ACTUAL POSITION

ABSOLUTE

X   0.000

Y   0.000

Z   0.000

F   0 MM/MIN

PARTS COUNT   0
RUN TIME   0H 0M 0S
CYCLE TIME   0H 0M 0S

SETTING (HANDY)

PARAMETER WRITE=0 (0:DISABLE 1:ENABLE)
TV CHECK   =0 (0:OFF   1:ON)
OUTPUT CODE   =0 (0:EIA   1:ISO)
INPUT UNIT   =0 (0:MM   1:INCH)
I/O CHANNEL   = 4 (0-35:CHANNEL NO.)
SEQUENCE NO.   =0 (0:OFF   1:ON)
PROGRAM FORMAT =0 (0:NO CNV 1:F15)
SEQUENCE STOP   =   0 (PROGRAM NO.)
SEQUENCE STOP   =   0 (SEQUENCE NO.)

CONTRAST   (+ =[ON:1] - =[OFF:0])

MODAL

G00   G80   G15   F   M
G17   G98   G40.1 H
G90   G50   G25   D
G22   G67   G160 T
G94   G97   G13.1 S
G21   G54   G50.1
G40   G64   G54.2
G49   G69   G80.5
S   0/MIN

A>1_

MDI **** *** ***   21:37:38

< | ABSOLU TE | RELATI VE | ALL | | | NO.SRH | ON:1 | OFF:0 | +INPUT | INPUT

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