Time: 3 hrs.

(04 Marks)

(08 Marks)

(04 Marks)

Max. Marks: 80

Third Semester B.E. Degree Examination, June/July 2017 Mechanical Measurements and Metrology

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Note: Answer FIVE t	Gulff armanettamen	alconding one	Sall accountion	frank hack medula

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		Module-1	
1	20.	Brief the need of Inspection.	(04 Marks)
	b.	What are the principles of measurements?	(04 Marks)
	C.	Explain the process of measurement.	(04 Marks)
	d.	What are the causes of Errors in measurements?	(04 Marks)
		OR	
2	a.	Explain the wavelength standard of measurements.	(04 Marks)
	b.	What care should be taken in use of slip gauges?	(04 Marks)
	C.	What is Sine bar? Explain the principle of sine bar.	(04 Marks)
	d.	With a sketch, explain the principle of auto collimator.	(04 Marks)
		Module-2	
3	38.2	Explain the types of fits.	(04 Marks)
	ъ.	What is Hole basis and Shaft basis system?	(04 Marks)
	· O.	Define the Interchangeability and Selective Assembly.	(04 Marks)
	d.	Explain the compound tolerance, with a suitable example.	(04 Marks)
4	0.0	What are the materials used in gauge manufacturing?	(04 Marks)
	b.	List the functional requirements of a comparator.	(04 Marks)
	C.	With a neat sketch, explain the optical comparator.	(08 Marks)
		Module-3	
- 5	40	How do you measure the minor diameter of Internal threads?	(04 Marks)
	ь.	What is "Best Size wire" Derive the best wire size in terms of pitch and flank an	
			(08 Marks)
	C.	With a sketch, show the terminology of a spur gear.	(04 Marks)
		OR	
6	St.	With a neat sketch, explain the gear roll tester for composite error measurement.	(08 Marks)
	ь.	Explain the basic concept of coordinating measuring machine.	(08 Marks)

OR.

Module-4

What is the significance of measurements?

What is Transfer Efficiency?

Explain in detail, the Generalized Measuring System.

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M Mosston

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Publications of the National Institute of Standards and Technology ... Catalog National Institute of Standards and Technology (U.S.), National Institute of Standards and Technology (U.S.). Information Resources and Services Division, 1994

Papers Presented at the ... Meeting American Chemical Society. Division of Polymer Chemistry, 1998

Engineering Record, Building Record and Sanitary Engineer, 1894

and Colour Review, 1892

Applied Mechanics Reviews, 1974

Diamond jubilee issue 1867 1927

Scientific and Technical Aerospace Reports, 1995-05

Transactions of the

American Foundrymen's Society American Foundrymen's Society, 1974

Industrial & Mining Standard, 1924

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