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You have chosen an overlock sewing machine of the highest quality, which will make your hours of sewing become hours of pleasure and relaxation.

We congratulate you on your choice and hope that it will give you lasting satisfaction. Before you start to use your machine, please take a few minutes to study this instruction manual. You will find that it will assist you in your complete understanding of the functions and capabilities of your overlock machine.

If you wish to obtain more information, please do not hesitate to contact your dealer who is fully qualified to answer your questions. Furthermore, your dealer should also be contacted for all technical interventions which are under warranty. Thank you for choosing a 600 series overlocker.

Kindest regards,

The manufacturer

Household Overlock Sewing Machines Models 624DSE, 614DE & 604E

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web the control circuit is based on a cmos inverter ic1 type 40106 the motor is switched by a darlington with discrete components t1 t2 ic1a inverter operates as an oscillator whose duty cycle the t2 leads so the motor receives energy is determined by r2 c2 d3 gave the inactive signal oscillator when t2 is blocked is determined by r3 p1

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