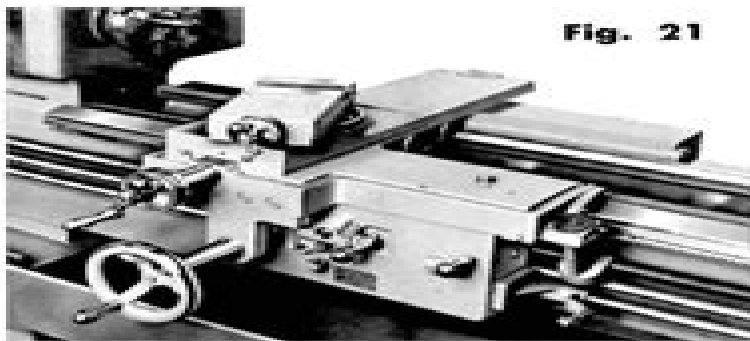




**Fig. 21**

A special carriage, Figure 21, is provided with the cross slide located at the left of the carriage wing. This allows the operator to place his tools to take full advantage of the gap. An extension rest (optional equipment) facilitates even fuller use of the gap.

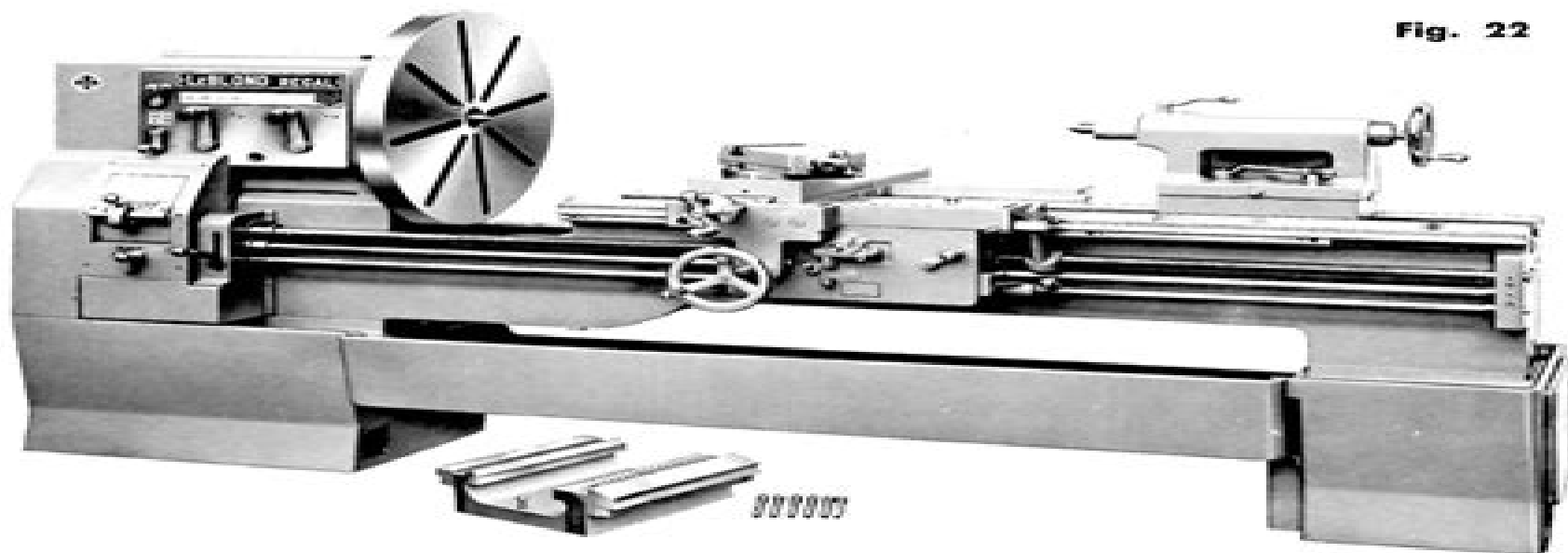
### **Regal Plain Bed Gap Lathe**

Plain bed gap lathes differ only in their bed, apron and carriage construction. The carriage and apron are the same type as employed on the sliding bed gap lathe. The difference from a regular lathe lies in the cutout section of the bed called a gap.

The gap opening is fitted with an accurately machined block to match the bed. This block is held in place with six screws and is located with taper pins. Since this block is precision machined, care must be taken when removing

it. Removal by an overhead crane is recommended in order to avoid jamming or wedging the block in the bed.

To remove the block, first take out the screws which hold the block in the bed. The taper pins which locate the block are threaded on top and the nuts must be turned down to pull these pins. When replacing the block make sure the nuts are backed off so the pins seat properly. Also carefully clean the bed opening and gap block before placing it back on the bed.



**Fig. 22**

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## **Table of Contents Leblond Regal 17 Inch Lathe Manual**

1. Understanding the eBook Leblond Regal 17 Inch Lathe Manual
  - The Rise of Digital Reading Leblond Regal 17 Inch Lathe Manual
  - Advantages of eBooks Over Traditional Books
2. Identifying Leblond Regal 17 Inch Lathe Manual
  - Exploring Different Genres
  - Considering Fiction vs. Non-Fiction
  - Determining Your Reading Goals
3. Choosing the Right eBook Platform
  - Popular eBook Platforms
  - Features to Look for in an Leblond Regal 17 Inch Lathe Manual
  - User-Friendly Interface
4. Exploring eBook Recommendations from Leblond Regal 17 Inch Lathe Manual
  - Personalized Recommendations
  - Leblond Regal 17 Inch Lathe Manual User Reviews and Ratings
  - Leblond Regal 17 Inch Lathe Manual and Bestseller Lists
5. Accessing Leblond Regal 17 Inch Lathe Manual Free and Paid eBooks
  - Leblond Regal 17 Inch Lathe Manual Public Domain eBooks

- Leblond Regal 17 Inch Lathe Manual eBook Subscription Services
- Leblond Regal 17 Inch Lathe Manual Budget-Friendly Options
- 6. Navigating Leblond Regal 17 Inch Lathe Manual eBook Formats
  - ePub, PDF, MOBI, and More
  - Leblond Regal 17 Inch Lathe Manual Compatibility with Devices
  - Leblond Regal 17 Inch Lathe Manual Enhanced eBook Features
- 7. Enhancing Your Reading Experience
  - Adjustable Fonts and Text Sizes of Leblond Regal 17 Inch Lathe Manual
  - Highlighting and Note-Taking Leblond Regal 17 Inch Lathe Manual
  - Interactive Elements Leblond Regal 17 Inch Lathe Manual
- 8. Staying Engaged with Leblond Regal 17 Inch Lathe Manual
  - Joining Online Reading Communities
  - Participating in Virtual Book Clubs
  - Following Authors and Publishers Leblond Regal 17 Inch Lathe Manual
- 9. Balancing eBooks and Physical Books Leblond Regal 17 Inch Lathe Manual
  - Benefits of a Digital Library
  - Creating a Diverse Reading Collection Leblond Regal 17 Inch Lathe Manual
- 10. Overcoming Reading Challenges
  - Dealing with Digital Eye Strain
  - Minimizing Distractions
  - Managing Screen Time
- 11. Cultivating a Reading Routine Leblond Regal 17 Inch Lathe Manual
  - Setting Reading Goals Leblond Regal 17 Inch Lathe Manual
  - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Leblond Regal 17 Inch Lathe Manual
  - Fact-Checking eBook Content of Leblond Regal 17 Inch Lathe Manual
  - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
  - Utilizing eBooks for Skill Development
  - Exploring Educational eBooks

#### 14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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