

## FORM 3 - CHARACTERISTIC ACCOUNTABILITY, VERIFICATION, AND COMPATIBILITY EVALUATION

1. Required: Same as Form 1 Field 2.

5. Required: A specific number for a specific requirement. *Note: This can be different than the feature number.*

2. Required: Same as Form 1 Field 2.

14. If Required: Additional columns as needed or as required by customer.

4. Required: Same as Form 1 Field 4.

3. Required: Same as Form 1 Field 3.

1. Part Number 123456789-10				2. Part Name DETAIL, ASSEMBLY		3. Serial Number 0000		4. Part Number 0420	
Characteristic Accountability				Inspection / Test Results					
5. Char No.	6. Reference Location	7. Characteristic Designator	8. Requirement	9. Results	10. Designed / Quantified Feature	11. Nonconformance Number	14A. Comments	14.B. Inspection Measurement Certificate of Conformance	14.C. Inspector ID#
1	A. 123456789-10 Rev A, pg 1, OF		MATERIAL VERIFICATION 2024 T3 ALCLAD 107Y 11 1000mm	PASS					00000001
2	A. 123456789-10 Rev C, 4 POP pg 2, Zone B 5	Circle	POSITION 800 ± 0.003 107Y 11 1000mm	100	Free Locating Feature 123456789-10 Revision A.0 Approved 1-1-14 125 MAX				00000002
3	A. 123456789-10 Rev C, 4 POP pg 1		RADIAL 125 ± 0.02 / ± 0.02 107Y 11 1000mm	PASS					00000003
4	A. 123456789-10 Rev C, 4 POP pg 2		LINEAR 1.500 ± 0.006 107Y 11 1000mm	1.500					00000004
5	A. 123456789-10 Rev C, 4 POP pg 3		LINEAR 1.004 ± 0.003 / ± 0.004 107Y 11 1000mm	1.004					00000005
6	A. 123456789-10 Rev C, 4 POP pg 1		LINEAR 1.875 ± 0.02 / ± 0.02 107Y 11 1000mm	1.875		123456789-10			00000006
7	A. 123456789-10 Rev C, 4 POP pg 1, Zone D 3	Key	SURFACE PROFILE 123456789-10 107Y 11 1000mm	000	DATE PROCESSED 123456789-10 REVISION A.0 APPROVED 1-1-14 GAUGE 123456789-10 Revision A.0 Approved 1-1-14				00000007
8.1	A. 123456789-10 Rev C, 4 POP pg 2, Zone B 3		DIAMETER 125 ± 0.02 / ± 0.02 107Y 11 1000mm	125					00000008
8.2	A. 123456789-10 Rev C, 4 POP pg 2		DIAMETER 125 ± 0.02 / ± 0.02 107Y 11 1000mm	125					00000009
8.3	A. 123456789-10 Rev C, 4 POP pg 3		DIAMETER 125 ± 0.02 / ± 0.02 107Y 11 1000mm	125					00000010
9	A. 123456789-10 Rev C, 4 POP pg 1		THICKNESS 204 ± 0.02 / ± 0.02 107Y 11 1000mm	204		123456789-10			00000011
10	A. 123456789-10 Rev A, SPECIFICATION		FINISH VERIFICATION 125 107Y 11 1000mm	00					00000012
11	A. 123456789-10 Rev C, 4 POP pg 1		SURFACE ROUGHNESS 125 MAX 107Y 11 1000mm	125				SURFACE ROUGHNESS	00000013
12	A. 123456789-10 Rev C, 4 POP pg 1		BREAK ALL SHARP EDGES	100		123456789-10			00000014
13	A. 123456789-10 Rev C, 4 POP pg 1		FINISH ANYWHERE PER 6452-1	PASS					00000015
14	A. 123456789-10 Rev A, SPECIFICATION		PART IDENTIFICATION 123456789-10 CLEAR OVERCOAT	PASS					00000016
15	A. 123456789-10 Rev A, SPECIFICATION	Paint Safety	SERIALIZE #0000	PASS			INSURE SERIAL NUMBER IS RECORDED IN SERIAL NUMBER FIELD #9		00000017

11. Required if exists: The non-conformance number of the documentation for the non-conformance.

12. Required: Signature for review and acceptance of the (14) form 3.

6. Required: Location on the drawing/model of where the requirement characteristic is located.

7. Required: Designator for a characteristic designating as a certain class of characteristic. *Note: This is often confused with the type of design characteristic which is the requirement (Field 8).*

8. Required: The engineering, process or inspection feature including tolerances. *Note: Units of Measure and Quantity should/can be recorded here, Field 9 or in the additional columns beginning with Field # 14.*  
  
\*These are inspectable features, features that you can determine conformance to.

9. Required: The results of inspecting the features in field 8.

10. Required if Used: A specific tool designed to inspect a specific feature. This is a tool used to inspect a characteristic as pass or fail (attribute) when it was supposed to be recorded with numbers (variable) because the requirement (Field 8) had numbers (variable). Record the tool identification and ensure that the tool is calibrated/ accurate to the same precision to determine conformance to the engineering requirement and tolerance. For Qualified Tooling use the gauge value or range.  
  
