## Replacement Instructions for Drive Gear and Worm Gear 41A2817

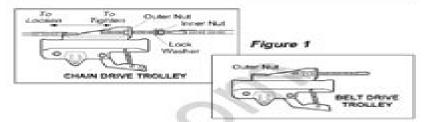
# CAUTION

The garage door must be in fully closed position during installation.

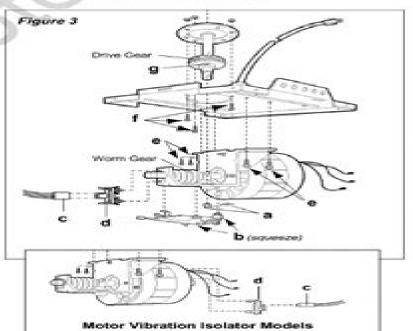
- Close the garage door and unplug the opener.
- Disengage the outer trolley by pulling the manual release rope.
- Relax chain or belt tension by loosening outer nut of trolley assembly to the end of the threaded shaft (Figure 1). Consult your manual.
- Remove sprocket cover or belt cap retainer (Figure 2).
- Disengage chain or belt from sprocket and leave it loose on end of rail near sprocket until reassembly.
- Remove the cover.
- 7. Remove the helical gear and retainer, Figure 3 (a).
- Remove limit switch assembly (b):
  - Squeeze the sides just below the motor assembly bracket near the drive gear.
  - Disengage from its 3 retention slots and allow to hang by wires.
- Unplug the wire harness (c) from the RPM sensor (d).
- 10. Remove motor assembly:
  - Disconnect the 3 wires leading from the motor, noting their position for reassembly.
  - Remove the 4 screws (e) fastening the motor bracket to the chassis, using a 5/16 long-shafted magnetic driver. Hand support motor before removing final screw.
  - Remove entire motor/bracket assembly and set aside.
- Replace drive gear assembly:
  - Remove the 3 screws labeled (f) from under the chassis and lift out entire assembly by sprocket
  - · Remove roll pin (g) below drive gear.
  - Remove drive gear from shaft and replace with new.
  - Replace roll pin in shaft, approximately flush with gear hub.
  - Apply grease generously to drive gear.
  - Refasten assembly to opener chassis.
- Replace worm gear:
  - A. Motor Vibration Isolator models only: (see Figure 4 on page 2)
    - Remove 3 screws holding bracket to motor and pull off bracket.
    - Remove roll pin from motor shaft and slide worm gear off. Remove "O" Ring, "C" Ring and spacer.
    - Replace with new parts in proper sequence, per illustration.
  - B. All other models: (see Figure 5 on page 2)
    - Remove interrupter cup, collar, washers, and bearing from motor shaft and set aside in proper sequence for replacement. Replace only those parts used on your model.

# A WARNING

To avoid serious injury or death from electrocution, disconnect power to opener before proceeding.







# **Legacy Garage Door Opener Owners Manual**

**S Ben Porath** 

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