

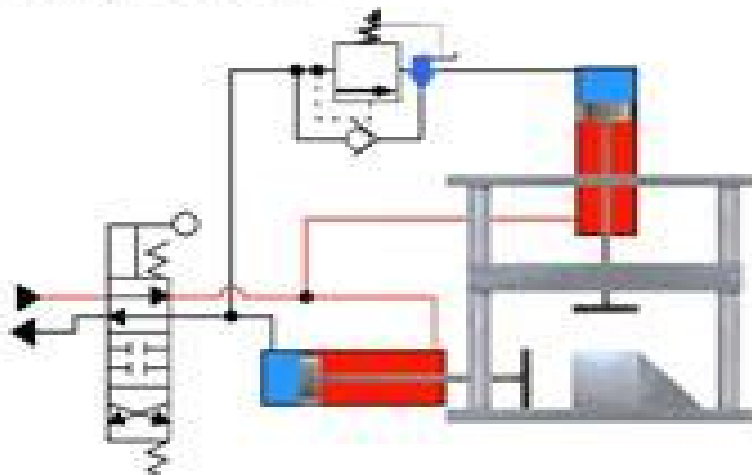
Objective 3: Describe the Function of a Bypass Check Valve in a Sequence Valve Circuit

Bypass Check Valve Circuit Application

When the DCV is shifted, the clamp cylinder extends at low pressure. When it clamps the part, the pressure rises and opens the sequence valve causing the press cylinder to extend. At this point, the check valve is closed.

Once the press cylinder extends and performs the operation, the DCV can be shifted to retract both cylinders.

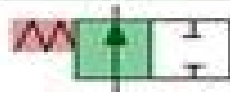
The bypass check valve then opens and allows the oil being pushed out of the cap end of the press cylinder to flow freely around the sequence valve to the reservoir.



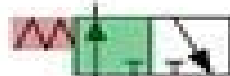
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Objective 1: Describe and Explain the Terms Used to Specify DCVs

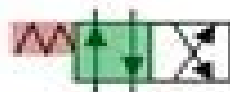
Positioning in Neutral



Normally Open (N.O.) 2/2 DCV



Normally Open (N.O.) 3/2 DCV



Offset P → A 4/3 DCV

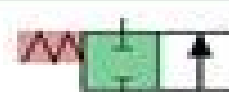
The neutral position for a valve is the de-energized position.

For a 2-position valve, this is an off-center position and for the 3-position valve, it is the center position.

Most DCVs use springs to hold the valve in the neutral position.



4/3 DCV



Normally Closed (N.C.) 2/2 DCV



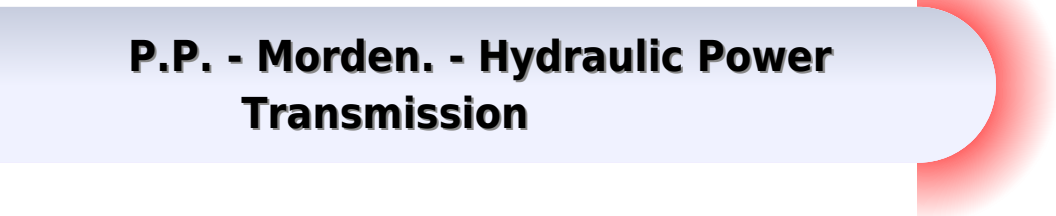
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 - The Rise of Digital Reading Hydraulic Speed Control Answers Amatrol
 - Advantages of eBooks Over Traditional Books
2. Identifying Hydraulic Speed Control Answers Amatrol
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Hydraulic Speed Control Answers Amatrol
 - User-Friendly Interface

4. Exploring eBook Recommendations from Hydraulic Speed Control Answers Amatrol
 - Personalized Recommendations
 - Hydraulic Speed Control Answers Amatrol User Reviews and Ratings
 - Hydraulic Speed Control Answers Amatrol and Bestseller Lists
5. Accessing Hydraulic Speed Control Answers Amatrol Free and Paid eBooks
 - Hydraulic Speed Control Answers Amatrol Public Domain eBooks
 - Hydraulic Speed Control Answers Amatrol eBook Subscription Services
 - Hydraulic Speed Control Answers Amatrol Budget-Friendly Options
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 - ePub, PDF, MOBI, and More
 - Hydraulic Speed Control Answers Amatrol Compatibility with Devices
 - Hydraulic Speed Control Answers Amatrol Enhanced eBook Features
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 - Highlighting and Note-Taking Hydraulic Speed Control Answers Amatrol
 - Interactive Elements Hydraulic Speed Control Answers Amatrol
8. Staying Engaged with Hydraulic Speed Control Answers Amatrol
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Hydraulic Speed Control Answers Amatrol
9. Balancing eBooks and Physical Books Hydraulic Speed Control Answers Amatrol
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Hydraulic Speed Control Answers Amatrol
10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
11. Cultivating a Reading Routine Hydraulic Speed Control Answers Amatrol
 - Setting Reading Goals Hydraulic Speed Control Answers Amatrol
 - Carving Out Dedicated Reading Time

12. Sourcing Reliable Information of Hydraulic Speed Control Answers Amatrol
 - Fact-Checking eBook Content of Hydraulic Speed Control Answers Amatrol
 - Distinguishing Credible Sources
13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
14. Embracing eBook Trends
 - Integration of Multimedia Elements
 - Interactive and Gamified eBooks

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