

Status LEDs

STAT
OK
CFG
EN1 - EN4



COMM

6-pin, RJ-11 connector
used to upgrade firmware
and load motion programs
(use cable IC693CBL316)
Pin 1

Connector C

Aux Axis 3
(Follower Master Axis)

PORT 1
RS-232

Connector D

Aux Axis 4

Connector A

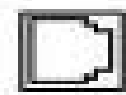
Servo Axis 1

Connector B

Servo Axis 2

Motion Mate DS4502

Grounding Tab



Ge Fanuc Plc Manual

RS Peters



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