

# OPERATOR'S MANUAL

INCLUDING: OPERATION, INSTALLATION & MAINTENANCE

ALSO INCLUDE MANUALS: 6544X-X AIR MOTOR (97999-64), 641523 CONTROL HANDLE (97999-230),  
S-633 GENERAL INFORMATION MANUAL (P/N 97999-625)

4-1/4" AIR MOTOR  
10:1 RATIO  
4" STROKE

613100 -1  
WASH PUMP

613104  
DETERGENT PUMP ASSEMBLY

613100-1

613104

RELEASED: 4-10-87  
REVISED:  
(REV. )



**READ THIS MANUAL CAREFULLY BEFORE INSTALLING,  
OPERATING OR SERVICING THIS EQUIPMENT.**

It is the responsibility of the employer to place this information in the hands of the operator. Keep for future reference.

## SERVICE KITS

- Use only genuine ARO® replacement parts to assure compatible pressure rating and longest service life.
- 637001 for repair of 61371-1 Lower Pump end.
- 61268 for repair of 65444-B Air Motor section.
- 637033 for repair of 641523 Control Handle.

## SPECIFICATIONS

|                        |                             |
|------------------------|-----------------------------|
| Model                  | 613100-1                    |
| Type                   | Air Operated, Wash Pump     |
| Ratio                  | 10:1                        |
| Air Motor Diameter     | 4-1/4" (10.795 cm)          |
| Stroke (Double Acting) | 4" (10.16 cm)               |
| Air Inlet              | 1/2 - 14 NPTF - 1 (F)       |
| Air Exhaust            | 1-1/4 - 11-1/2 NPTF - 1 (F) |
| Material Outlet        | 3/8 - 18 NPTF - 1 (F)       |
| Material Inlet         | Barbed                      |
| Pump Construction      | Series 425 Stainless Steel  |
| Dimensional Data       | See Figure 1                |

## PERFORMANCE

|                                        |                               |
|----------------------------------------|-------------------------------|
| Air Inlet Pressure Range               | 0 - 150 p.s.i. (0 - 10.3 bar) |
| Fluid Pressure Range                   | 0 - 1500 p.s.i. (0 - 103 bar) |
| Displacement in <sup>3</sup> Per Cycle | 11.0 (1.18 L)                 |
| Cycles Per Gallon                      | 21 (5.5 L)                    |
| Maximum Delivery / Min.                | 3.9 Gallons (14.8 L)          |
| Accessories Available:                 | 61113 Wall Mount Bracket      |

## GENERAL DESCRIPTION

The Aro model 613100-1 and 613104 wash pump has been designed for heavy duty cleaning with detergents, caustics, and dilute acid type cleaners. (The model 613100-1 basic pumps come without accessories).

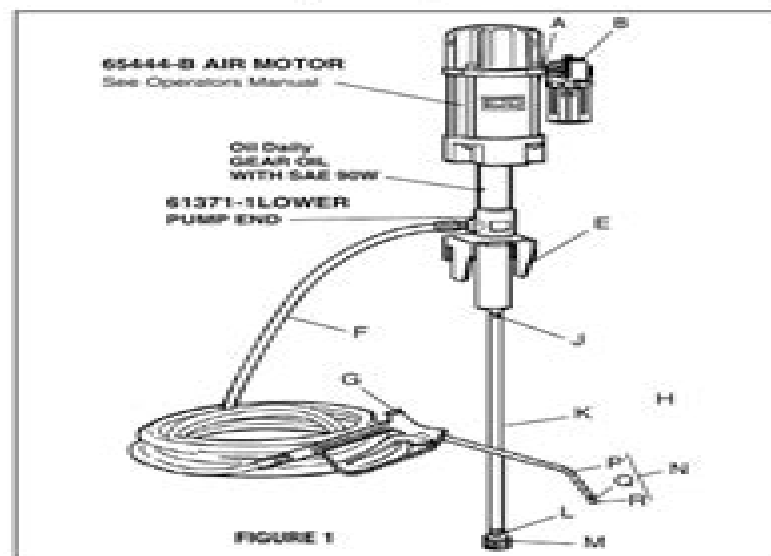
The 10:1 ratio double acting pump section is separated from the air motor to prevent any cleaning solution from coming in contact with and damaging the air motor.

All metal parts in the pumping section are manufactured from 316 stainless steel or "K" metal, the packing and "O" rings are manufactured from Nitrile, and the packing back-ups and portions of the material piston are manufactured from acetal resins.

Packings, "O" rings, and material pistons of virgin PTFE and packing back-ups of glass filled PTFE are available on special request.

