

CAUTION

Do not bend or fold belt backward or into loops smaller than 5 inches (127 mm) in diameter. Sharp bending can weaken the belt and cause premature failure.

2. Seat caliper on anchor weldment of rear swingarm. Position wheel in swingarm, so that brake disc is centered between brake pads.
3. Coat the axle with **ANTI-SIEZE LUBRICANT**.
4. With the larger OD on the outboard side, hold external spacer between rear swingarm and belt sprocket. Slide axle through left side of rear swingarm, external spacer, and belt sprocket into wheel hub.
5. When axle emerges from hub on brake disc side of wheel, push axle through **short** external spacer, caliper bracket and right side of rear swingarm.
6. Rotate axle so that the flat on the threaded end is top-side. With the thumb down and the cam forward, install adjuster cam on end of axle.
7. Apply a thin film of **ANTI-SIEZE LUBRICANT** to the inboard side of the cone nut. Install cone nut on axle, but finger tighten only.
8. Verify that adjuster cam just contacts weld nub on both sides of rear swingarm. If necessary, push wheel forward slightly to achieve the desired result. Snug the cone nut to 15-20 ft-lbs (20-27 Nm). See Figure 2-13.
9. Lower hydraulic center stand so that the motorcycle is on the ground.
10. Rotate weld nut on left side of axle in a clockwise direction.

11. Check belt deflection. Use the **BELT TENSION GAUGE** (Part No. HD-35381) to apply 10 lbs. (4.5 kg) of force at the midpoint of the bottom belt strand. Belt deflection should be as follows:

Table 2-1. Belt Deflection on the Ground

Orientation	Inches	Millimeters
On Ground Without Rider	5/16 - 3/8	7.9 - 9.5
On Ground With Rider 11.5 inches (292 mm) Between Shock Eyes	1/4 - 5/16	6.4 - 7.9

12. If belt is too tight, move to step 13 to increase belt deflection. If belt is too loose, reduce belt deflection as described below:
 - a. Rotate weld nut on left side of axle in a clockwise direction.
 - b. Check belt deflection. Use the **BELT TENSION GAUGE** (Part No. HD-35381) to apply 10 lbs. (4.5 kg) of force at the midpoint of the bottom belt strand. Belt deflection should be within the range specified in Table 2-1.
 - c. If belt is still too loose, repeat steps 12(a) through 12(b). If belt is now too tight, move to step 13.
13. If belt is too tight, increase belt deflection as follows:
 - a. Raise motorcycle so that the rear wheel is off the ground.
 - b. Rotate weld nut on left side of axle in a counter-clockwise direction.
 - c. Push wheel forward slightly so that adjuster cam just contacts weld nub on both sides of rear swingarm. See Figure 2-13.

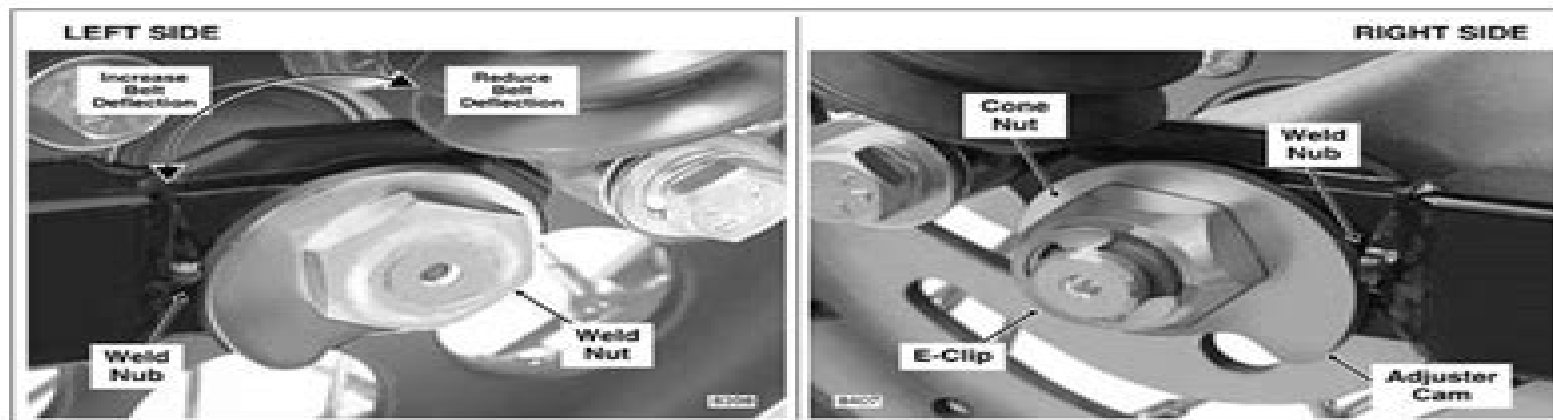


Figure 2-13. Move Rear Wheel Forward Until Adjuster Cams Just Contact Weld Nubs

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A red circular graphic with a gradient, appearing as a stylized arrow or a partial circle, located to the right of the Causey Enterprises, LLC text.

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1. Understanding the eBook Flhr Service Manual
 - The Rise of Digital Reading Flhr Service Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying Flhr Service Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Flhr Service Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from Flhr Service Manual
 - Personalized Recommendations
 - Flhr Service Manual User Reviews and Ratings
 - Flhr Service Manual and Bestseller Lists
5. Accessing Flhr Service Manual Free and Paid eBooks
 - Flhr Service Manual Public Domain eBooks
 - Flhr Service Manual eBook Subscription Services
 - Flhr Service Manual Budget-Friendly Options
6. Navigating Flhr Service Manual eBook Formats

- ePub, PDF, MOBI, and More
- Flhr Service Manual Compatibility with Devices
- Flhr Service Manual Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Flhr Service Manual
 - Highlighting and Note-Taking Flhr Service Manual
 - Interactive Elements Flhr Service Manual
- 8. Staying Engaged with Flhr Service Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Flhr Service Manual
- 9. Balancing eBooks and Physical Books Flhr Service Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Flhr Service Manual
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Flhr Service Manual
 - Setting Reading Goals Flhr Service Manual
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Flhr Service Manual
 - Fact-Checking eBook Content of Flhr Service Manual
 - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
- 14. Embracing eBook Trends
 - Integration of Multimedia Elements
 - Interactive and Gamified eBooks

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