

## Specifications when working on the cooling system

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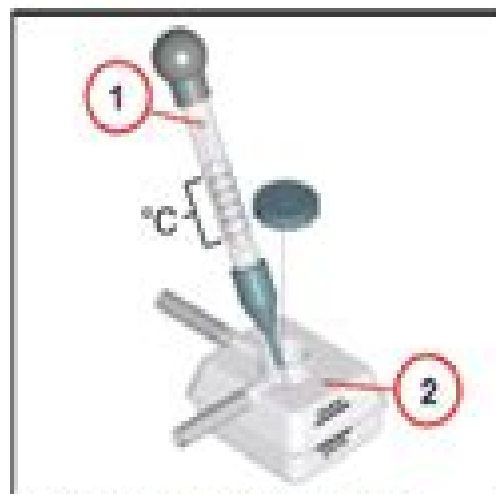


**Danger of scalding from hot coolant!**  
Cooling system under pressure! Only open the cap when cool!  
The coolant must have a prescribed concentration of cooling system corrosion protection agent!  
Observe safety regulations and national specifications when handling cooling media.  
Observe the manufacturer's specifications for an external cooler.  
Dispose of leaking liquids properly and do not allow them to seep into the ground.  
Order coolant corrosion protection agent from your DEUTZ partner.  
Never operate the engine without coolant, even for a short time!

## Checking the coolant level with an external cooler

D/TD/TCO 2011 ■

- Fill in new coolant and vent the system according to the specifications of the cooling system manufacturer.
- Open the cooling system cap (1) carefully.
- The coolant level must always be between the MIN and MAX marks of the compensation tank! Fill up to the MAX mark if necessary.

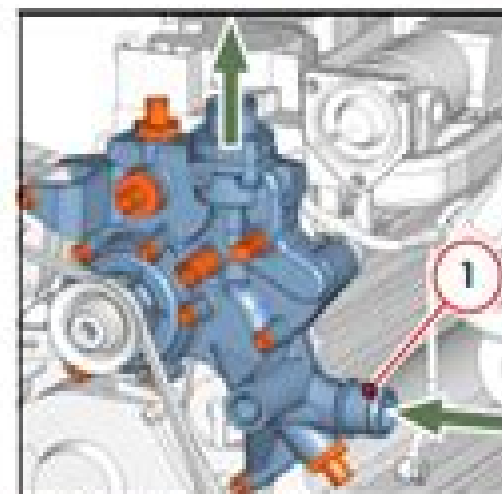


Check coolant additive concentration

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- Open the cooling system cap (1) carefully.
- Check the coolant additive concentration in the cooler/compensation tank (2) with a conventional antiseize measuring device (1) (e.g. hydrometer, refractometer).
- Necessary coolant additive concentration - Coolant mixing ratio (B34).

You can order the appropriate test instrument from your DEUTZ partner under order number 1824.



Emptying the cooling system

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- Open cooler locking cap carefully.
- Place a collection tray underneath the coolant connection (1).
- Drain coolant.
- Reconnect and tighten the coolant connection (1).
- If the locking screw is not accessible, the drainage can be carried out at the engine oil cooler (coolant duct).
- Close cooler locking cap.

# Manual Operation Tcd 2011

**AN Whitehead**



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