

Reg. No.:

Question Paper Code: X10713

B.E./B.Tech. DEGREE EXAMINATIONS, NOVEMBER/DECEMBER 2020 AND APRIL/MAY 2021

Seventh/Eighth Semester

Mechanical Engineering

ME 8793 - PROCESS PLANNING AND COST ESTIMATION

(Common to Materials Science and Engineering, Mechatronics Engineering, Mechanical and Automation Engineering, and Robotics and automation /production Engineering/manufacturing Engineering)

(Regulation 2017)

Time: Three Hours

Maximum: 100 Marks

Answer ALL questions. PART – A

(10×2=20 Marks)

- Write short notes on collective-single part drawing.
- Differentiate between continuous cutting and intermittent cutting with an example.
- In a turning process, the length of work piece is 80 mm, feed is 0.5 mm/rev. and cutting speed is 500 rpm. Calculate the time required for the cutting operation.
- In a manufacturing industry, the fixed cost for a particular year is Rs. 2,50,000.
  The variable cost is Rs. 15 per unit. The selling price of the component is Rs. 40. Calculate the value of break-even quantity.
- Brief on cost accounting.
- 6. What do you mean by depreciation?
- 7. In hot working process, surface finish is not good. Justify this statement.
- 8. List out few examples for indirect material cost in casting.
- 9. Define approach length in turning process.
- 10. Which operation is done to provide gripping in metal handles?

# **Estimation And Costing Question Paper**

**EW Minium** 

**Estimation And Costing Question Paper:** 

Whispering the Strategies of Language: An Psychological Journey through Estimation And Costing Question Paper

In a digitally-driven world where displays reign supreme and quick connection drowns out the subtleties of language, the profound strategies and mental nuances concealed within words frequently get unheard. Yet, situated within the pages of **Estimation And Costing Question Paper** a captivating literary value sporting with fresh thoughts, lies an exceptional journey waiting to be undertaken. Written by an experienced wordsmith, this marvelous opus encourages viewers on an introspective trip, softly unraveling the veiled truths and profound affect resonating within the fabric of each word. Within the emotional depths with this moving review, we can embark upon a sincere exploration of the book is primary themes, dissect their interesting publishing fashion, and yield to the strong resonance it evokes strong within the recesses of readers hearts.

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