*Note: this is often confused with standard measurement equipment e.g. scale, calipers, micrometers, etc.*

13. Required: Date when the signatures for fields 12 was applied.

# Guide For As9102

**RC Schank**



## **Guide For AS9102:**

A Practical Field Guide for AS9100C Erik V. Myhrberg, 2010-02-08 The purpose of this field guide is to assist the reader step by step in implementing a Quality Management System QMS in conformance with AS9100C This field guide has been created in order to foster an inner reliance between senior management middle management functional teams and the individual Users of the field guide will find within it practical tools tips and techniques useful for not only implementing a QMS but also for maintaining one What separates this field guide from most other books on AS9100 and its implementation are the flow charts showing the steps to be taken in implementing a QMS to meet a sub clause s requirements You need to turn out aerospace conforming parts on time every time and at a competitive cost as that s exactly what the companies that can compete now and in the future will do **A Practical Field Guide for AS9100** Erik V. Myhrberg, Dawn Holly Crabtree, 2006 What separates this field guide from most other books on AS9100 are the flowcharts showing the steps to be taken in implementing a QMS to meet subclause requirements and the process control tips that assist the reader to meet the intent of AS9100 and gain competitive advantage Jacket

**Manufacturing Process Planning** José V. Abellán-Nebot, Carlos Vila Pastor, Héctor Rafael Siller-Carrillo, 2025-03-18 Comprehensive introduction to manufacturing process planning in the context of the latest techniques being used in industry Manufacturing Process Planning is a comprehensive guide to the intricacies of the manufacturing planning process that leads readers through each stage of planning while providing practical examples that illustrate the manufacturing activities taking place at every juncture Beginning with the fundamentals the book bridges the gap between technical documents and product specifications and how the information they contain can be effectively applied on the shop floor The focus of this book is honed around four key areas selection of manufacturing processes process planning in sand casting process planning in machining and process planning in inspection Each chapter highlights best practices for activities such as casting mold design machining sequence identification geometrical validation CNC programming the preparation of inspection reports and more Special attention is paid to manufacturing cost estimation and pricing ensuring that the production process is not only feasible but also cost effective To enhance the learning experience the book comes complete with an active learning project brief and tutorial sessions covering casting simulation pattern design and CNC simulation using freely available software Manufacturing Process Planning includes information on Fundamentals of casting from heating the metal to pouring the molten metal to solidification and cooling to determining casting quality and performing cleaning operations Definition and selection of workholding systems covering principles of workholding types of workholding systems and general purpose of workholding devices for turning and milling Machine and cutting tool selection and process parameter selection covering specific guidelines in turning milling and drilling Documents for process planning including process flow charts routing sheets and operation and tooling lists Providing a hands on approach to mastering the principles of manufacturing process

planning Manufacturing Process Planning is an ideal resource for undergraduate and graduate academic courses that incorporate a lab component as well as production planning supervisors and managers looking to hone their knowledge base

*Requirements Engineering: Laying a Firm Foundation* James A. Crowder, Curtis W. Hoff, 2022-01-03 This textbook lays the foundations for System of Systems Requirements Engineering and Requirements Management practices principles technique and processes It provides a comprehensive treatment of requirements engineering an integral part of Multidisciplinary Systems Engineering The book takes the student reader through the entire process of documenting analyzing tracing prioritizing and managing requirements and then goes on to describe controlling and communicating requirement change throughout the system development lifecycle The authors discuss the role of requirements management in support of other requirements engineering processes describe the principal requirements engineering activities and their relationships introduces techniques for requirements elicitation and analysis and describes requirements validation and the role of requirements reviews and discusses the role of requirements management in support of other requirements engineering processes A full suite of classroom material is provided including exercises assignments and PowerPoint slides

*Forensic Systems Engineering* William A. Stimson, 2017-12-27 A systems level approach to reducing liability through process improvement Forensic Systems Analysis Evaluating Operations by Discovery presents a systematic framework for uncovering and resolving problematic process failures Carefully building the causal relationship from process to product the discussion lays out in significant detail the appropriate and tactical approaches necessary to the pursuit of litigation with respect to corporate operations Systemic process failures are addressed by flipping process improvement models to study both improvement and failure resulting in arguments and methodologies relevant to any product or service industry Guidance on risk analysis of operations combines evaluation of process control stability capability verification validation specification product reliability serial dependence and more providing a robust framework with which to target large scale nonconforming products and services Relevant to anyone involved in business manufacturing service and control this book Covers process liability and operations management from both engineering and legal perspectives Offers analyses that present novel uses of traditional engineering methods concerning risk and product quality and reliability Takes a rigorous approach to system tactics and constraints related to product and service operations and identifies dysfunctional processes Offers both prescriptive and descriptive solutions to both the plaintiff and the defendant The global economy has created an environment in which huge production volume complex data bases and multiple dispersed suppliers greatly challenge industrial operations This informative guide provides a practical blueprint for uncovering problematic process failures

## Whispering the Secrets of Language: An Psychological Journey through **Guide For As9102**

In a digitally-driven earth where screens reign great and quick communication drowns out the subtleties of language, the profound strategies and mental subtleties hidden within phrases often go unheard. However, situated within the pages of **Guide For As9102** a charming fictional value pulsating with raw emotions, lies an exceptional quest waiting to be undertaken. Published by an experienced wordsmith, this wonderful opus invites visitors on an introspective journey, softly unraveling the veiled truths and profound influence resonating within the very cloth of every word. Within the mental depths with this poignant review, we shall embark upon a honest exploration of the book is core styles, dissect its captivating writing type, and succumb to the powerful resonance it evokes strong within the recesses of readers hearts.

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