

FASTENER	TORQUE VALUE
Starter nut	70-90 in-lbs 7.9-10.2 N m

1. See Figure 1-48. Position positive battery cable properly at starter. Cable end must face 35 +/-10 degrees forward from left side of vehicle.

A WARNING

Be sure rubber boot covers starter solenoid terminal connected to positive (+) battery cable. An uncovered terminal can short and cause sparks, which could result in a battery explosion and death or serious injury. (00463c)

2. Tighten starter nut to 70-90 in-lbs (7.9-10.2 Nm). Cover with boot.
3. See Figure 1-49. Place battery caddy into position. Install battery caddy clip (1) under front of battery tray (3). Make sure tabs (2) of battery caddy fit over rear of battery tray.
4. See Figure 1-50. Install positive battery cable (1) into clip in caddy. Place an S-shaped bend in the positive battery cable at the starter end of the cable. The S-shaped bend properly positions the terminal end for battery installation.
5. Route rear O₂ sensor harness (2) through clip (3).

NOTICE

Connect the cables to the correct battery terminals. Failure to do so could result in damage to the motorcycle electrical system. (00215a)

A WARNING

Connect positive (+) battery cable first. If positive (+) cable should contact ground with negative (-) cable connected, the resulting sparks can cause a battery explosion, which could result in death or serious injury. (00068a)

6. See Figure 1-51. Install battery. Tighten positive battery terminal fastener to 60-72 in-lbs (6.8-8.1 N m).
7. Install negative battery cable at battery frame ground (1) before any accessory ground wires.
8. Install negative battery cable (2) at battery. Tighten negative battery terminal fastener to 60-72 in-lbs (6.8-8.1 Nm).

A WARNING

After installing seat, pull upward on seat to be sure it is locked in position. While riding, a loose seat can shift causing loss of control, which could result in death or serious injury. (000700c)

9. Install seat.

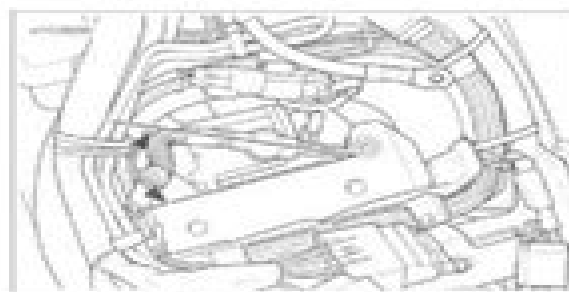


Figure 1-48. Positive Battery Cable Routing

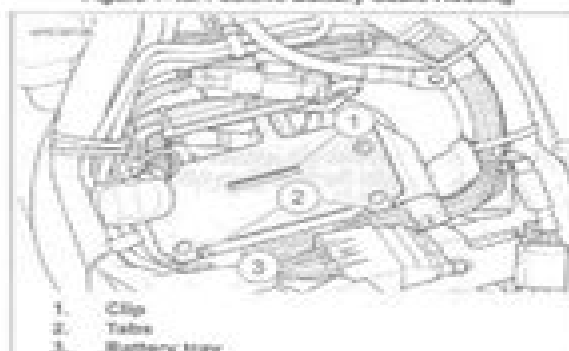


Figure 1-49. Battery Caddy



Figure 1-50. Battery Caddy Wire Routing

Flstfbl Fat Boy Service Manual

Xiang Xie



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