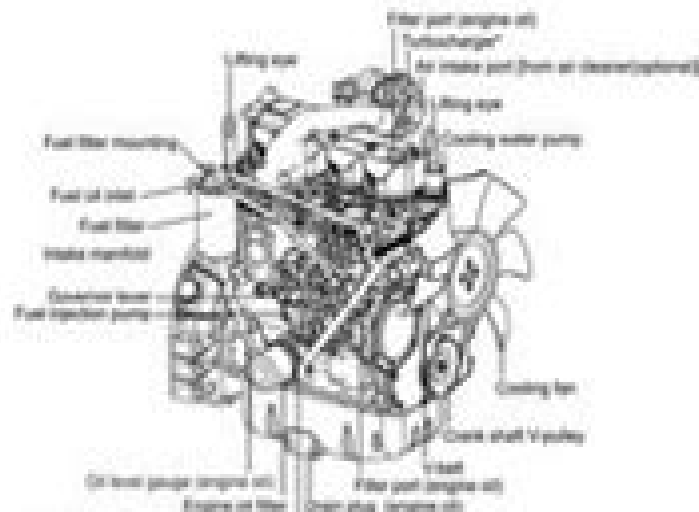


1.2 Engine External Views



KOMATSU 82E series diesel engine

Workshop (Service) Manual



Notes - This illustration shows the 34C000 engine with turbocharger.
 - The drain plug (engine oil) location is shown on the engine installed on the machine and is not on the fuel injection pump side (shown illustration) or starter motor side.

K10000

(c) Intake/exhaust valve
 Mainly check and check damage and wear at the valve stem and seat.

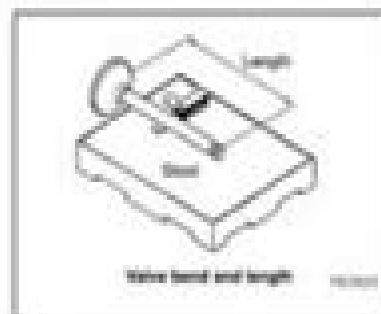
- (a) Seat contact: See (f)(iii) above.
 (b) Stem outside diameter: See (f) above.
 (c) Valve head thickness

mm			
Model	Part	Standard	Limit
34C000 - 34C000 (2 valve head)	Intake	1.26 ~ 1.44	0.8
	Exhaust	1.20 ~ 1.00	0.8
34C040 (4 valve head)	Intake	1.00 ~ 1.20	0.8
	Exhaust	1.00 ~ 1.20	0.8
40C04.0 (4 valve head)	Intake	1.44 ~ 1.64	1.0
	Exhaust	1.70 ~ 2.10	1.0



(d) Valve stem bend

mm	
Limit	0.01



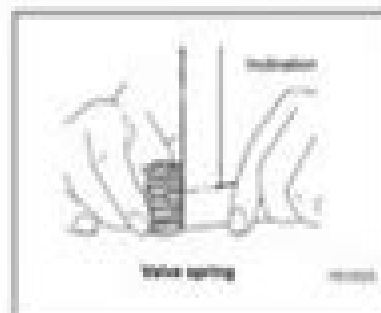
(e) Overall length

mm			
Model	Part	Standard	Limit
		97.2 ~ 97.8	97.0
34C000 - 34C000 40C040 - 40C040	Intake	108.7 ~ 109.5	108.5
	Exhaust	108.0 ~ 100.6	99.8
40C04.0 (4 valve head)	Intake	102.3 ~ 103.1	102.1
	Exhaust	102.4 ~ 103.2	102.2



(f) Valve spring
 Mainly inspect damage and corrosion.

	Free length		Substi- tute part
	Standard	Limit	
34C000	44.4	43.0	1.4
34C040 - 34C040 40C040 - 40C040	42.0	41.0	
34C040	57.4	56.0	1.3
40C04.0 (4 valve head)	58.7	58.2	1.4



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