





# Instruction Manual for DODGE PARA-FLEX® High Speed and Flywheel Couplings





These instructions must be read thoroughly before installation or operation.

**WARNING: TO INSURE THAT DRIVE IS NOT UNEXPECTEDLY STARTED, TURN OFF AND LOCK OUT OR TAG POWER SOURCE BEFORE PROCEEDING. FAILURE TO OBSERVE THESE PRECAUTIONS COULD RESULT IN BODILY INJURY.**

## PARA-FLEX® High Speed Couplings

TAPER-LESSON-5			Barred-As-Size
 <p>FIG. 1 thru FIG. 24 (All Modeling)</p>	 <p>FIG. 25 thru FIG. 52 (Steel Flange)</p>	 <p>FIG. 53 thru FIG. 55 (Steel Flange)</p>	 <p>ALL SIZES (Steel Flange)</p>

## PARA-FLEX® Flywheel Couplings

TAPER-LOCKER			Round-To-Square
 <p>PFC 150 PFC 20 (All Models)</p>	 <p>PFC 170 PFC 200 (Steel Flange)</p>	 <p>PFC 150 PFC 20 (Steel Flange)</p>	 <p>ALL SIZES (Steel Flange)</p>

- (1) Flexible Element
- (2) External Clamp Ring
- (3) Internal Clamp Ring
- (4) Flange Assembly
- (5) Disc Assembly
- (6) TAPER LOCK® Gasketing
- (7) Bolt Ring
- (8) Screws (Disc Assy.)
- (9) Screws (Clamp Ring)
- (10) Flange Spacer Rings (Disc Flg.)

\*Change rings are included in the change description table. The entry 0.000 indicates no change and no further details.

- (1) Flexible Element
- (2) External Clamp Ring<sup>1</sup>
- (3) Internal Clamp Ring<sup>2</sup>
- (4) Flange Assembly
- (5) Plywood
- (6) Teflon-LOK® Gasket
- (7) Bolt Ring
- (8) Screws (Bolt Ring)
- (9) Screws (Clamp Ring)
- (10) Flange Spacer Ring (See Fig. 1)
- (11) Adaptor (See Fig. 2)

\*Change rings are installed in the flange assembly.  
 \*After 200,000 cycles, 25% cracks in screws and fastened members.

## INSTALLATION

1. **Disc Assembly Installation:** Install disc assembly on shaft with TAPER-LOCK® bushing. Disc assembly can be installed with bushing screws forward either side. Tighten the TAPER-LOCK® bushing in accordance with the instructions packed with the bushings. Note balancing match marks on disc and belt ring O.D.

**NOTE:** Disregard Step 1 when installing PARA-FLEX Flowflex Couplings.

- 2. Flange Installation:** Press or shrink straight bored flange assemblies on the shafts. Install TAPER-LOCK® flanges per instructions packed with the bushings. TAPER-LOCK® flanges on coupling sizes 80 thru 120 are reversible to permit locating bushing screws on the inside or outside of the coupling as desired or convenient. Note: The PK140 flange assembly used on the 172 coupling requires a flange spacer ring which must be installed before mounting flange assembly on the shaft. On models with iron flanges the spacer ring is installed between the flange assembly and external clamp ring, and on models with steel flanges it is installed between the flange assembly and internal clamp ring. See Fig. 1.



**Fig. 1 Flange Spacer Ring Location**

3. **Align Shafts:** Position shafts for angular and parallel alignment within a 1/64" for normal industrial applications. Position flange assembly so that dimension "C" will be maintained. If shaft and flange is to occur, locate shaft at the mid-position of end flange. Measure dimension "C" in Table 1, at four places around the diameter. These measurements should not vary more than dimension "C".  
\*Where limited end float is required or sleeve bearings are used, consult DODGE.
4. **Flexible Element Installation:** Slip bolt ring over flange and rest it on shaft. Remove clamp ring screws and internal clamp ring. Place internal clamp ring inside the element and reassemble to flange seating the head of the element on the flange. Tighten clamp ring screws alternately and evenly to the torque values shown in column "A" of Table 1.

**WARNING:** Because of the possible danger to personnel or property from accidents which may result from the improper use of unapproved procedures for starting, stopping, or running the system, it is important that all instructions and safety precautions are followed exactly as written. The instructions in the instruction manual must be followed. Instructions should be made as necessary to assure safe operation under prevailing conditions. Fringe grounds and other suitable safety devices or procedures as may be desirable or as may be specified in safety codes should be provided, and are neither provided by Balboa Electric Company nor are the responsibility of Balboa Electric Company. This unit and the associated equipment must be installed, adjusted and maintained by qualified personnel who are familiar with the construction and operation of all equipment in the system and the potential hazards involved. Where risk to persons or property may be involved, a limited device must be an inherent part of the drive mechanism toward the speed indicator output shaft.

