#### ME 2027 - Process planning and Cost estimation

#### Part A ( 2 Marks)

Define method study Mention the objectives of method study 3 What are the applications of method shidy 4 Define work measurement 5 Mention the types of process chart 16. What is outline process chart? Tr. What is a two handed process chart 8. What is travel chart? St. 1 What is multi activity chart 10. Differentiate template and models 11 Distinguish flow diagram and string diagram 12 Define flow diagram 100 Define string diagram What is cyclegraph 14 7.5 What is chronocycle graph 中部 What is therblig? 2.7 What is SIMO chart? 185 What is ergonomics 150 Briefly explain ergonomic display design. 20. Briefly explain ergonomic design of control 21 What are the factors involved in designing working environment? 22 What are the rules concerning principles of motion economy 23 Mention the techniques in time study 24 Mention the tools used in time study. 25 Define standard time 265. Mention the allowances in arriving standard time 27. What is process allowance? What is contingency allowance? 26 What is fatique allowance 24/2 What is personal allowance 31 What is interference allowance? 32 What is special allowance? 33. What is process planning? 346 What are the objectives of process planning? 35 Mention the activities involved in process planning 36. Menson the documents involved in process planning 37. What are the approaches to process planning? 36 What is manual process planning 200 What is CAPP? 40. What are the benefits of CAPP? 48.75 Define retrieval CAPP 42 Define generative CAPP 43. What are the components of generative CAPP? 44 What are the ments of retrieval CAPP? 45 What are the dements of retrieval CAPP 45. What are the merits of generative CAPP? 437 What are the dements of generative CAPP 48 What are tools for developing manufacturing logic and knowledge? 49. What is decision table? 50. What is an expert system shell? Mention the parameters fro material selection? What is operation and route sheet?

# **Me2027 Question Bank**

**Marco Cascella** 



Me2027 Question Bank: Bestsellers in 2023 The year 2023 has witnessed a noteworthy surge in literary brilliance, with numerous captivating novels captivating the hearts of readers worldwide. Lets delve into the realm of popular books, exploring the captivating narratives that have enthralled audiences this year. Me2027 Question Bank: Colleen Hoovers "It Ends with Us" This poignant tale of love, loss, and resilience has gripped readers with its raw and emotional exploration of domestic abuse. Hoover skillfully weaves a story of hope and healing, reminding us that even in the darkest of times, the human spirit can triumph. Me2027 Question Bank: Taylor Jenkins Reids "The Seven Husbands of Evelyn Hugo" This intriguing historical fiction novel unravels the life of Evelyn Hugo, a Hollywood icon who defies expectations and societal norms to pursue her dreams. Reids absorbing storytelling and compelling characters transport readers to a bygone era, immersing them in a world of glamour, ambition, and self-discovery. Discover the Magic: Delia Owens "Where the Crawdads Sing" This captivating coming-of-age story follows Kya Clark, a young woman who grows up alone in the marshes of North Carolina. Owens weaves a tale of resilience, survival, and the transformative power of nature, captivating readers with its evocative prose and mesmerizing setting. These bestselling novels represent just a fraction of the literary treasures that have emerged in 2023. Whether you seek tales of romance, adventure, or personal growth, the world of literature offers an abundance of compelling stories waiting to be discovered. The novel begins with Richard Papen, a bright but troubled young man, arriving at Hampden College. Richard is immediately drawn to the group of students who call themselves the Classics Club. The club is led by Henry Winter, a brilliant and charismatic young man. Henry is obsessed with Greek mythology and philosophy, and he quickly draws Richard into his world. The other members of the Classics Club are equally as fascinating. Bunny Corcoran is a wealthy and spoiled young man who is always looking for a good time. Charles Tavis is a quiet and reserved young man who is deeply in love with Henry. Camilla Macaulay is a beautiful and intelligent young woman who is drawn to the power and danger of the Classics Club. The students are all deeply in love with Morrow, and they are willing to do anything to please him. Morrow is a complex and mysterious figure, and he seems to be manipulating the students for his own purposes. As the students become more involved with Morrow, they begin to commit increasingly dangerous acts. The Secret History is a brilliant and thrilling novel that will keep you wondering until the very end. The novel is a cautionary tale about the dangers of obsession and the power of evil.

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