

Model		V2003-M	V2203-M
Number of Cylinders		4	
Type		Vertical, Water-cooled, 4 cycle diesel engine	
Bore × Stroke		83.0 × 92.4 mm (3.27 × 3.64 in.)	87.0 × 92.4 mm (3.43 × 3.64 in.)
Total Displacement		1999 cm ³ (122.0 cu.in.)	2197 cm ³ (134.1 cu.in.)
ISO Net Continuous		26.7 kW / 2800 min ⁻¹ (rpm) (35.8 HP / 2800 min ⁻¹ (rpm))	29.6 kW / 2800 min ⁻¹ (rpm) (39.7 HP / 2800 min ⁻¹ (rpm))
ISO/SAE Net Intermittent		30.8 kW / 2800 min ⁻¹ (rpm) (41.3 HP / 2800 min ⁻¹ (rpm))	34.1 kW / 2800 min ⁻¹ (rpm) (45.7 HP / 2800 min ⁻¹ (rpm))
SAE Gross Intermittent		32.6 kW / 2800 min ⁻¹ (rpm) (43.7 HP / 2800 min ⁻¹ (rpm))	35.9 kW / 2800 min ⁻¹ (rpm) (48.1 HP / 2800 min ⁻¹ (rpm))
Maximum Bore Speed		3020 min ⁻¹ (rpm)	
Minimum Bore Idling Speed		750 to 850 min ⁻¹ (rpm)	
Combustion Chamber		Spherical Type (E-TVCS)	
Fuel Injection Pump		PFR 4M Type Mini Pump (DENSO)	
Governor		Mechanical all speed governor	
Direction of Rotation		Counter-clockwise (viewed from flywheel side)	
Injection Nozzle		CPD Mini Nozzle (DENSO)	
Injection Timing		0.2836 rad (16.25 °) before T.D.C.	
Firing Order		1-3-4-2	
Injection Pressure		13.73 MPa (140.0 kgf/cm ² , 1991 psi)	
Compression Ratio		22.8 : 1	22.0 : 1
Lubricating System		Forced Lubrication by Trochoid Pump	
Oil Pressure Indicating		Electrical type switch	
Lubricating Filter		Full flow paper filter (cartridge type)	
Cooling System		Pressurized radiator, forced circulation with water pump	
Starting System		Electric Starting with Starter	
Starting Motor		12 V, 1.4 kW	
Starting Support Device		By glow plug in combustion chamber	
EGR		NONE	
Battery		12 V, 55 AH equivalent	
Charging Alternator		12 V, 480 W	
Fuel		Diesel Fuel No.2-D (ASTM D975)	
Lubricating Oil		Class CF lubricating oil as per API classification is recommended. For details on recommended lubricating oils, see page G-7, G-10.	
Lubricating Oil Capacity	Oil Pan Depth 90 mm (3.5 in.)	7.6 L (2.0 U.S.gals)	
	Oil Pan Depth 124 mm (4.88 in.)	9.5 L (2.5 U.S.gals)	
Weight (Dry)		180 kg (397 lbs)	

*The specification described above is of the standard engine of each model.

*Conversion Formula : HP = 0.746 kW, PS = 0.7355 kW

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Five Cylinders Kubota Engine Manual

Marcel A. Müller



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