# High Speed Coupling Repair Manual

**RJ Shavelson**



## **High Speed Coupling Repair Manual:**

Direct Support and General Support Maintenance Manual ,1986      **Operator's, Organizational, Direct Support and General Support Maintenance Manual (including Repair Parts and Special Tools List) for Semitrailer, Van: Electronic 6-ton, 2-wheel, M348A2 (2330-00-678-3838), M348A2C (2330-00-690-7724), M348A2D (2330-00-690-7725), M348A2F (2330-00-690-7726), M348A2G (2330-00-797-7405), M348A2H (2330-00-973-1262), M348A2K (2330-00-740-2322), M348A2N (2330-00-740-2329), M373A2 (2330-00-705-8932), M373A2C (2330-00-672-7496), M373A2D (2330-00-738-5869), M373A2E6 (2330-00-134-4672), M373A2E7 (2330-00-134-4671), M373A3 (2330-00-937-4518), M373A4 (2330-00-937-4519), M373A5 (2330-00-781-7755), XM1005 (2330-01-107-5728), XM1007 (2330-01-109-5961).** ,1983      **Motor's Truck & Tractor Repair Manual** ,1956      **Operator's, Organizational, Direct Support, and General Support Maintenance Manual (including Repair Parts Information and Supplemental Maintenance Instructions)** ,1981      **Operator's, Organizational, Direct Support, General Support, and Depot Maintenance Manual (including Repair Parts Information and Supplemental Maintenance and Repair Parts Instructions)** ,1989      Chilton's Truck and Van Repair Manual ,1978 Presents removal and installation procedures and on truck adjustments for repairing older model trucks or vans      *Operator's, Organizational, Direct Support, General Support, and Depot Maintenance Manual (including Repair Parts Information and Supplemental Operating, Maintenance, and Repair Parts Instructions) for Roller, Pneumatic Tired Variable Pressure, Self-propelled (CCE) Hyster Model C53OA, NSN 3805-01-013-3630* ,1983      *Operator's Organizational, Direct Support, General Support, and Depot Maintenance Manual (including Repair Parts Information and Supplemental Operating, Maintenance and Repair Parts Instructions) for Roller Motorized, Steel Wheel, 2 Drum Tandem, 10-14 Ton (CCE), Hyster Model C350B-D, NSN 3895-00-578-0372* ,1981      Combined Operation and Maintenance Manual and Parts List United States. War Department,1943      *Operator's, Organizational, Direct Support, and General Support Maintenance Manual (including Repair Parts and Special Tools Lists) for Semitrailer, Tank, Fuel, 5000 Gallon, 4 Wheel, M131A4 (NSN 2330-00-994-9459) ... Semitrailer, Tank, Fuel Servicing, 5000 Gallon, 4 Wheel, M131A5C (NSN 2330-00-226-6080).* ,1989

**Direct Support and General Support Maintenance Manual (including Direct Support, and General Support Repair Parts List and Depot Maintenance Allowances) for Engine, Diesel, with Accessories, Cummins Model V8-300 (2815-910-8217).** ,1976      *Technical Manual* United States. War Department,      Operator, Organizational, Field, and Depot Maintenance Manual ,1965      Operation and Maintenance Instructions ,1955      **Technical Abstract Bulletin** ,1964      Operator's, organizational, direct support and general support maintenance manual (including repair parts information and supplemental maintenance and repair parts instructions) ,1984      *Intermediate (field) (direct and General Support) and Depot Maintenance Manual* ,1990      *Engineering Evaluation of the Red Bluff Research Pumping Plant on the*

*Sacramento River in Northern California: 1995-1998* K. Warren Frizell, 1999      Bibliography of Scientific and Industrial Reports ,1947      *Operator's, Organizational, Direct Support, and General Support Maintenance Manual Including Repair Parts Information and Supplemental Operating, Maintenance, and Repair Parts Instructions for Forklift Truck, GED, SRT, 4,000 Lb. Cap, 144 Inch Lift Height, Model ACC 45 PS, MHE 239, NSN 3930-01-074-4937* ,1990

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## **Table of Contents High Speed Coupling Repair Manual**

1. Understanding the eBook High Speed Coupling Repair Manual
  - The Rise of Digital Reading High Speed Coupling Repair Manual
  - Advantages of eBooks Over Traditional Books
2. Identifying High Speed Coupling Repair Manual
  - Exploring Different Genres
  - Considering Fiction vs. Non-Fiction
  - Determining Your Reading Goals
3. Choosing the Right eBook Platform
  - Popular eBook Platforms
  - Features to Look for in an High Speed Coupling Repair Manual
  - User-Friendly Interface
4. Exploring eBook Recommendations from High Speed Coupling Repair Manual
  - Personalized Recommendations
  - High Speed Coupling Repair Manual User Reviews and Ratings
  - High Speed Coupling Repair Manual and Bestseller Lists
5. Accessing High Speed Coupling Repair Manual Free and Paid eBooks
  - High Speed Coupling Repair Manual Public Domain eBooks
  - High Speed Coupling Repair Manual eBook Subscription Services
  - High Speed Coupling Repair Manual Budget-Friendly Options
6. Navigating High Speed Coupling Repair Manual eBook Formats
  - ePub, PDF, MOBI, and More
  - High Speed Coupling Repair Manual Compatibility with Devices
  - High Speed Coupling Repair Manual Enhanced eBook Features
7. Enhancing Your Reading Experience
  - Adjustable Fonts and Text Sizes of High Speed Coupling Repair Manual
  - Highlighting and Note-Taking High Speed Coupling Repair Manual
  - Interactive Elements High Speed Coupling Repair Manual
8. Staying Engaged with High Speed Coupling Repair Manual

- Joining Online Reading Communities
- Participating in Virtual Book Clubs
- Following Authors and Publishers High Speed Coupling Repair Manual
- 9. Balancing eBooks and Physical Books High Speed Coupling Repair Manual
  - Benefits of a Digital Library
  - Creating a Diverse Reading Collection High Speed Coupling Repair Manual
- 10. Overcoming Reading Challenges
  - Dealing with Digital Eye Strain
  - Minimizing Distractions
  - Managing Screen Time
- 11. Cultivating a Reading Routine High Speed Coupling Repair Manual
  - Setting Reading Goals High Speed Coupling Repair Manual
  - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of High Speed Coupling Repair Manual
  - Fact-Checking eBook Content of High Speed Coupling Repair Manual
  - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
  - Utilizing eBooks for Skill Development
  - Exploring Educational eBooks
- 14. Embracing eBook Trends
  - Integration of Multimedia Elements
  - Interactive and Gamified eBooks

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