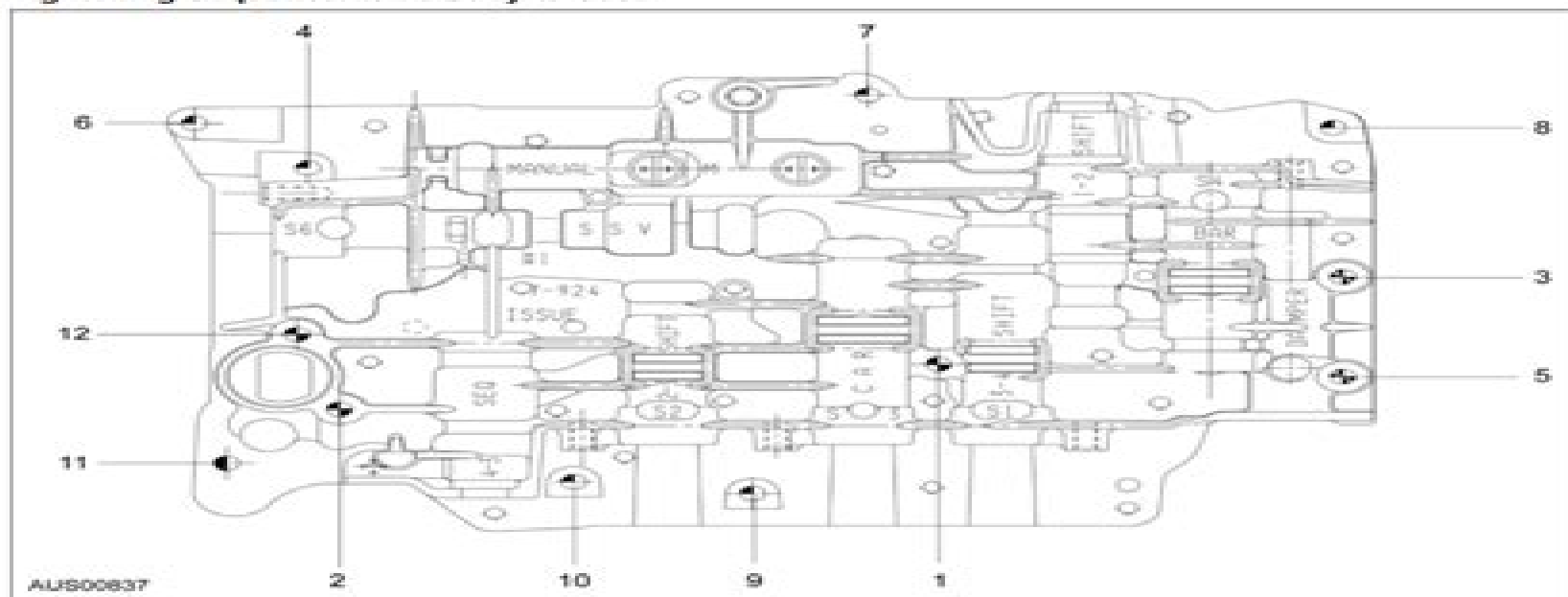


ASSEMBLY (Continued)

Tightening Sequence Valve Body to Case



33. Check the alignment of the detent roller and the manual lever quadrant.
34. Connect the solenoid wiring.
 - S1 - Red
 - S2 - Blue
 - S3 - Yellow
 - S4 - Orange
 - S5 - Green
 - S6 - Violet
35. Check that the cross-shaft torque is within specification. To do this, rotate the cross shaft to the "P" position. Rotate the output shaft until the parking mechanism locks. Measure the torque required to rotate the cross-shaft from P-R (with the output shaft unloaded). This torque must be 2.5-3.5 Nm. Add or remove shims from under the detent spring as necessary to ensure correct torque.

NOTE: All hardware must be correctly installed and torqued to specification.

