

## Disassembly and Assembly

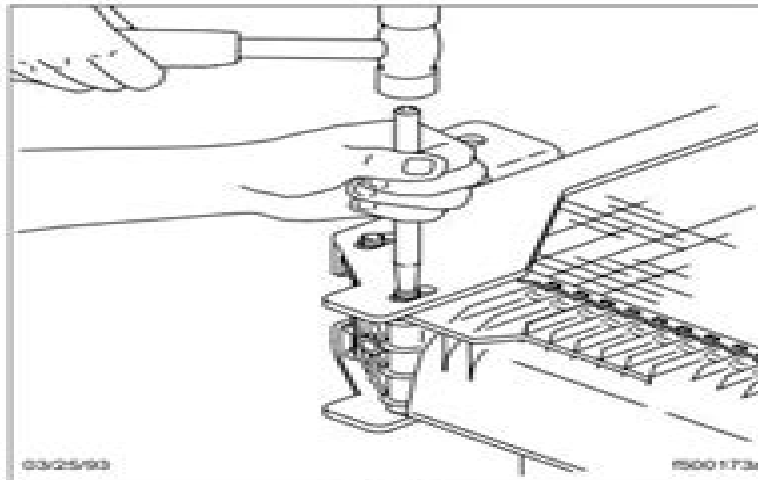


Fig. 4

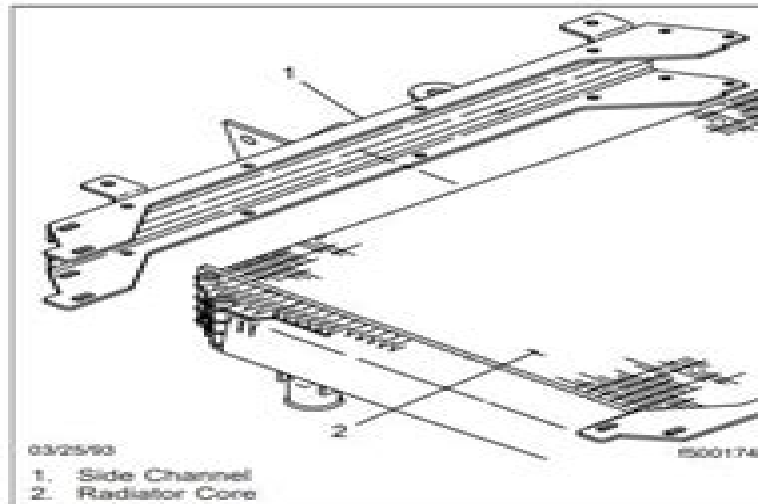


Fig. 5

- 3.2 At one tank port, install a pressure regulator and gauge. Using a hand pump, apply 138 kPa (20 psi) air pressure through the port.
- 3.3 Submerge the radiator in a tank of water and check it for leaks. Mark any leaks for repair. If a leak is between the radiator core header and a tank, remove the tank and inspect the tank flange, the header sealing surface, and the sealing gasket. If the leak is in the core, but within 7.5 cm (3 inches) of the tank, remove the tank before repairing the leak. If the leak is in the tank, replace the tank.
4. Remove the top and bottom tanks.
  - 4.1 Place the radiator core and tank assembly in the disassembly/assembly fixture, and clamp the assembly securely in place. See Fig. 6.
  - 4.2 Position the tank clamping cylinders evenly across the top of the tank. Make sure the cylinders' rubber plungers will not press against breakable fittings, such as vent tube ports.

**⚠ CAUTION**

**CAUTION:** Apply only enough pressure to compress the sealing gasket. Too much pressure will crack the nylon tank.

- 4.3 Apply pressure evenly across the top of the tank until the tank-to-core sealing gasket is compressed enough to show a small gap between the bottom of the dimple wave lock crimp and the tank sealing flange.

**⚠ CAUTION**

**CAUTION:** In some places, especially around the tank ports, the wave lock crimps may have to be unlocked with a screwdriver. When using a screwdriver, use care not to crack or gouge the nylon tank.

- 4.4 Place the T-bar into the T-bar groove in the disassembly/assembly fixture. See Fig. 7.

# Fld Freightliner Service Manual

**DP Hallahan**



## **FLD Freightliner Service Manual:**

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### **Table of Contents Fld Freightliner Service Manual**

1. Understanding the eBook Fld Freightliner Service Manual
  - The Rise of Digital Reading Fld Freightliner Service Manual
  - Advantages of eBooks Over Traditional Books
2. Identifying Fld Freightliner Service Manual
  - Exploring Different Genres
  - Considering Fiction vs. Non-Fiction
  - Determining Your Reading Goals
3. Choosing the Right eBook Platform
  - Popular eBook Platforms
  - Features to Look for in an Fld Freightliner Service Manual
  - User-Friendly Interface
4. Exploring eBook Recommendations from Fld Freightliner Service Manual
  - Personalized Recommendations
  - Fld Freightliner Service Manual User Reviews and Ratings

- Fld Freightliner Service Manual and Bestseller Lists
- 5. Accessing Fld Freightliner Service Manual Free and Paid eBooks
  - Fld Freightliner Service Manual Public Domain eBooks
  - Fld Freightliner Service Manual eBook Subscription Services
  - Fld Freightliner Service Manual Budget-Friendly Options
- 6. Navigating Fld Freightliner Service Manual eBook Formats
  - ePub, PDF, MOBI, and More
  - Fld Freightliner Service Manual Compatibility with Devices
  - Fld Freightliner Service Manual Enhanced eBook Features
- 7. Enhancing Your Reading Experience
  - Adjustable Fonts and Text Sizes of Fld Freightliner Service Manual
  - Highlighting and Note-Taking Fld Freightliner Service Manual
  - Interactive Elements Fld Freightliner Service Manual
- 8. Staying Engaged with Fld Freightliner Service Manual
  - Joining Online Reading Communities
  - Participating in Virtual Book Clubs
  - Following Authors and Publishers Fld Freightliner Service Manual
- 9. Balancing eBooks and Physical Books Fld Freightliner Service Manual
  - Benefits of a Digital Library
  - Creating a Diverse Reading Collection Fld Freightliner Service Manual
- 10. Overcoming Reading Challenges
  - Dealing with Digital Eye Strain
  - Minimizing Distractions
  - Managing Screen Time
- 11. Cultivating a Reading Routine Fld Freightliner Service Manual
  - Setting Reading Goals Fld Freightliner Service Manual
  - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Fld Freightliner Service Manual
  - Fact-Checking eBook Content of Fld Freightliner Service Manual
  - Distinguishing Credible Sources

13. Promoting Lifelong Learning
  - Utilizing eBooks for Skill Development
  - Exploring Educational eBooks
14. Embracing eBook Trends
  - Integration of Multimedia Elements
  - Interactive and Gamified eBooks

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