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**Question Paper Code : 51829**

**B.E./B.Tech. DEGREE EXAMINATION, MAY/JUNE 2016**

**Seventh Semester**

**Mechanical Engineering**

**ME 2027/ME 701/GE 1452/10122 MEE 21 – PROCESS PLANNING AND COST ESTIMATION**

**(Common to Production Engineering)**

**(Regulations 2008/2010)**

**(Common to PTME 2027 – Process Planning and Cost Estimation for B.E. (Part-Time)**

**Sixth Semester – Mechanical Engineering – Regulations 2009)**

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**Time : Three Hours**

**Maximum : 100 Marks**

**Answer ALL questions.**

**PART – A (10 × 2 = 20 Marks)**

1. What are the objectives of method study ?
2. Define work measurement.
3. What do you understand by the term operating sequence ?
4. State the parameters considered for material selection.
5. List the various elements of cost.
6. What shall be the effect of overestimate ?
7. Mention any two functions of estimating.
8. What can be the sources of error in estimating ?
9. Differentiate between direct and indirect overheads ?
10. List the losses to be considered in estimating the gross weight of a forging component.

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