The 4-1/4 inch air motor is of the double acting reciprocating type. The valving in the air motor uses "D" type valves and is mechanical with a pneumatic assist.

The 613104 wash pump may be directly mounted in the two inch bung of a standard 55 gal. drum or, when using the 61113 mounting bracket, the pump can be mounted on the wall or in a 55 gal. open head drum. (The 61139 suction tube comes with a 100 mesh screen).



| ITEM | DESCRIPTION                                  | PART NO.   |
|------|----------------------------------------------|------------|
| A    | Nipple                                       | Y27-4-N    |
| B    | Airline Lubricator                           | L36341-110 |
| E    | Pump Bracket Assembly (w/ Bung)              | 61113      |
| F    | Hose Assembly (3/8 I.D., 2 Fabric)           | 622427-40  |
| G    | Control Handle Assembly                      | 641523     |
| H    | Suction Tube Assembly (Includes J, K, L & M) | 61139-1    |
| J    | Hose Clamp                                   | 61204-1    |
| K    | Tube                                         | 92249-26   |
| L    | Hose Clamp                                   | 76315      |
| M    | Screen Assembly                              | 61138      |
| N    | Bent Pipe Assembly (Includes P, Q & R)       | 61133      |
| P    | Bent Pipe                                    | 76821      |
| Q    | Nozzle Cover                                 | 76330      |
| R    | Spray Tip                                    | TP6250-18  |

# Hu40 Ingersoll Rand Owners Manual

**Mike Jess**



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## **Table of Contents Hu40 Ingersoll Rand Owners Manual**

1. Understanding the eBook Hu40 Ingersoll Rand Owners Manual
  - The Rise of Digital Reading Hu40 Ingersoll Rand Owners Manual
  - Advantages of eBooks Over Traditional Books
2. Identifying Hu40 Ingersoll Rand Owners Manual
  - Exploring Different Genres
  - Considering Fiction vs. Non-Fiction
  - Determining Your Reading Goals
3. Choosing the Right eBook Platform
  - Popular eBook Platforms
  - Features to Look for in an Hu40 Ingersoll Rand Owners Manual
  - User-Friendly Interface
4. Exploring eBook Recommendations from Hu40 Ingersoll Rand Owners Manual
  - Personalized Recommendations

- Hu40 Ingersoll Rand Owners Manual User Reviews and Ratings
- Hu40 Ingersoll Rand Owners Manual and Bestseller Lists
- 5. Accessing Hu40 Ingersoll Rand Owners Manual Free and Paid eBooks
  - Hu40 Ingersoll Rand Owners Manual Public Domain eBooks
  - Hu40 Ingersoll Rand Owners Manual eBook Subscription Services
  - Hu40 Ingersoll Rand Owners Manual Budget-Friendly Options
- 6. Navigating Hu40 Ingersoll Rand Owners Manual eBook Formats
  - ePub, PDF, MOBI, and More
  - Hu40 Ingersoll Rand Owners Manual Compatibility with Devices
  - Hu40 Ingersoll Rand Owners Manual Enhanced eBook Features
- 7. Enhancing Your Reading Experience
  - Adjustable Fonts and Text Sizes of Hu40 Ingersoll Rand Owners Manual
  - Highlighting and Note-Taking Hu40 Ingersoll Rand Owners Manual
  - Interactive Elements Hu40 Ingersoll Rand Owners Manual
- 8. Staying Engaged with Hu40 Ingersoll Rand Owners Manual
  - Joining Online Reading Communities
  - Participating in Virtual Book Clubs
  - Following Authors and Publishers Hu40 Ingersoll Rand Owners Manual
- 9. Balancing eBooks and Physical Books Hu40 Ingersoll Rand Owners Manual
  - Benefits of a Digital Library
  - Creating a Diverse Reading Collection Hu40 Ingersoll Rand Owners Manual
- 10. Overcoming Reading Challenges
  - Dealing with Digital Eye Strain
  - Minimizing Distractions
  - Managing Screen Time
- 11. Cultivating a Reading Routine Hu40 Ingersoll Rand Owners Manual
  - Setting Reading Goals Hu40 Ingersoll Rand Owners Manual
  - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Hu40 Ingersoll Rand Owners Manual
  - Fact-Checking eBook Content of Hu40 Ingersoll Rand Owners Manual

- Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
  - Utilizing eBooks for Skill Development
  - Exploring Educational eBooks
- 14. Embracing eBook Trends
  - Integration of Multimedia Elements
  - Interactive and Gamified eBooks

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