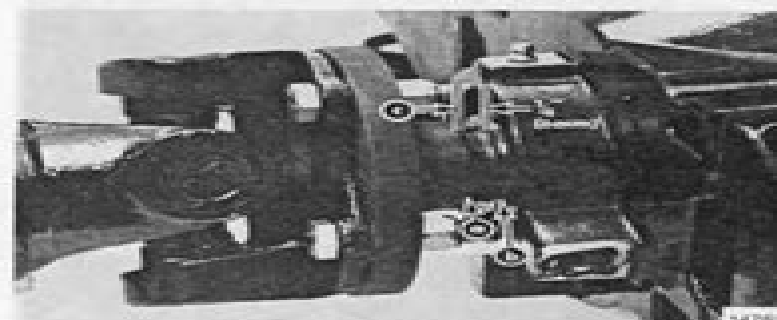
INSTALLATION

NOTICE

If engine mounts or drive shaft have been changed, refer to "Alignment" before starting installation.

1. Lift engine with an overhead hoist, using suitable sling and lifting eyes on engine.
2. Set engine on stringers.
3. Connect drive shaft to output flange. Torque screws and nuts to specifications.
4. Relieve hoist tension from engine; then slide engine fore or aft as needed to obtain a $\frac{1}{4}$ " (6mm) between flange shoulder and extension shaft housing bearing. (Figure 1)

IMPORTANT: Failure to properly position output shaft flange (as described following) may result in bearing damage.



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a - Flange Shoulder

b - Bearing

c - $\frac{1}{4}$ " (6mm)

Figure 1. Distance Between Output Shaft Shoulder and Bearing



a - Distance Between Bearing Support Attaching Bolts and Grease Fitting

b - Distance Between Bearing Support Attaching Bolts and Engine Mount Bolts

Figure 2. Engine Alignment

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MotorBoating ,1974-01 Field & Stream ,1976-02 FIELD STREAM America s largest outdoor sports magazine celebrates the outdoor experience with great stories compelling photography and sound advice while honoring the traditions hunters and fishermen have passed down for generations **MerCruiser 140 Engine Parts Manual** Brunswick Corporation. Mercury Marine,1977 **Mercury Outboards Service Manual** Mercury Marine,1979 *MerCruiser Service Manual Number 4* ,1986 *MerCruiser Service Manual Outline* Marine Mercury, **MerCruiser Service Manual, Number 16** ,1996 **MerCruiser Stern Drive 120/140 (1.98 Ratio), 165 (1.65 Ratio), 470 (1.84 Ratio), 898/228/260 (1.50 Ratio) Parts Manual** Brunswick Corporation. Mercury Marine,1977 MerCruiser Service Manual, Number 17 ,1996 **MerCruiser Service Manual Number 3** ,1988 **MerCruiser Service Manual, Number 11** ,1998

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