

Crushed tungsten carbide held in a nickel bronze matrix. The 3mm grain size ensures greater concentration of carbide which is ideal for soft formation drilling.



Tungsten carbide inserts set in a powder spray deposit ideal for abrasive formations. 97% bonding guaranteed, certified by ultrasonic report. Recommended for non-magnetic stabilizers.



The oxy-acetylene process applies tough molten carbide particles of varying sizes held in a nickel chrome matrix which provides excellent bonding properties and greater surface wear characteristics are achieved. Surface hardness levels over 40HRC. Ideal for Geo-Thermal applications over 350°C.



Trapezoidal tungsten carbide inserts held in a sintered carbide nickel bronze matrix. This will give a greater depth of carbide coverage - ideal for high deviation drilling in abrasive formations.



Tungsten carbide inserts (button type). The inserts have been developed to allow cold insertion and maintain close fit. A greater concentration of inserts on the bottom third of the blade and leading edge will increase surface contact to reduce wear in highly abrasive formations.



This process is a highly automated way of applying hardface and utilizes a combined arc / plasma stream on the work piece surface. This results a low base metal dilution and a dense, uniform coating, the filling medium can be variety of hardfacing consumables.

# **Guide For Hardfacing Stabilizers**

**Hongru Du** 

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