

## **TROUBLE SHOOTING GUIDE FOR FRESENIUS 4008 HEMODIALYSIS UNITS**

### **General Guidelines:**

1) Make sure that the following errors / alarms are not present before running the T1 test.

- a) Power Failure
- b) Dialines not conn
- c) Shunt cover open
- d) Connect conc.Line
- e) Blood sensed by OD
- f) Flow alarm
- g) Water alarm

2) When T1 test fails, press "Test" key again and note the displayed error code before proceeding to **technical manual** for further clues.

3) If more than 1 test fails select "Test Service" ON (PCB LP 632 DIP switch array 1, SW 4 ON) & do the test individually to get the error codes of the concerned test fail.

### **Test Equipments:**

- a) Hemodialysis tester
- b) Pressure gauge
- c) Graduated Measuring jar (100ml , 1000ml)
- d) Flashlight.
- e) Digital multimeter

### **Pressure Units:**

1bar = 14.5 psi =749.94mmHg

# Fresenius Trouble Shooting Guide

**Mansfield Merriman**

A red circular graphic with a gradient, appearing as a partial circle or a thick arc, located to the right of the author's name.

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