Ford Performance Vehicle F6 Typhoon Ba Bf Workshop Manual

Ying Liu



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Ford Falcon BA-BF Automotive Repair Manual Max Ellery, Max Ellery Publications Staff, 2007-01-01 Covers all sedans including XR6 and XR8 station wagon utility cab chassis and Fairlane LTD Includes LPG and turbo engines **Ford Falcon BA-BF**, 2013 **Ford Falcon & Fairlane Automotive Repair Manual** Jeff Killingsworth, John Harold Haynes, 2002-08-01 Falcon Series EF EL Fairlane Series NF NL and LTD Series DF DL 4 0L 6 cylinder engine FORD WORKSHOP MANUAL (PRE-WAR) Ford USA, 2015-01-24 **Ford - Falcon** Max Ellery, 2003-01-01 Ford Falcon Automotive Repair Manual, 2002-2014 John Harold Haynes, 2015-08-01 The Ford Falcon Automotive Repair Manual 2002 2014 comprises a maintenance and repair manual for DIY mechanics **Workshop Manual for All Ford Motor Cars (1920)** Howard Pile, 2010 BF FPV Workshop Manual Supplement Ford Motor Company, 2006-02-01 The Bull in a China Shop, 1994 **Ford Falcon & Fairlane Automotive Repair Manual** Jeff Killingsworth, 2001

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Table of Contents Ford Performance Vehicle F6 Typhoon Ba Bf Workshop Manual

1. Understanding the eBook Ford Performance Vehicle F6 Typhoon Ba Bf Workshop Manual
 - The Rise of Digital Reading Ford Performance Vehicle F6 Typhoon Ba Bf Workshop Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying Ford Performance Vehicle F6 Typhoon Ba Bf Workshop Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Ford Performance Vehicle F6 Typhoon Ba Bf Workshop Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from Ford Performance Vehicle F6 Typhoon Ba Bf Workshop Manual
 - Personalized Recommendations
 - Ford Performance Vehicle F6 Typhoon Ba Bf Workshop Manual User Reviews and Ratings
 - Ford Performance Vehicle F6 Typhoon Ba Bf Workshop Manual and Bestseller Lists
5. Accessing Ford Performance Vehicle F6 Typhoon Ba Bf Workshop Manual Free and Paid eBooks
 - Ford Performance Vehicle F6 Typhoon Ba Bf Workshop Manual Public Domain eBooks
 - Ford Performance Vehicle F6 Typhoon Ba Bf Workshop Manual eBook Subscription Services
 - Ford Performance Vehicle F6 Typhoon Ba Bf Workshop Manual Budget-Friendly Options

6. Navigating Ford Performance Vehicle F6 Typhoon Ba Bf Workshop Manual eBook Formats
 - ePub, PDF, MOBI, and More
 - Ford Performance Vehicle F6 Typhoon Ba Bf Workshop Manual Compatibility with Devices
 - Ford Performance Vehicle F6 Typhoon Ba Bf Workshop Manual Enhanced eBook Features
7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Ford Performance Vehicle F6 Typhoon Ba Bf Workshop Manual
 - Highlighting and Note-Taking Ford Performance Vehicle F6 Typhoon Ba Bf Workshop Manual
 - Interactive Elements Ford Performance Vehicle F6 Typhoon Ba Bf Workshop Manual
8. Staying Engaged with Ford Performance Vehicle F6 Typhoon Ba Bf Workshop Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Ford Performance Vehicle F6 Typhoon Ba Bf Workshop Manual
9. Balancing eBooks and Physical Books Ford Performance Vehicle F6 Typhoon Ba Bf Workshop Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Ford Performance Vehicle F6 Typhoon Ba Bf Workshop Manual
10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
11. Cultivating a Reading Routine Ford Performance Vehicle F6 Typhoon Ba Bf Workshop Manual
 - Setting Reading Goals Ford Performance Vehicle F6 Typhoon Ba Bf Workshop Manual
 - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of Ford Performance Vehicle F6 Typhoon Ba Bf Workshop Manual
 - Fact-Checking eBook Content of Ford Performance Vehicle F6 Typhoon Ba Bf Workshop Manual
 - Distinguishing Credible Sources
13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
14. Embracing eBook Trends
 - Integration of Multimedia Elements

- Interactive and Gamified eBooks

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