

How to Manually layout a single cone gore section.

Calculate the gore size from the K-Zell Metals Cone Layout Calculator

The layout may either be done on the material to be used or on a piece of paper

Draw a straight line line A-A at least the large layout radius

Draw the two circles shown using the large layout radius and the small layout radius

The center of the circles must be on line A-A

Draw the vertical line B-B with the center of the circles on Line B-B

Draw line C-C parallel to A-A at the "HEIGHT AT LARGE RADIUS" dimension

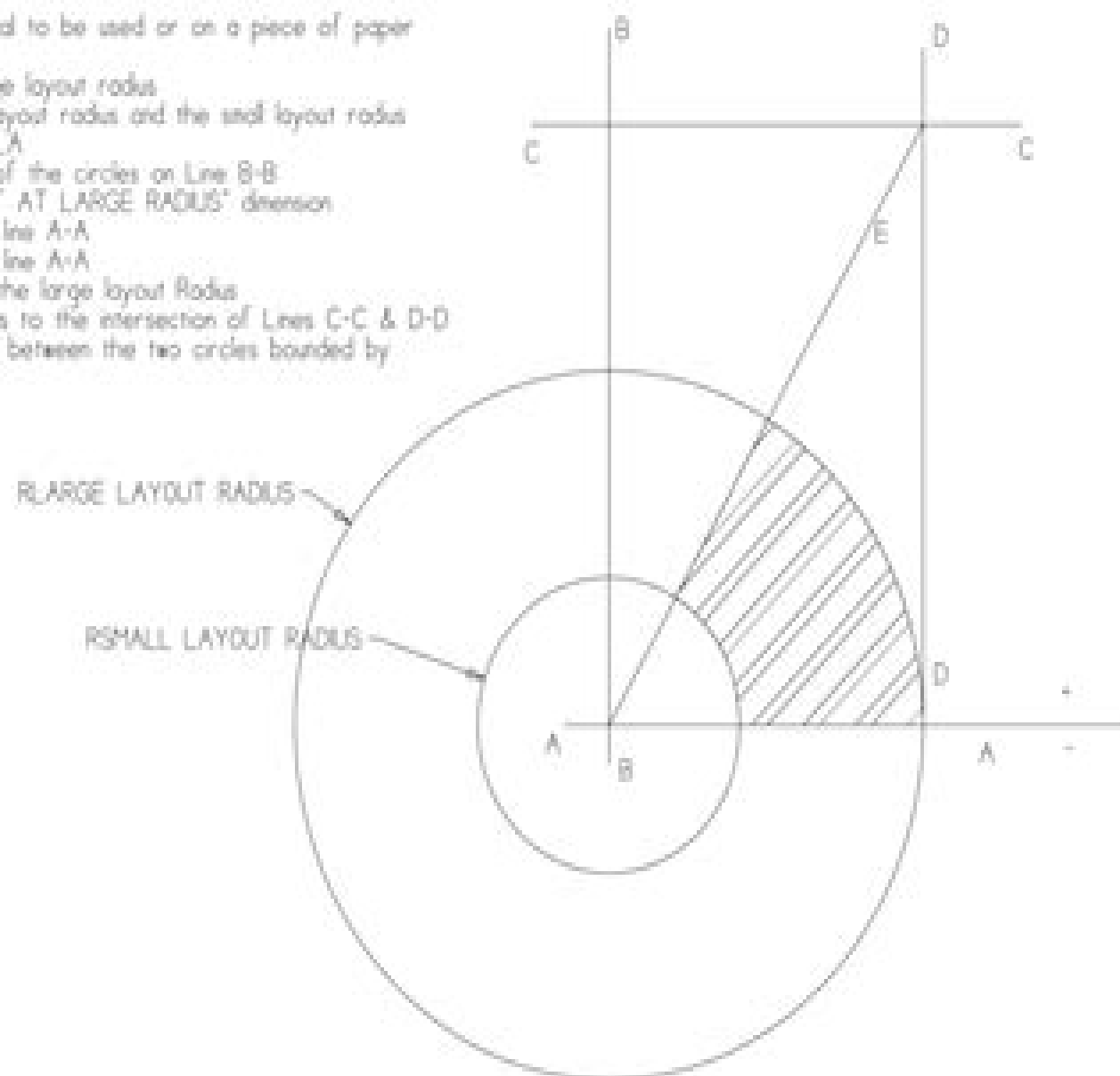
If this number is positive the line is above line A-A

If this number is negative the line is below line A-A

Draw line D-D parallel to B-B and intersecting the large layout Radius

Draw line E-E from the center of the circles to the intersection of Lines C-C & D-D

The cone gore section is portion of the ring between the two circles bounded by Line A-A and E-E



Manual Of Calculator Layout For Sheet Metal

Minjie Lin



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